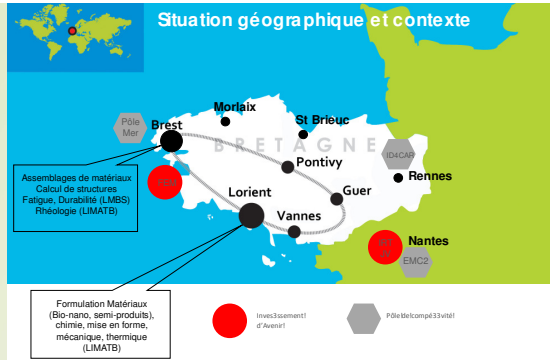


Radiative measurements and inverse problem

1

Philippe Le Masson / Thomas Pierre – IRDL – UBS.



My Team in our laboratory IRDL (21 permanent research professors – 2 engineers – 15 phd students and 2 post doc)

The assemblies

in Lorient : Welding, additive manufacturing, sintering...

in Brest: Welding, Bonding...

3 axis: Modelisation, characterisation and instrumentation.

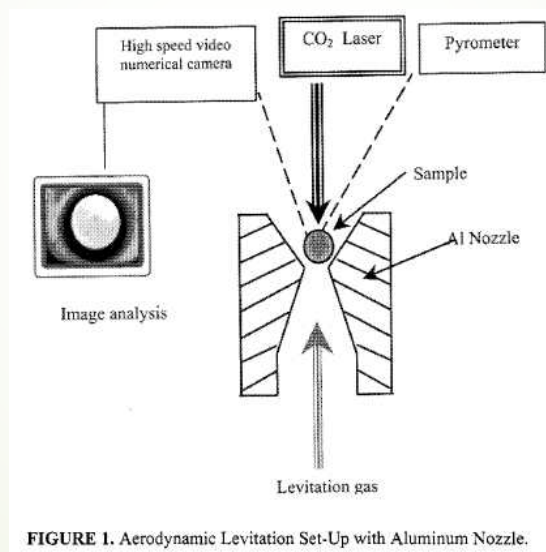
- Multiphysic model (knowledge model for the heat input) and reduced model (for the calculation of mechanical effects: residual stresses and distortions)
- characterisation: definition of the parameters for the simulation
- instrumentation of the experimental characterisation and in situ experiments : thermocouples, infrared camera, speed camera, multispectral pyrometer...

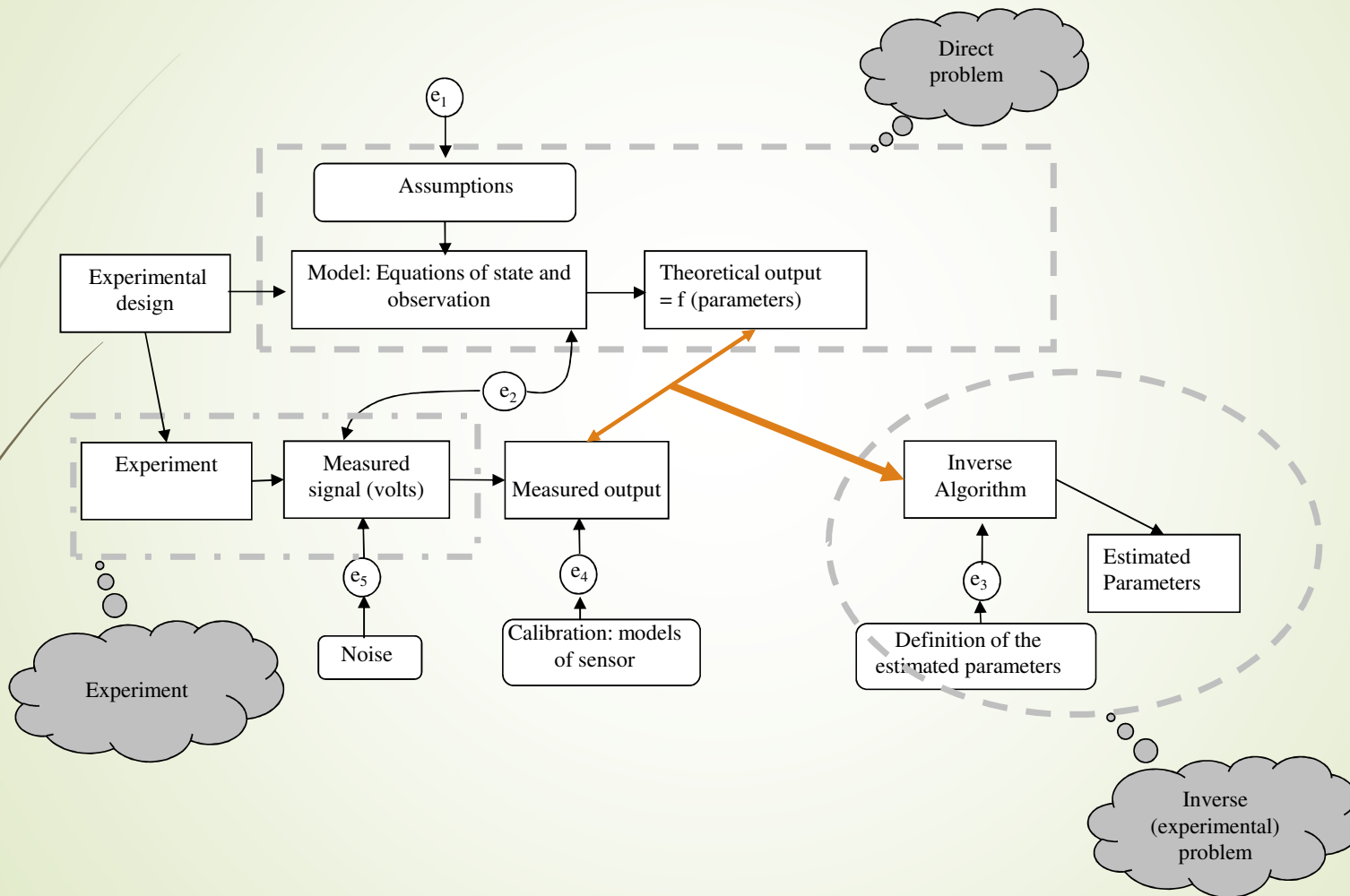
Philippe Le Masson / Thomas Pierre – IRDL – UBS.

Context:

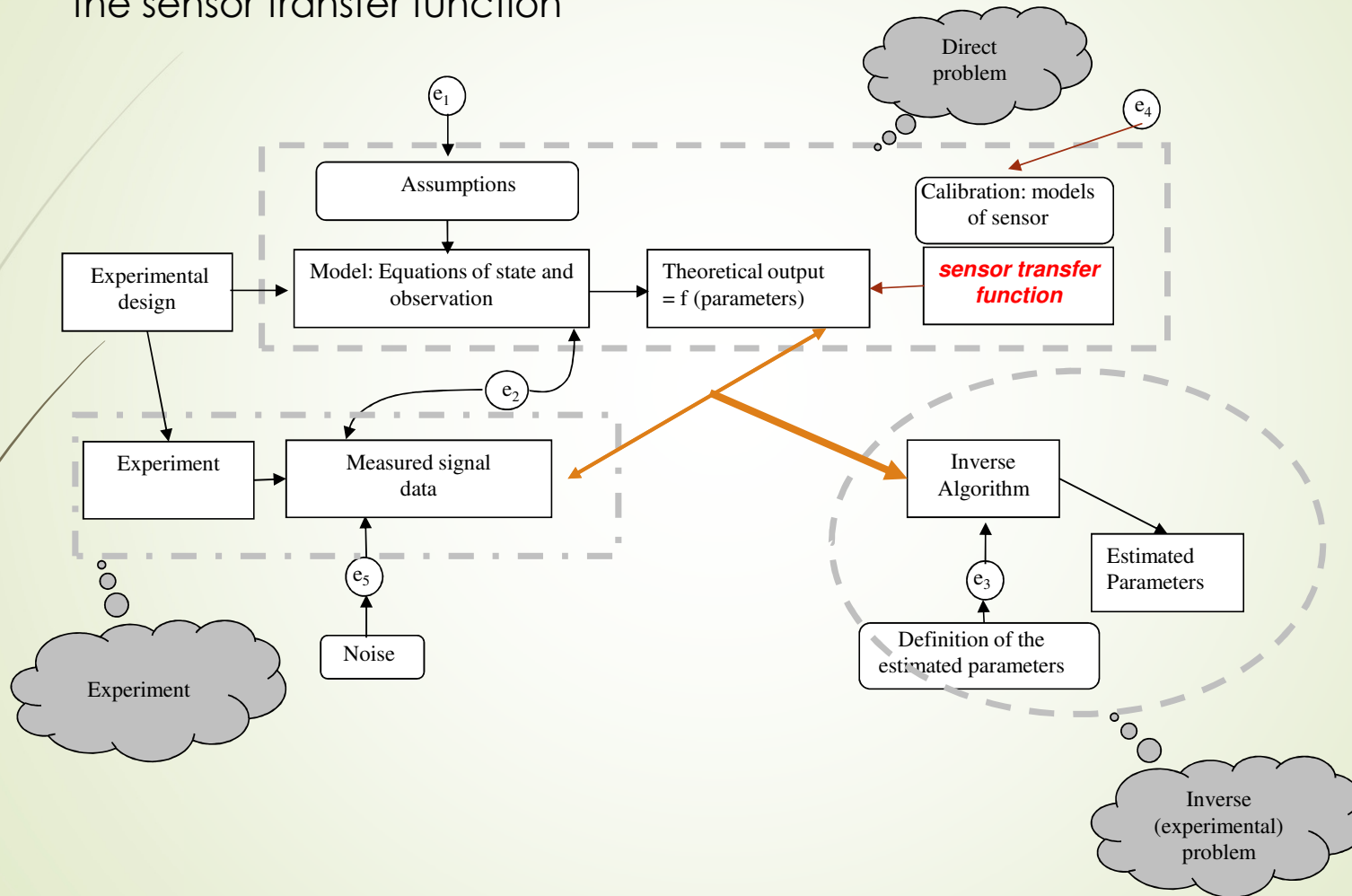
Estimation of the thermophysical characteristics at high temperature

Thermal measurements between 1000°C and 3000°C...



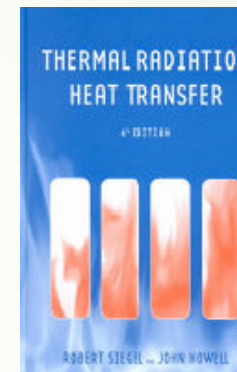
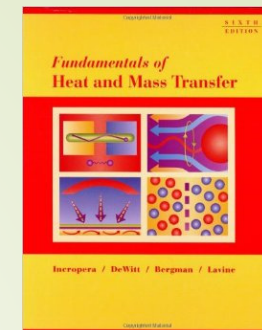
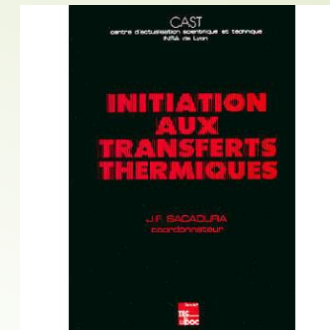


New approach for the bayesian method : the direct problem with the sensor transfer function



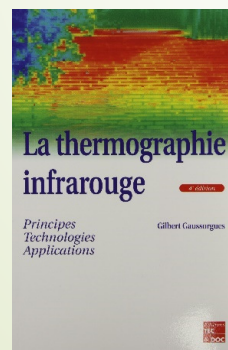
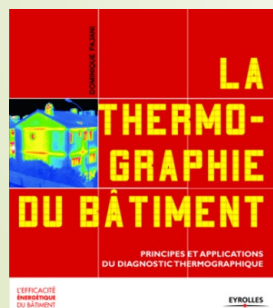
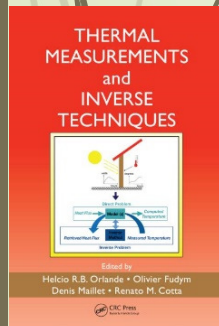
Thermal Radiation

- J.-F. Sacadura, *Initiation aux transferts thermiques*, Ed. Tec&Doc, Paris, 2000.
- F. P. Incropera, D. P. DeWitt, *Fundamentals of heat and mass transfer*, Fifth Ed., Wiley, New-York, 2002.
- R. Siegel, J.R. Howell, *Thermal radiation heat transfer*, Éditions Taylor and Francis, New York (1992).
- Y.S. Touloukian, *Thermal radiative properties*, Plenum, New York (1970).
- N. Ozisik, *Radiative transfer*, Wiley and sons, New-York, 1973.
- M.F. Modest, *Radiative heat transfer*, Academic Press, New-York, 2003.




Thermal Measurements

- H. R. B. Orlando, O. Fudym, D. Maillet, R. M. Cotta, *Thermal measurements and inverse techniques*, CRC Press, Taylor & Francis Group, Boca Raton, 2011.
- D. Pajani, *La thermographie du bâtiment*, Ed. Eyrolles, Paris, 2010.
- G. Gaussorgues, *La thermographie infrarouge*, Tec&Doc, Paris, 2000.



... et les techniques de l'ingénieur.

- 
1. **Thermal Radiation**
 2. Radiatives Properties
 3. Radiative measurements
 4. Calibration
 5. Other techniques
 6. Applications
 7. Inverse method
 8. Prospect...

1. Thermal Radiation

Principle : heat flux measurement for the evaluation of the temperature.

- Propagation of the electromagnetic waves.
- no contact solid-solid between sensor and the surface.
- In first approximation, radiative heat transfer only.
- the intermediate medium may be transparent or participatory (semi-transparent).

Maxwell
equations:

$$\nabla \cdot \mathbf{E} = 0$$

$$\nabla \cdot \mathbf{H} = 0$$

$$\nabla \times \mathbf{H} = \varepsilon \frac{\partial \mathbf{E}}{\partial t} + \sigma \mathbf{E}$$

$$\nabla \times \mathbf{E} = -\mu \frac{\partial \mathbf{H}}{\partial t}$$

E and **H** electric and magnetic
field vectors

ε : electrical permittivity

μ : magnetic permeability

σ : specific conductivity

The propagation of radiation as electromagnetic waves is analyzed from the study of plane waves.

1. Thermal Radiation

Propagation in a dielectric medium:

- isotropic medium, homogeneous.
- plane wave: the electric and magnetic fields are perpendicular to the direction of propagation $0z$.
- constant parameters in the plane $r01$.

$$\left. \begin{array}{l} \partial / \partial l = 0 \quad \partial / \partial r = 0 \\ E_z = 0 \quad H_z = 0 \\ \sigma = 0 \end{array} \right\}$$

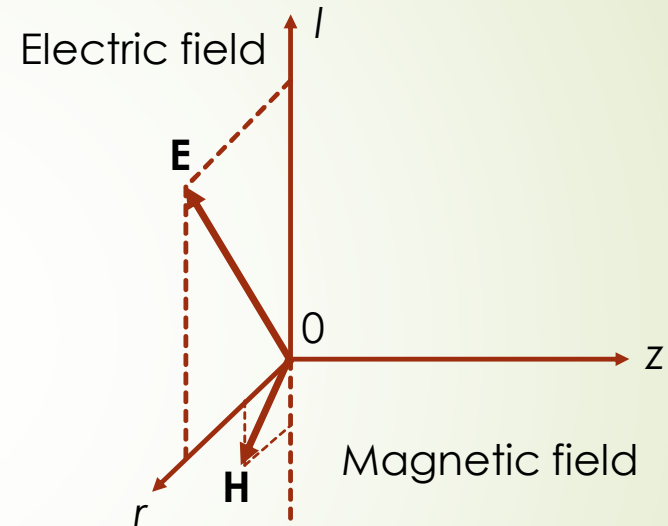
$$E_z = 0 \quad H_z = 0$$

$$\sigma = 0$$

$$\frac{\partial^2 E_l}{\partial z^2} = \frac{1}{c^2} \frac{\partial^2 E_l}{\partial t^2} \quad \text{et} \quad \frac{\partial^2 E_r}{\partial z^2} = \frac{1}{c^2} \frac{\partial^2 E_r}{\partial t^2}$$

with $c^2 = \frac{1}{\mu\epsilon} = \frac{c_0^2}{n^2}$ c_0 : celerity in the vaccum.

solutions :
$$\left\{ \begin{array}{l} E_l = a_l \exp\{i[(\omega t - k_0 n z) + \gamma_l]\} \\ E_r = a_r \exp\{i[(\omega t - k_0 n z) + \gamma_r]\} \end{array} \right\}$$



$$k_0 = \frac{2\pi}{\lambda_0} = \frac{\omega}{c_0} = \omega \sqrt{\epsilon_0 \mu_0}$$

n : refractive index

ω : pulsation

λ : wavelenght

k : wave number

γ : phase shift

1. Thermal Radiation

Propagation in a conductive medium :

- same items than before.

$$\left\{ \begin{array}{l} \partial / \partial l = 0 \quad \partial / \partial r = 0 \\ E_z = 0 \quad H_z = 0 \end{array} \right.$$

$$\frac{\partial^2 E_l}{\partial z^2} = \mu\epsilon \frac{\partial^2 E_l}{\partial t^2} + \mu\sigma \frac{\partial E_l}{\partial t} \quad \text{et} \quad \frac{\partial^2 E_r}{\partial z^2} = \mu\epsilon \frac{\partial^2 E_r}{\partial t^2} + \mu\sigma \frac{\partial E_r}{\partial t}$$

$$\text{solutions : } \left\{ \begin{array}{l} E_l = a_l \exp\{[i(\omega t - k_0 m z)] + \gamma_l\} \\ E_r = a_r \exp\{[i(\omega t - k_0 m z)] + \gamma_r\} \end{array} \right.$$

with $m = n - in'$ m : complex refractory index for a conductive medium.

$$\text{et } c = \frac{c_0}{|m|} = \frac{c_0}{\sqrt{n^2 + n'^2}}$$

n and n' are not constants for a same material, they depend on the wavelength, on the temperature.

1. Thermal Radiation

Energy transmitted by electromagnetic waves :

- if no energy, no detection possible!
given by the vector of Poynting S .

$$\mathbf{S} = \mathbf{E} \times \mathbf{H}$$

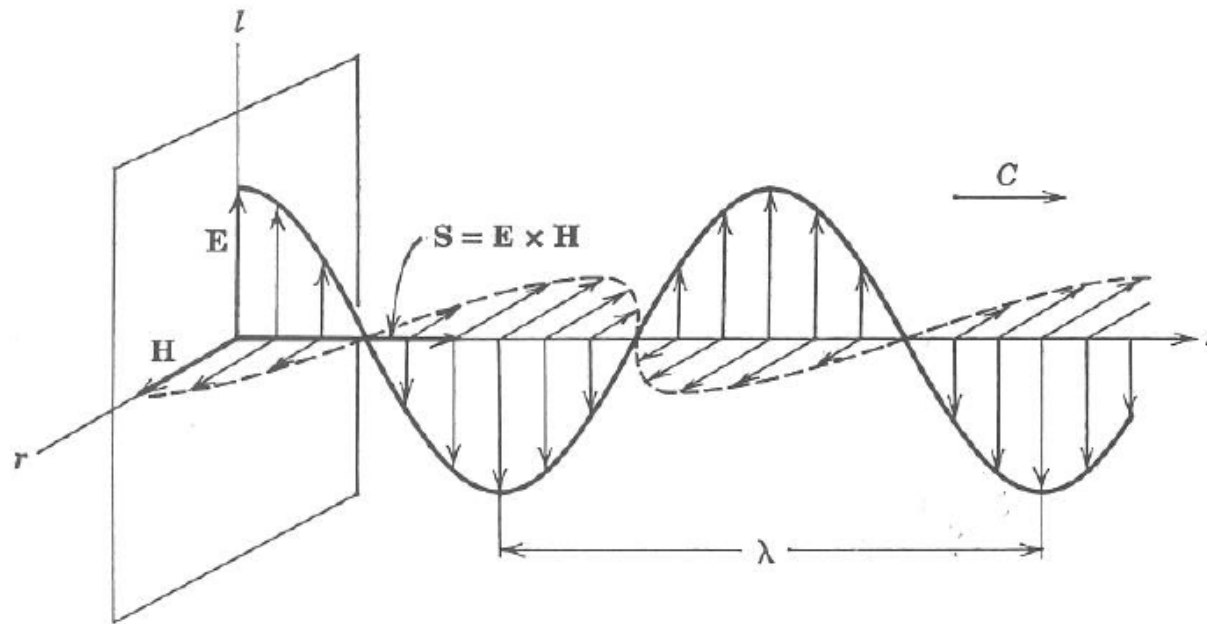


Fig. 1-3. The electric and magnetic field vectors and the direction of the corresponding Poynting vector.

N. Ozisik, *Radiative transfer and interactions with conduction and convection*, Wiley, New-York, 1973.

1. Thermal Radiation

For a plane wave, E_z and H_z being zero, the Poynting vector becomes :

$$\mathbf{S} = \hat{\mathbf{k}} [E_l H_r - E_r H_l]$$

Unit vector in Oz direction.

Since the magnetic fields H_l and H_r are proportional to the electric fields E_r and E_l respectively, it happens that:

In the dielectric medium

$$\mathbf{S} = \hat{\mathbf{k}} \frac{n}{c_0 \mu} [E_l^2 + E_r^2]$$

In the conductive medium

$$\mathbf{S} = \hat{\mathbf{k}} \frac{m}{c_0 \mu} [E_l^2 + E_r^2]$$

The instantaneous value of the energy associated with a radiation traveling through a dielectric medium is :

$$|\mathbf{S}| = \hat{\mathbf{k}} \frac{n}{c_0 \mu} [E_l E_l^* + E_r E_r^*] \quad * : \text{conjuguated complex}$$

1. Thermal Radiation

Radiation consists of a rapid succession of a multitude of waves of amplitudes and phases subject to continuous variations (several millions of times per second).

Consequently, during a sufficient measurement period, it is finally an average energy of the radiation that is perceived :

$$|\overline{\mathbf{S}}| = \frac{n}{c_0\mu} \left[\overline{E_l E_l^*} + \overline{E_r E_r^*} \right] \equiv \frac{n}{c_0\mu} (I_l + I_r)$$

where I_l and I_r are the intensity components relative to the vibrations of the electric field along the directions $0l$ and $0r$, respectively.

Radiation, in the sense of Planck's law, is a natural or depolarized radiation, that is to say, random and chaotic in nature. It is therefore not technically possible to distinguish independently the two components I_l and I_r (amplitudes and phase shifts).

In this case, only $I = I_l + I_r$ is sufficient to characterize the depolarized radiation.

1. Thermal Radiation

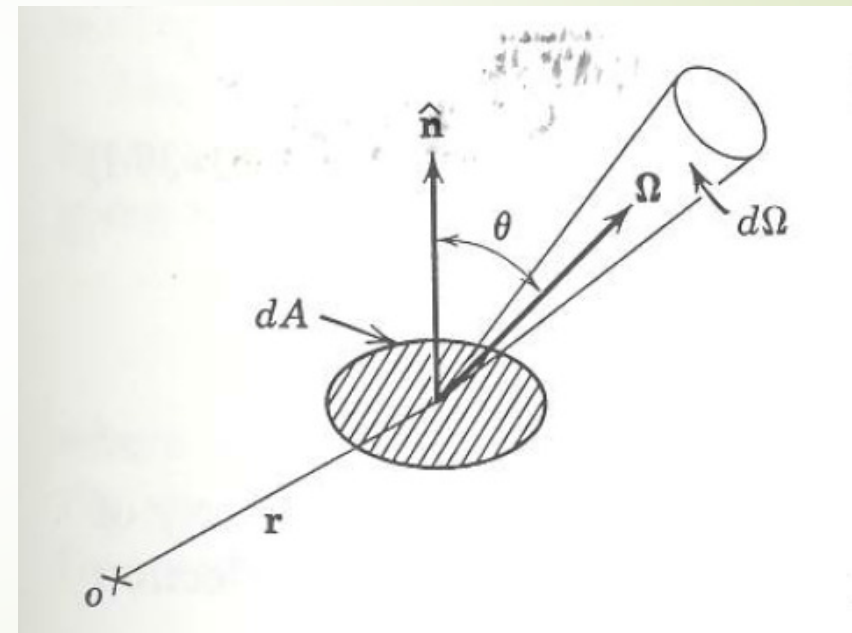
It is I which is measurable, intensity or monochromatic luminance (L):

$$I_\nu(\mathbf{r}, \hat{\Omega}, t) = \left[\frac{dE_\nu}{dA \cos \theta d\hat{\Omega} d\nu dt} \right]_{\lim dA, d\omega, d\nu, dt \rightarrow 0}$$

Beware, here E is an energy!

It is the energy quantity between ν and $\nu + d\nu$, confined in a solid angle $d\Omega$ around a propagation direction $\hat{\Omega}$ coming from a surface element dA during a time interval between t and $t + dt$.

θ Being the angle between the normal \mathbf{n} and the direction $\hat{\Omega}$.



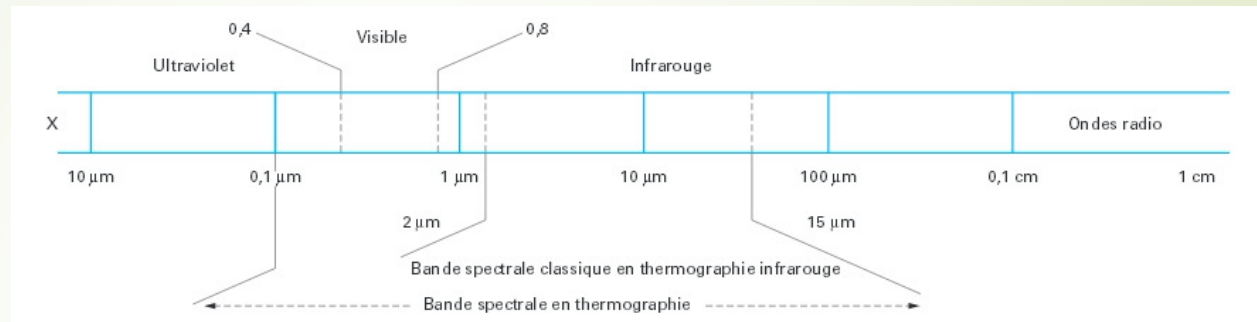
Or more familiarly:
$$L_\lambda(\mathbf{r}, \hat{\Omega}, t) = \left[\frac{dQ_\lambda}{dA \cos \theta d\hat{\Omega} d\lambda dt} \right]_{\lim dA, d\omega, d\lambda, dt \rightarrow 0}$$

The frequency is substituted for the wavelength.

1. Thermal Radiation

For a temperature T , a surface emits an infinity of waves of different wavelengths λ in all directions of space. These wavelengths are distributed over a spectral range as a function of temperature.

electromagnetic spectrum



Radiative transfers concern only the $[0,1 \mu\text{m} - 100 \mu\text{m}]$ range of thermal radiation covering the ultraviolet (UV), visible and infrared (IR) ranges.

The International Commission on Illumination says (1):

UV

- $[0,250 \mu\text{m} - 0,280 \mu\text{m}]$: UV - type C
- $[0,280 \mu\text{m} - 0,315 \mu\text{m}]$: UV - type B
- $[0,315 \mu\text{m} - 0,380 \mu\text{m}]$: UV - type A

IR

- $[0,760 \mu\text{m} - 25 \mu\text{m}]$: Infrared

Visible

- $[0,380 \mu\text{m} - 0,439 \mu\text{m}]$: purple (maximum $0,412 \mu\text{m}$)
- $[0,439 \mu\text{m} - 0,498 \mu\text{m}]$: blue (maximum $0,470 \mu\text{m}$)
- $[0,498 \mu\text{m} - 0,568 \mu\text{m}]$: green (maximum $0,515 \mu\text{m}$)
- $[0,568 \mu\text{m} - 0,592 \mu\text{m}]$: yellow (maximum $0,577 \mu\text{m}$)
- $[0,592 \mu\text{m} - 0,631 \mu\text{m}]$: orange (maximum $0,600 \mu\text{m}$)
- $[0,631 \mu\text{m} - 0,760 \mu\text{m}]$: red (maximum $0,673 \mu\text{m}$)

1. A. Chiron de la Casinière, *Le rayonnement solaire dans l'atmosphère terrestre*, Publibook, 2003.

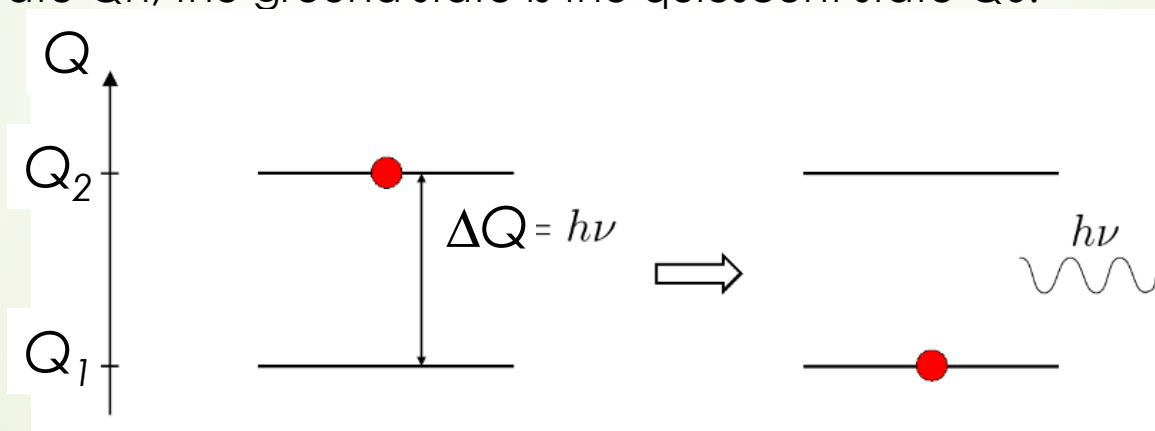
1. Thermal Radiation

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The radiative emission depends on the temperature, which is the control of the level of excitation of the material: the more the particles are stirred, excited, the higher the temperature.

But how are these movements connected with the emission of waves?

The particles can be represented on several energy levels as a function of their excitation state Q_n ; the ground state is the quiescent state Q_0 .



In an excited state Q_2 , the particle will rejoin a lower energy state Q_1 by releasing an energy quantity $\Delta Q = h\nu$ (photon).

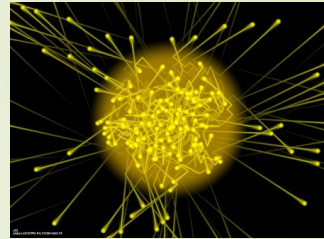
ν is the frequency and $h = 6,62 \times 10^{-34} \text{ J}\cdot\text{s}$ is the universal constant of Planck. $\nu = \frac{c}{\lambda}$

1. Thermal Radiation

A photon is therefore a quantum of energy $h\nu$. More the wavelength is low, more the photon is energetic.

This emission is a random phenomenon very well explained by statistical physics¹. But the temperature T does not appear explicitly.

Nevertheless this quantum of energy can be approached as a packet of waves moving undulating.



Max Planck in 1905 succeeded in linking energy and temperature by means of statistical physics¹.

$$L_{\lambda}^0(T) = \frac{2hc^2 \lambda^{-5}}{e^{\frac{hc}{\lambda kT}} - 1}$$

L : spectral luminance ($\text{W} \cdot \text{m}^{-2} \cdot \mu\text{m}^{-1} \cdot \text{sr}^{-1}$). The index « 0 » of L represents the black body. It shows the temperature, but also the wavelength. k is the universal Boltzmann constant.

¹ G. Bruhat, *Cours de physique générale, thermodynamique*, Masson, Paris, 1926.

1. Thermal Radiation

Three photometric quantities:

Luminance
Directional quantity

$$d^5\Phi_{\text{emis}}(\theta, \varphi, \lambda) = L(\theta, \varphi) \cos\theta d^2\Sigma d^2\Omega d\lambda$$

Emittance (isotropic emission)
Hemispherical quantity.

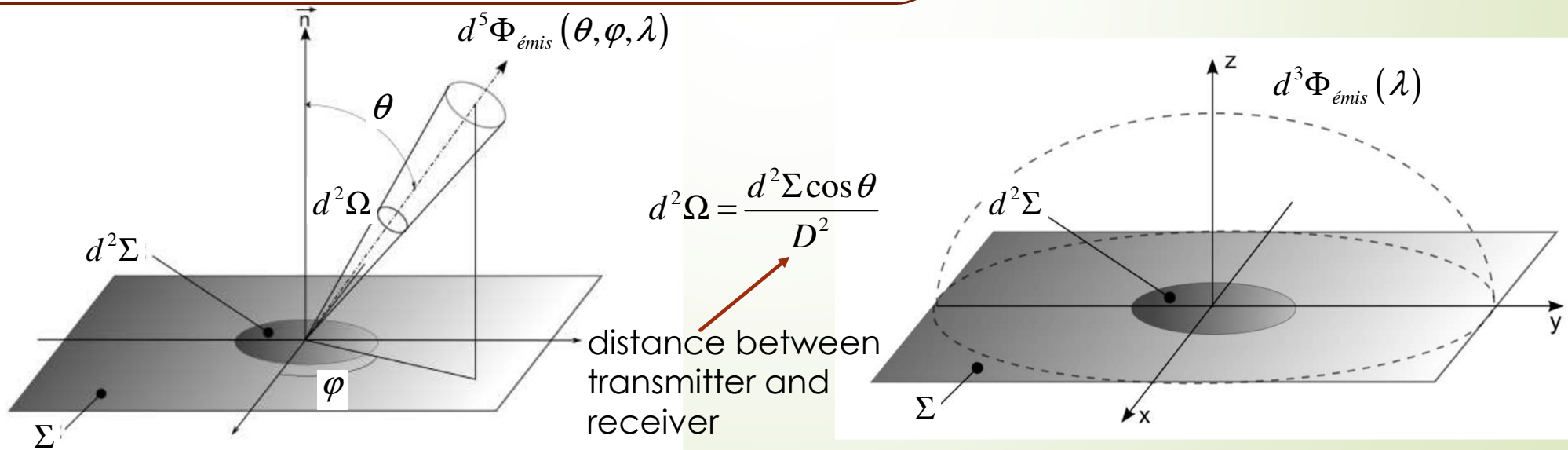
$$d^3\Phi_{\text{emis}}(\lambda) = \int L \cos\theta d^2\Sigma d\lambda d^2\Omega$$

$$d^3\Phi_{\text{emis}}(\lambda) = \pi L d^2\Sigma d\lambda$$

$$d^3\Phi_{\text{emis}}(\lambda) = M(\lambda, T) d^2\Sigma d\lambda$$

Irradiance (isotropic emission)
Hemispherical quantity.

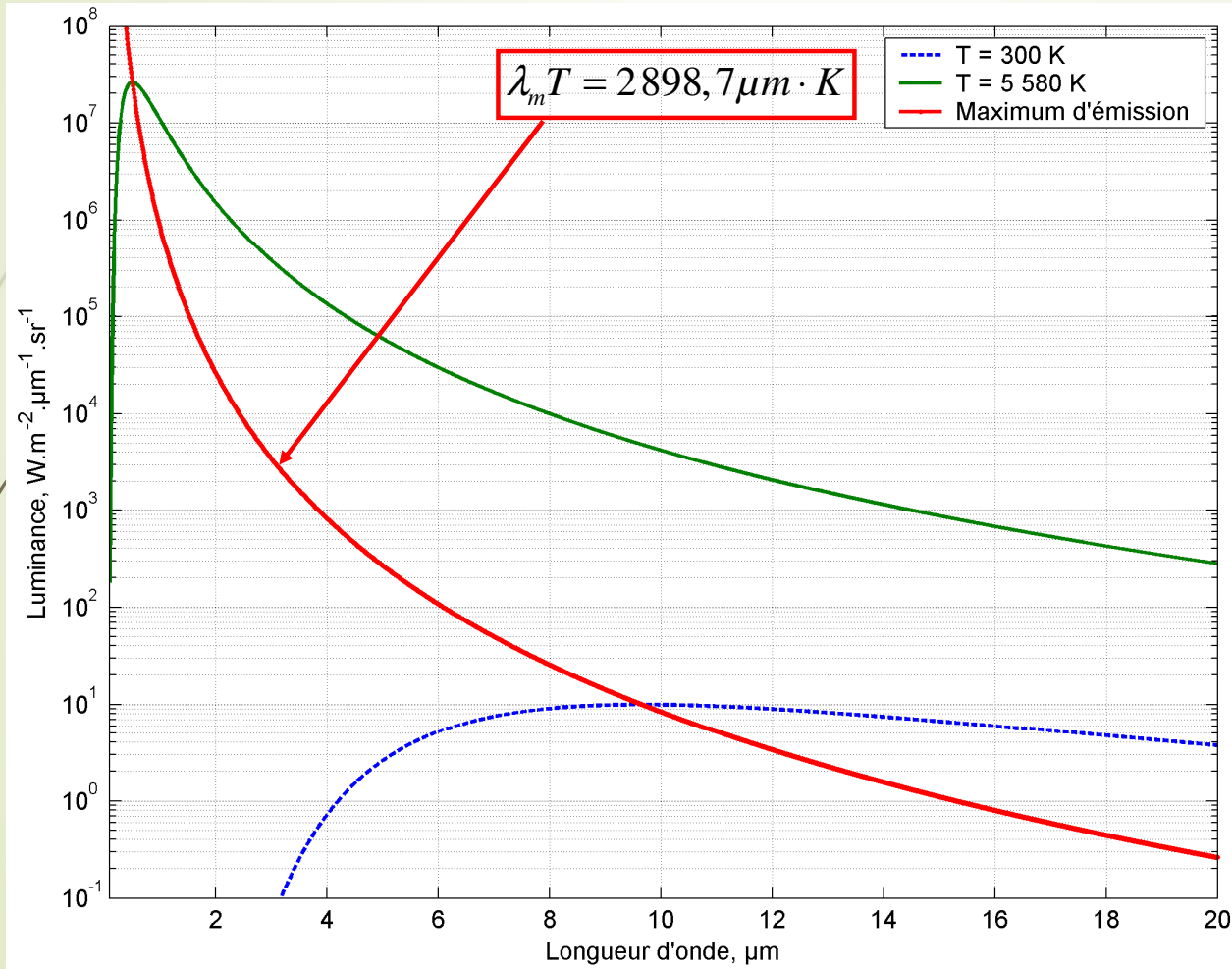
$$d^3\Phi_{\text{reçu}}(\lambda) = E(\lambda, T) d^2\Sigma d\lambda$$



1. Thermal Radiation



Two traces for two temperatures: human body and surface of the sun that pass through a maximum.

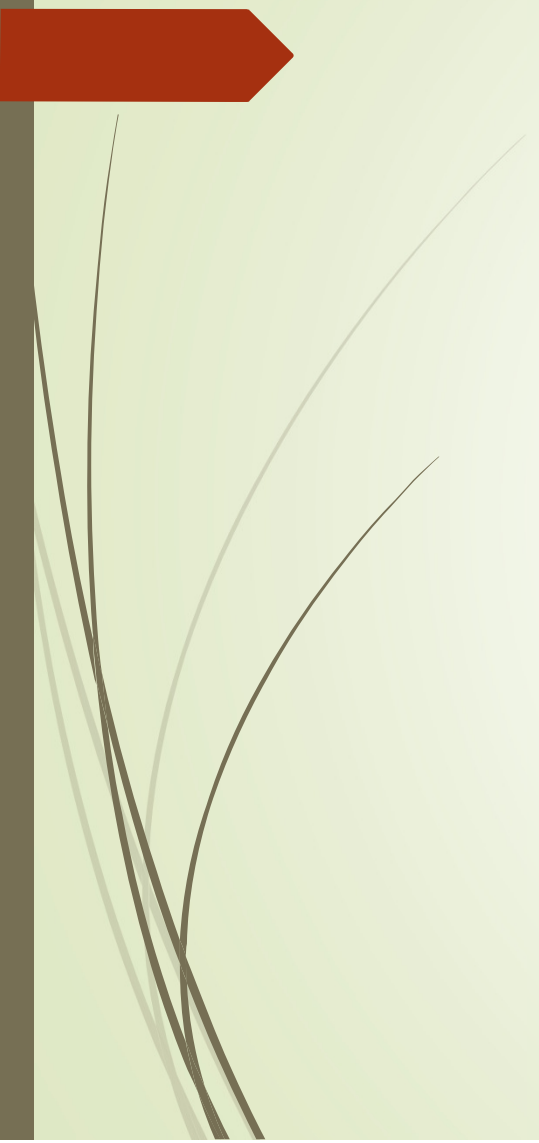


- For the sun, $\lambda_m \approx 0.5\ \mu\text{m}$.
- For the human body $\lambda_m \approx 10\ \mu\text{m}$.

Useful spectrum between $0.5\lambda_m$ μm and $5\lambda_m$ μm : 95% of the energy emission.

For the sun: UV-IR.

For the human body: IR.

- 
1. *Thermal Radiation*
 - 2. Radiatives Properties**
 3. Radiative measurements
 4. Calibration
 5. Other techniques
 6. Applications
 7. Inverse method
 8. Prospect...



2. Radiative properties

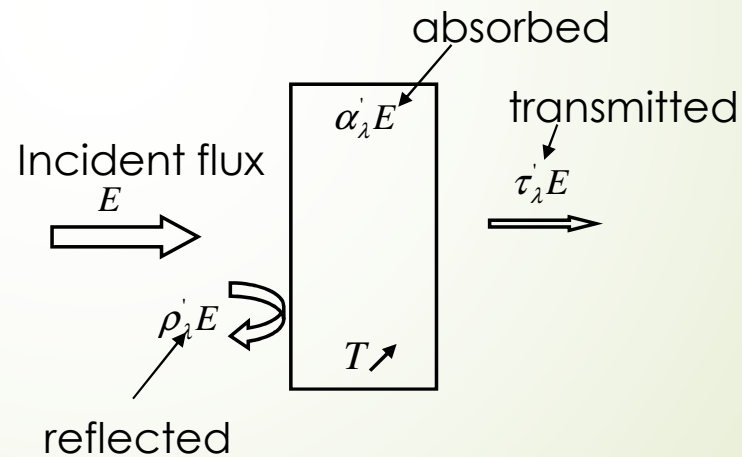
21

The amount of energy emitted by a surface is a function of these **radiative properties**

In general, for a certain wavelength (λ) and from a certain direction ($'$), the conservation of energy predicts that on 100% of a heat flux reaching a surface, there are:

- an **absorbed** portion,
- a **reflected** portion and
- a portion **transmitted**.

$$\alpha'_\lambda + \rho'_\lambda + \tau'_\lambda = 1$$



2. Radiative properties

The radiative properties can be independent of the direction, the surfaces are lambertian:

$$\alpha_\lambda = \varepsilon_\lambda \quad \alpha_\lambda + \rho_\lambda + \tau_\lambda = 1$$

They can also be independent of the wavelength, the surfaces are gray:

$$\alpha(\mathbf{r}, \hat{\Omega}) = \varepsilon(\mathbf{r}, \hat{\Omega}) \quad \alpha(\mathbf{r}, \hat{\Omega}) + \rho(\mathbf{r}, \hat{\Omega}) + \tau(\mathbf{r}, \hat{\Omega}) = 1$$

Kirchhoff has demonstrated that the emission properties of a surface are the same as those of absorption:

$$\alpha_\lambda(\mathbf{r}, \hat{\Omega}) = \varepsilon_\lambda(\mathbf{r}, \hat{\Omega})$$

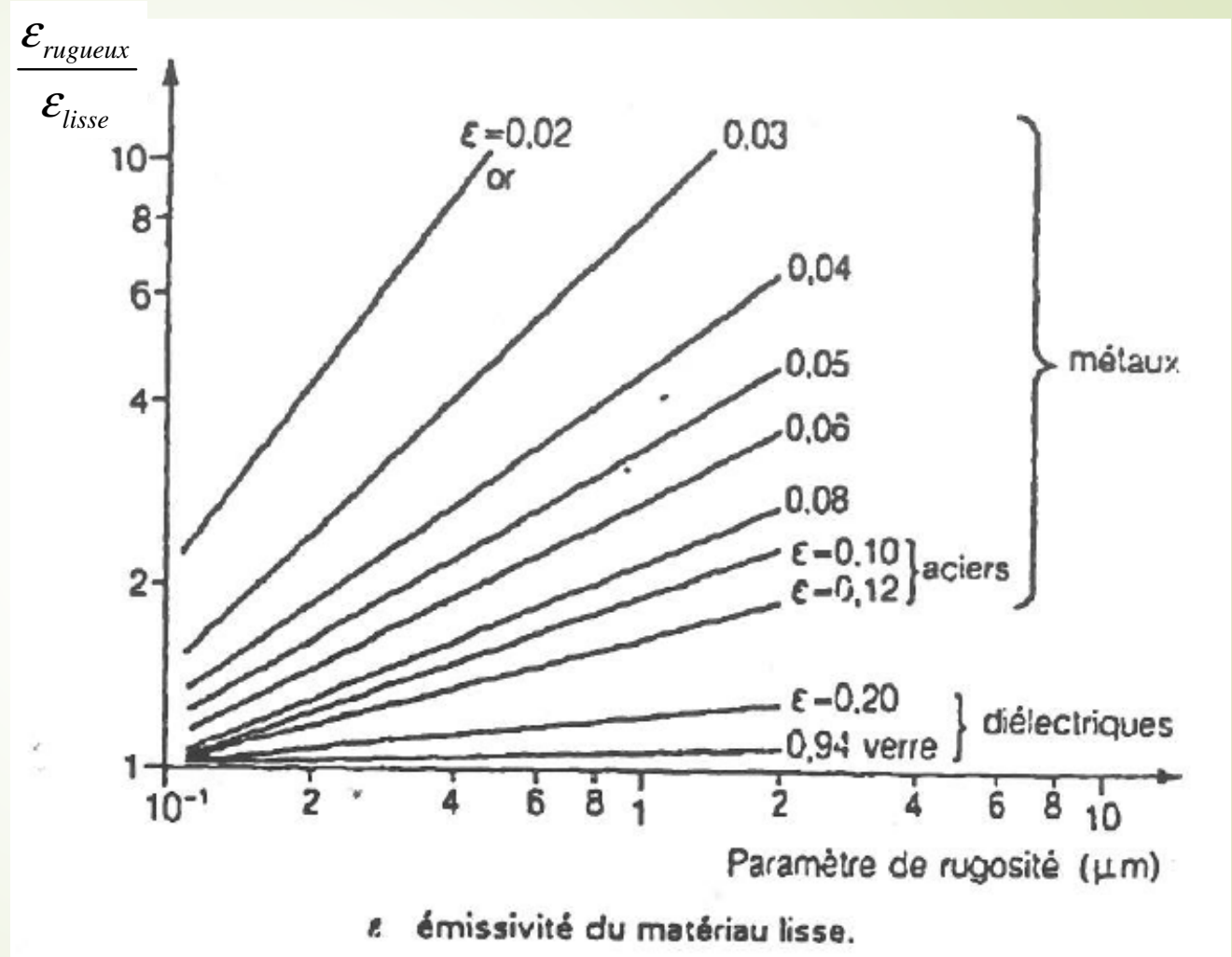
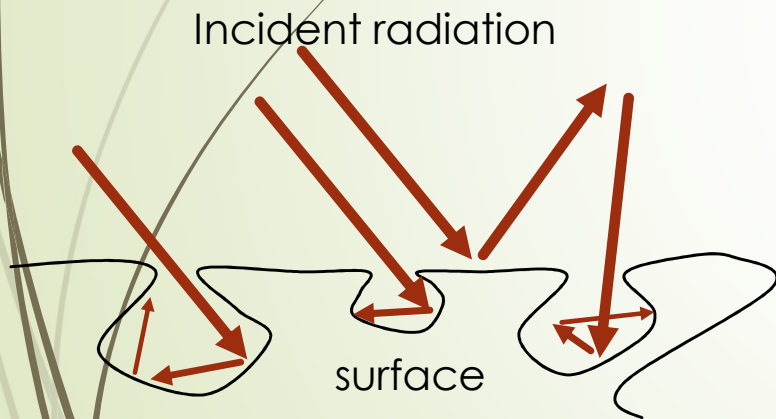
The particular case is that of the black body which absorbs the radiation received whatever the wavelength and the incident direction. But the black body does not exist, it only approaches ($\varepsilon = 0.999$).

$$\alpha = \varepsilon = 1$$

2. Radiative properties: Dependency on roughness

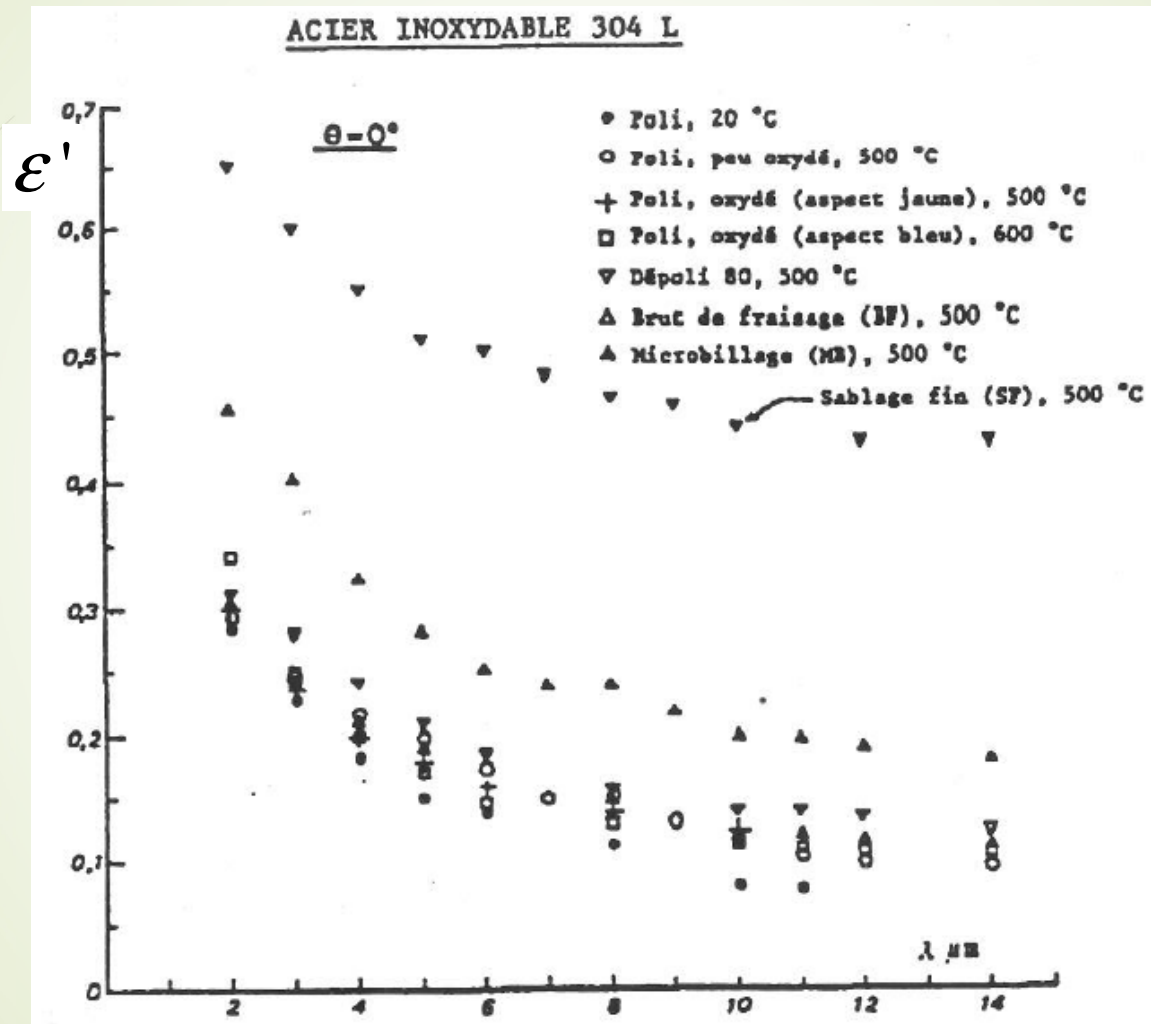


Roughness reveals cavities that serve as small "black bodies" that trap radiation, which is partially absorbed by matter.



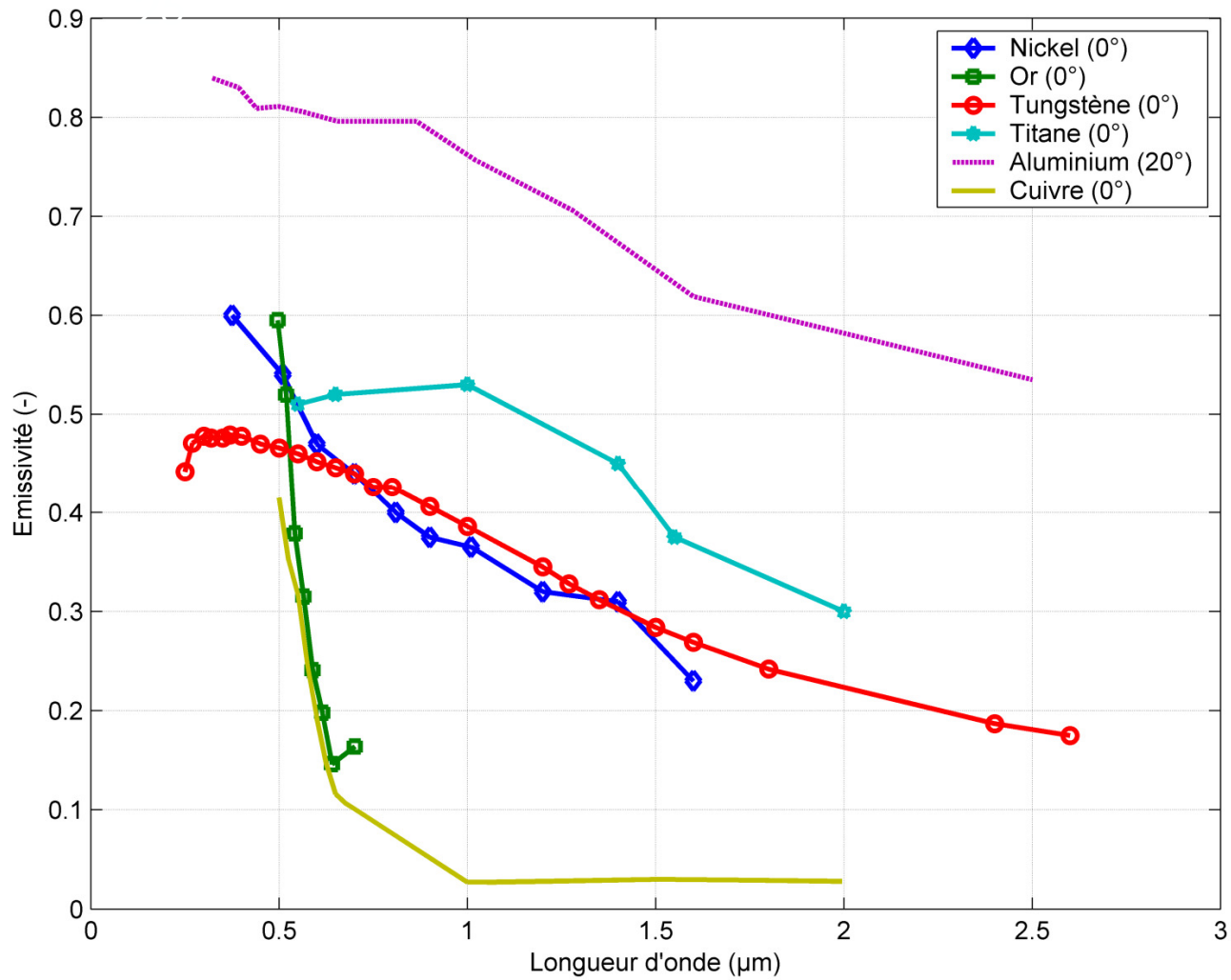
P. Hervé, Influence de l'état de surface sur le rayonnement thermique des matériaux solides, thèse, 1977.

2. Radiative properties: Dependency on roughness



J.-F. Sacadura, Les méthodes de mesure des propriétés radiatives, colloque SFT, ISITEM Nantes, 1990.

2. Radiative properties: spectral dependency



1 Y.S. Touloukian, *Thermal radiative properties*, Plenum, New York, 1970.

2. Radiative properties: spectral dependency

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Spectral properties

Spectral integration

$$\int_0^{\infty} d\lambda$$

$$\varepsilon_{\lambda} = \frac{d^3\Phi_{\text{emis}}(\lambda, T)}{d^3\Phi_{\text{emis}}^0(\lambda, T)}$$

Spectral emissivity

In front of the emission of a black body at the same temperature.

$$\alpha_{\lambda} = \frac{d^3\Phi_a(\lambda)}{d^3\Phi_{\text{reçu}}(\lambda)}$$

Spectral absorptivity

$$\rho_{\lambda} = \frac{d^3\Phi_r(\lambda)}{d^3\Phi_{\text{reçu}}(\lambda)}$$

Spectral reflectivity

$$\tau_{\lambda} = \frac{d^3\Phi_t(\lambda)}{d^3\Phi_{\text{reçu}}(\lambda)}$$

Spectral transmittivity

Ratio between the analysed flux (α , ρ or τ) and the received incident flux.

Total properties

$$\varepsilon = \frac{\int_0^{\infty} \varepsilon_{\lambda} d^3\Phi_{\text{emis}}(\lambda) d\lambda}{\int_0^{\infty} d^3\Phi_{\text{emis}}^0(\lambda) d\lambda} = \frac{\int_0^{\infty} \varepsilon_{\lambda} M^0(\lambda, T) d\lambda}{\int_0^{\infty} M^0(\lambda, T) d\lambda}$$

$$\alpha = \frac{\int_0^{\infty} \alpha_{\lambda} d^3\Phi_a(\lambda) d\lambda}{\int_0^{\infty} d^3\Phi_a(\lambda) d\lambda} = \frac{\int_0^{\infty} \alpha_{\lambda} E(\lambda, T) d\lambda}{\int_0^{\infty} E(\lambda, T) d\lambda}$$

If the illumination comes from the sun then :

$$E(\lambda, T) \approx M^0(\lambda, T_s)$$

$$\varepsilon = \frac{\int_0^{\infty} \varepsilon_{\lambda} M^0(\lambda, T) d\lambda}{\sigma T^4}$$

Same results for the total reflectivity and the total transmittivity

$$\rho = \frac{\int_0^{\infty} \rho_{\lambda} E(\lambda, T) d\lambda}{\int_0^{\infty} E(\lambda, T) d\lambda}$$

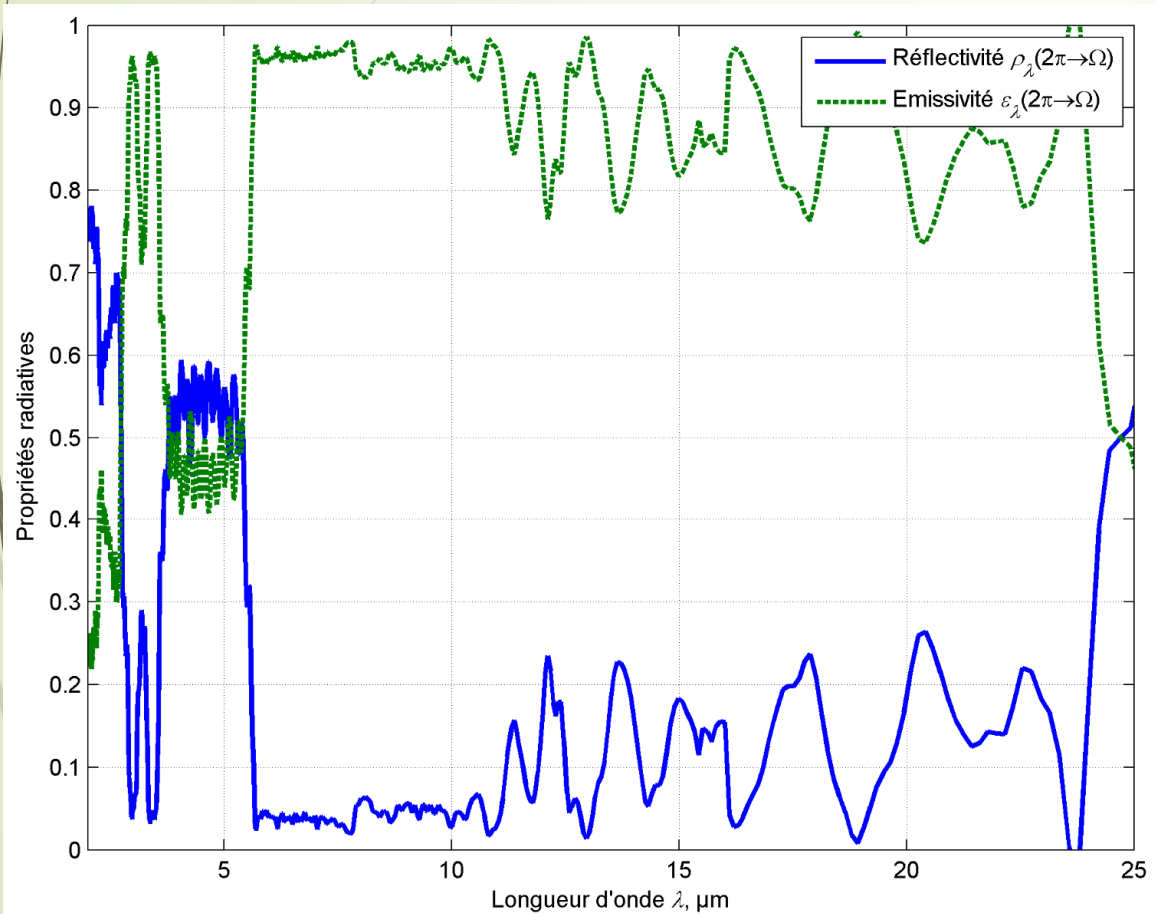
$$\tau = \frac{\int_0^{\infty} \tau_{\lambda} E(\lambda, T) d\lambda}{\int_0^{\infty} E(\lambda, T) d\lambda}$$

2. Radiative properties: spectral dependency

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Example of the total emissivity (camera LW [7 μm – 13 μm]) « apparent » :

Metallic adhesif tested with a spectroradiometer IR :



$$\mathcal{E} = \frac{\int_{\lambda_1}^{\lambda_2} \varepsilon_{\lambda} M^0(\lambda, T) d\lambda}{\int_{\lambda_1}^{\lambda_2} M^0(\lambda, T) d\lambda}$$

$$\mathcal{E} = \frac{\sum_{i=1}^N \varepsilon_{\lambda} M^0(\lambda, T) \Delta\lambda}{\sum_{i=1}^N M^0(\lambda, T) \Delta\lambda}$$

apparent emissivity calculated for the scale :

- [2 μm – 25 μm] : 0.41
- [7 μm – 13 μm] : **0.94**

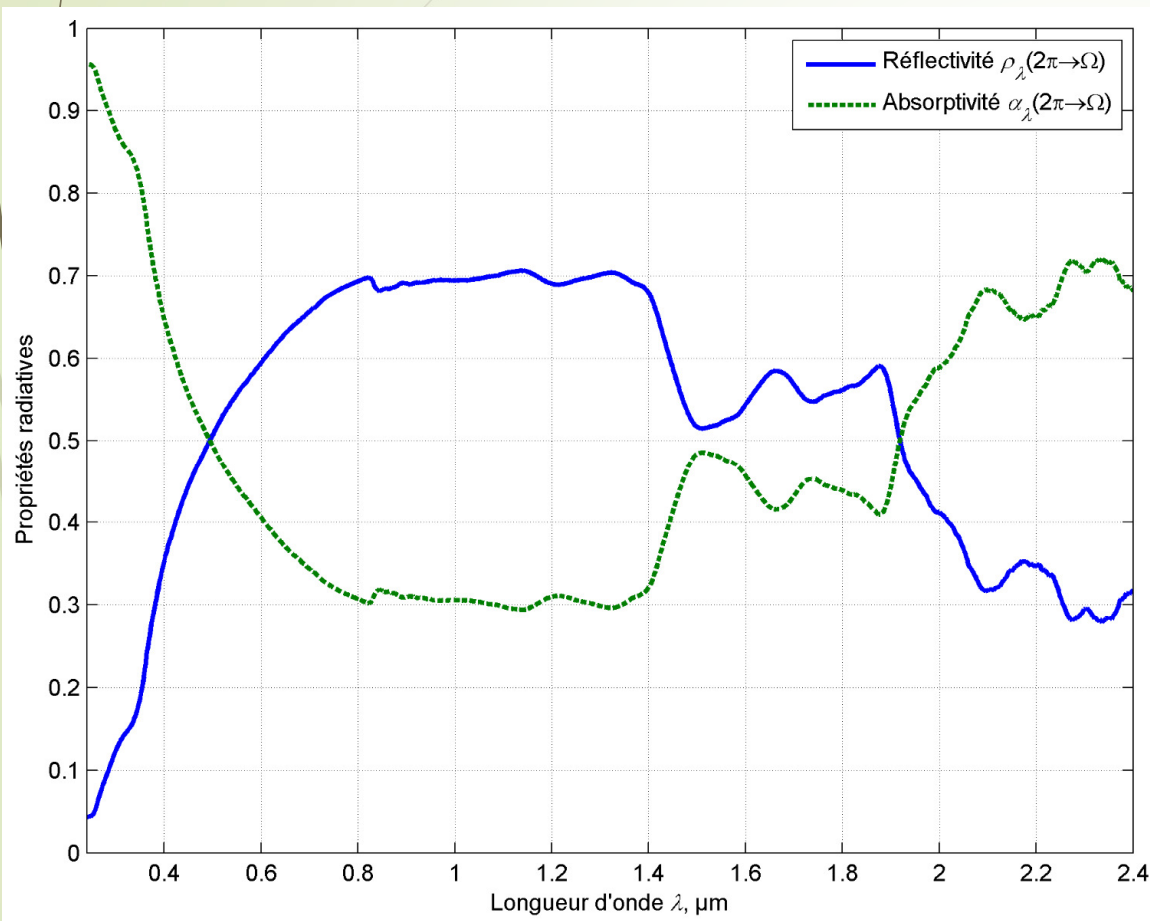
For the temperature $T = 300$ K.

2. Radiative properties: spectral dependency

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Example of the total absorptivity and reflectivity « apparent » of a material under a solar radiation :

Linen tested with a spectroradiometer UV-visible (useful extent of the sun) :



$$\rho = \frac{\int_{\lambda_1}^{\lambda_2} \rho_{\lambda} E(\lambda, T) d\lambda}{\int_{\lambda_1}^{\lambda_2} E(\lambda, T) d\lambda}$$

$$\rho = \frac{\sum_{i=1}^N \rho_{\lambda} M^0(\lambda, T_s) \Delta\lambda}{\sum_{i=1}^N M^0(\lambda, T_s) \Delta\lambda}$$

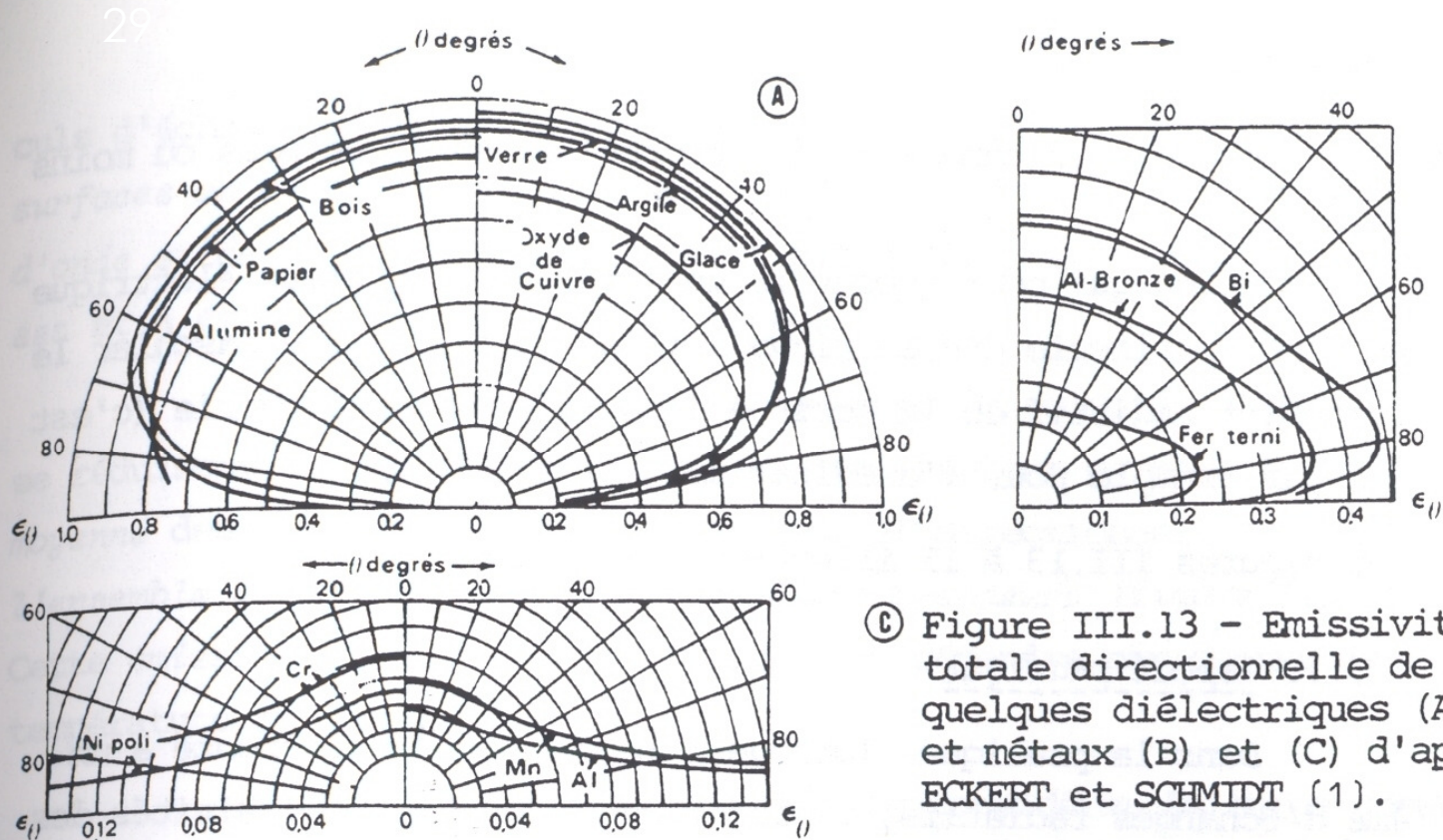
If the material is opaque : $\alpha = 1 - \rho$

apparent absorptivity calculated on the scale:

- [0.24 μm – 2.4 μm] : 0.44

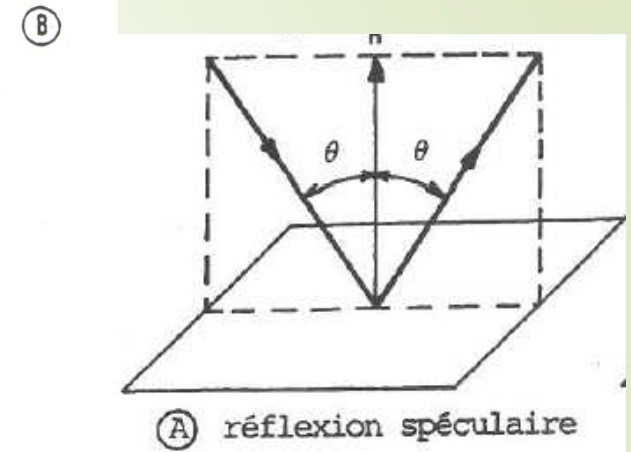
For a temperature $T = 5\,800\text{ K}$.

2. Radiative properties: directional dependency

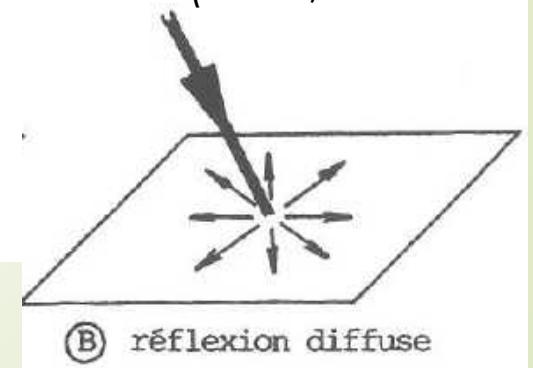


Ⓒ Figure III.13 - Emissivité totale directionnelle de quelques diélectriques (A) et métaux (B) et (C) d'après ECKERT et SCHMIDT (1).

surface with a specular reflection



surface with a isotropic reflection (diffus, lambertian)



2. Radiative properties: directional dependency

Reflection Properties of the surfaces : **function of the bireflection distribution**

portion of the reflected flux

$$f_{\lambda}(\mathbf{r}, \hat{\Omega}, \hat{\Omega}') = \frac{dI_{\lambda}(\mathbf{r}, \hat{\Omega})}{I_{\lambda}(\mathbf{r}, \hat{\Omega}') \cos \theta' d\Omega'}$$

Incident flux

or

$$f_{\lambda}(\mathbf{r}, \hat{\Omega}, \hat{\Omega}') = \frac{dL_{\lambda}(\mathbf{r}, \hat{\Omega})}{L_{\lambda}(\mathbf{r}, \hat{\Omega}') \cos \theta' d\Omega'}$$

Reciprocity relation :

$$f_{\lambda}(\mathbf{r}, \hat{\Omega}', \hat{\Omega}) = f_{\lambda}(\mathbf{r}, \hat{\Omega}, \hat{\Omega}')$$

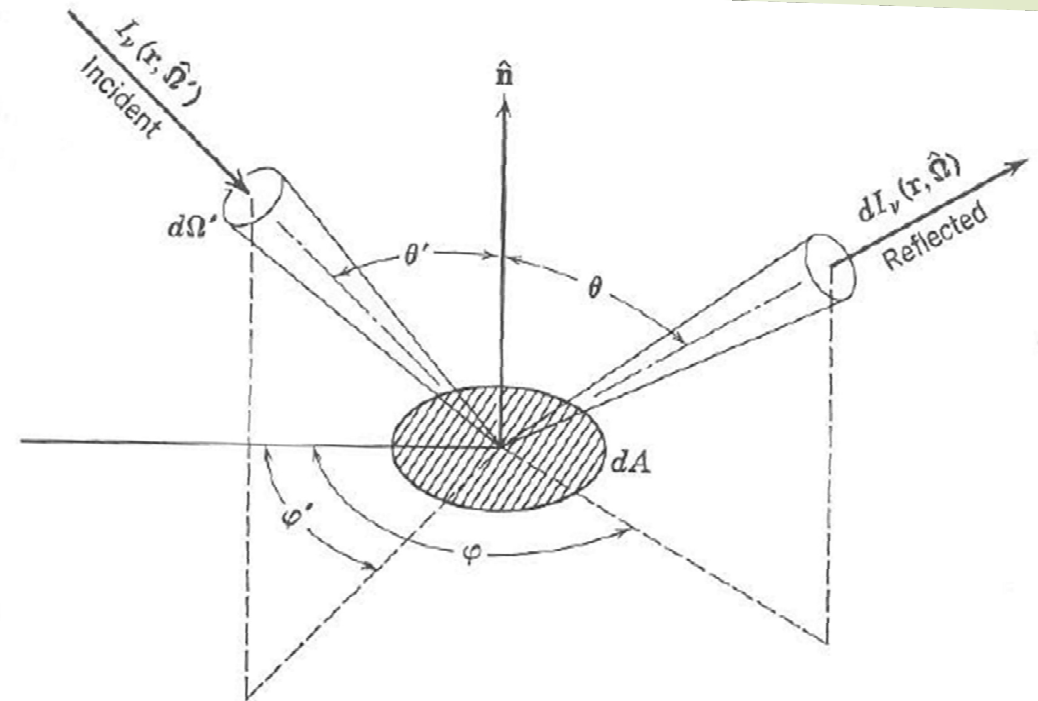


Fig. 1-11. Symbols for the definition of reflection distribution function, $f_{\nu}(\mathbf{r}, \hat{\Omega}', \hat{\Omega})$.

Very precise quantity, but difficult to quantify and impractical.

2. Radiative properties: directional dependency

Reflection properties of the surfaces : **directional-hemispherical reflectivity**

$$\rho_{\lambda}(\mathbf{r}, \hat{\Omega}' \rightarrow 2\pi) = \frac{\int dL_{\lambda}(\mathbf{r}, \hat{\Omega}) \cos \theta d\Omega}{L_{\lambda}(\mathbf{r}, \hat{\Omega}') \cos \theta' d\Omega'}$$

$$\rho_{\lambda}(\mathbf{r}, \hat{\Omega}' \rightarrow 2\pi) = \int_{2\pi} f_{\lambda}(\mathbf{r}, \hat{\Omega}, \hat{\Omega}') \cos \theta d\Omega$$

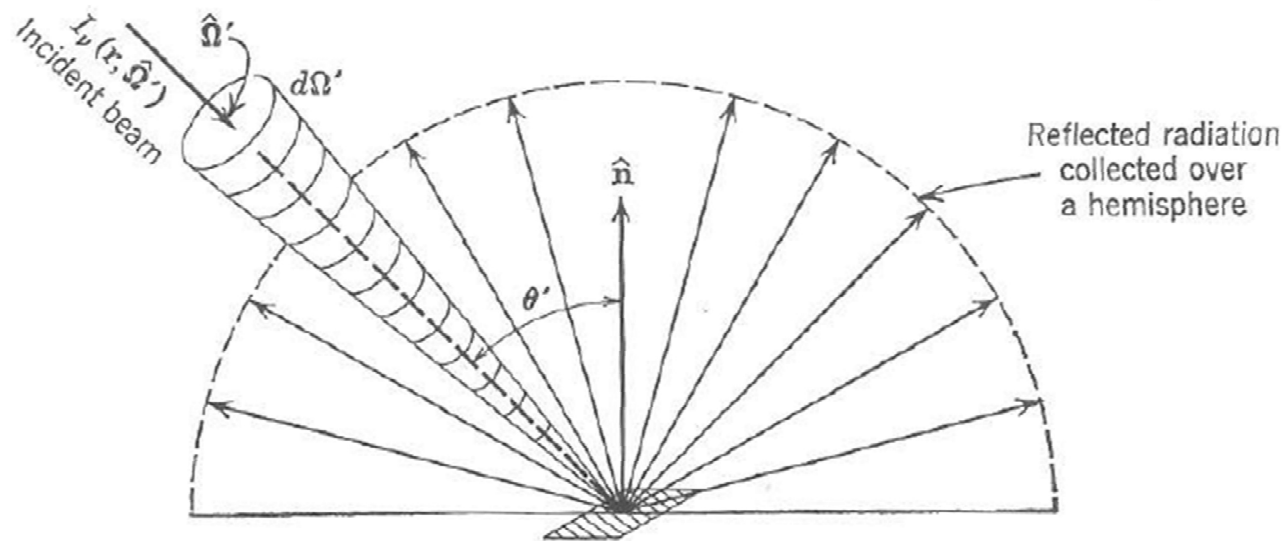


Fig. 1-12. Symbols for the definition of directional-hemispherical reflectivity, $\rho_v(\mathbf{r}, \hat{\Omega}' \rightarrow 2\pi)$.

2. Radiative properties: directional dependency

Reflection properties of the surfaces : **directional-hemispherical reflectivity**

$$\rho_\lambda(\mathbf{r}, 2\pi \rightarrow \hat{\Omega}) = \frac{\int f_\lambda(\mathbf{r}, \hat{\Omega}, \hat{\Omega}') L_\lambda(\mathbf{r}, \hat{\Omega}') \cos \theta' d\Omega'}{1/\pi \int_{2\pi} L_\lambda(\mathbf{r}, \hat{\Omega}') \cos \theta' d\Omega'}$$

$$\rho_\lambda(\mathbf{r}, 2\pi \rightarrow \hat{\Omega}) = \int_{2\pi} f_\lambda(\mathbf{r}, \hat{\Omega}, \hat{\Omega}') \cos \theta' d\Omega'$$

because :

$$f_\lambda(\mathbf{r}, \hat{\Omega}, \hat{\Omega}') = \frac{dL_\lambda(\mathbf{r}, \hat{\Omega})}{L_\lambda(\mathbf{r}, \hat{\Omega}') \cos \theta' d\Omega'}$$

$$L_\lambda(\mathbf{r}, \hat{\Omega}) = \int_{2\pi} f_\lambda(\mathbf{r}, \hat{\Omega}, \hat{\Omega}') L_\lambda(\mathbf{r}, \hat{\Omega}') \cos \theta' d\Omega'$$

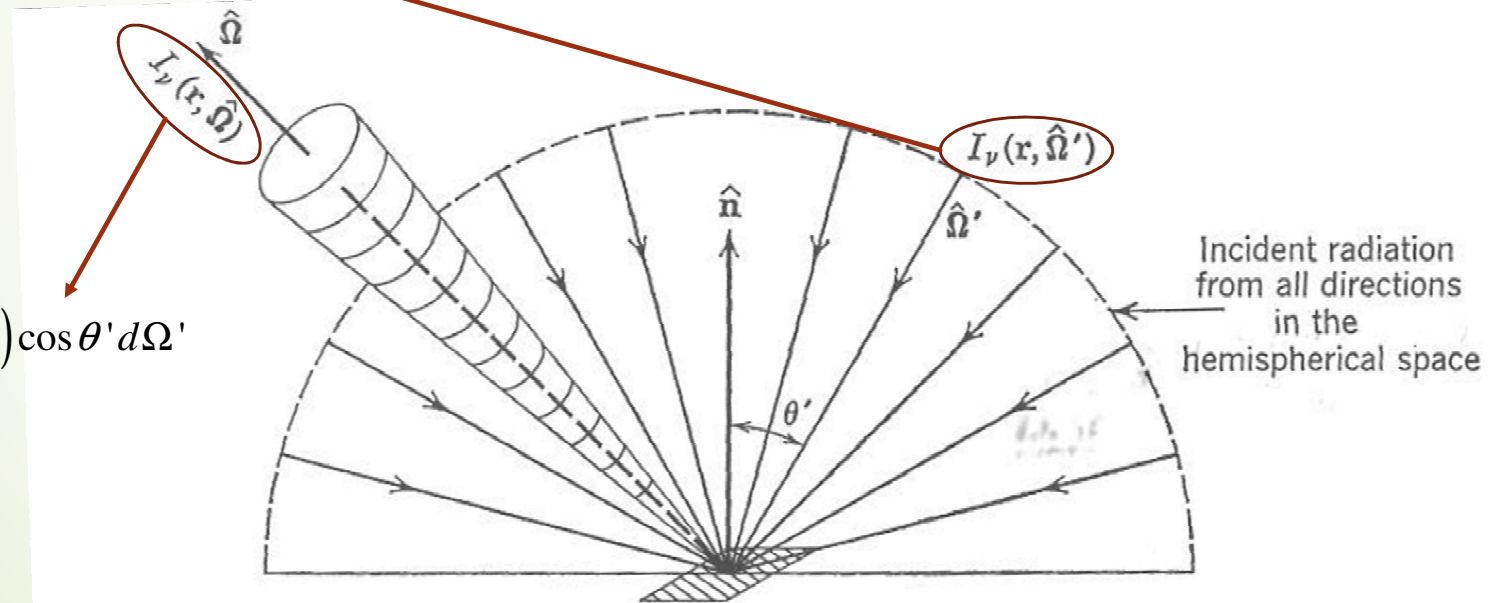


Fig. 1-13. Symbols for the definition of hemispherical-directional reflectivity, $\rho_\nu(\mathbf{r}, 2\pi \rightarrow \hat{\Omega})$.

2. Radiative properties: directional dependency

Reflection properties of the surfaces : **hemispherical reflectivity**

Ratio of the reflected flux in the all hemisphere on the flux from this same hemisphere.

$$\rho_{\lambda}(\mathbf{r}) = \frac{\int_{\Omega'=2\pi} \rho_{\lambda}(\mathbf{r}, \hat{\Omega}' \rightarrow 2\pi) L_{\lambda}(\mathbf{r}, \hat{\Omega}') \cos \theta' d\Omega'}{\underbrace{\int_{\Omega'=2\pi} L_{\lambda}(\mathbf{r}, \hat{\Omega}') \cos \theta' d\Omega'}_{\text{illumination}}}$$

Incident flux

If the incident luminance $L_{\lambda}(\mathbf{r}, \hat{\Omega}')$ is independent of the direction then :

$$\rho_{\lambda}(\mathbf{r}) = \frac{1}{\pi} \int_{\Omega'=2\pi} \rho_{\lambda}(\mathbf{r}, \hat{\Omega}' \rightarrow 2\pi) \cos \theta' d\Omega'$$

$$\int_{\Omega'=2\pi} \cos \theta' d\Omega' = \pi$$

$$\rho_{\lambda}(\mathbf{r}) = \frac{1}{\pi} \int_{\Omega'=2\pi} \left[\int_{\Omega=2\pi} f_{\lambda}(\mathbf{r}, \hat{\Omega}, \hat{\Omega}') \cos \theta d\Omega \right] \cos \theta' d\Omega'$$

If the bireflection distribution function is independent of the direction :

$$\rho_{\lambda}(\mathbf{r}) = \pi f_{\lambda}(\mathbf{r})$$

2. Radiative properties: directional dependency

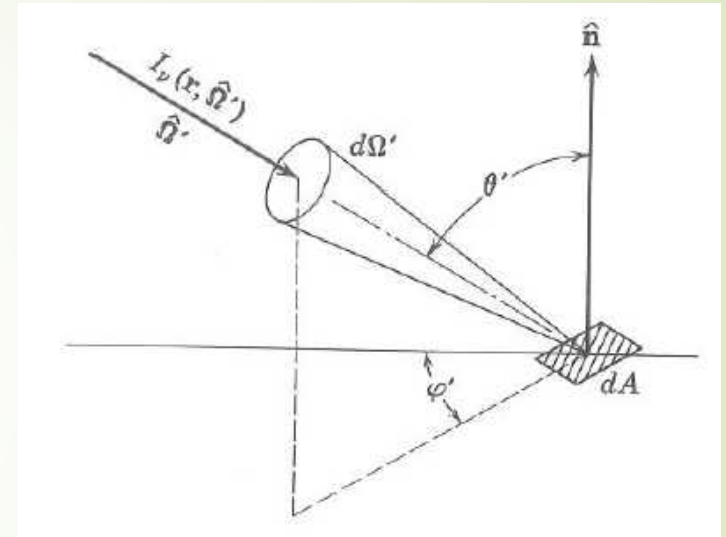
Absorption properties of surfaces: **directional absorptivity**

$$\alpha_\lambda(\mathbf{r}, \hat{\Omega}') = \frac{d^3\Phi_a(\lambda)}{L_\lambda(\mathbf{r}, \hat{\Omega}') \cos \theta' d\Omega'}$$

surface balance assumed opaque :

$$d^3\Phi_a(\lambda) = \underbrace{L_\lambda(\mathbf{r}, \hat{\Omega}') \cos \theta' d\Omega'}_{\text{Incident flux}} - \underbrace{\rho_\lambda(\mathbf{r}, \hat{\Omega}' \rightarrow 2\pi) L_\lambda(\mathbf{r}, \hat{\Omega}') \cos \theta' d\Omega'}_{\text{Reflected flux}}$$

$$\alpha_\lambda(\mathbf{r}, \hat{\Omega}') = 1 - \rho_\lambda(\mathbf{r}, \hat{\Omega}' \rightarrow 2\pi)$$



Hemispherical absorptivity $\alpha_\lambda(\mathbf{r}) = \frac{\int_{\Omega'=2\pi} \alpha_\lambda(\mathbf{r}, \hat{\Omega}') L_\lambda(\mathbf{r}, \hat{\Omega}') \cos \theta' d\Omega'}{\int_{\Omega'=2\pi} L_\lambda(\mathbf{r}, \hat{\Omega}') \cos \theta' d\Omega'}$

The incident flux comes from all over the hemisphere

$$\alpha_\lambda(\mathbf{r}) = 1 - \frac{\int_{\Omega'=2\pi} \rho_\lambda(\mathbf{r}, \hat{\Omega}' \rightarrow 2\pi) L_\lambda(\mathbf{r}, \hat{\Omega}') \cos \theta' d\Omega'}{\int_{\Omega'=2\pi} L_\lambda(\mathbf{r}, \hat{\Omega}') \cos \theta' d\Omega'}$$

$$\alpha_\lambda(\mathbf{r}) = 1 - \rho_\lambda(\mathbf{r})$$

2. Radiative properties: directional dependency

Surface emission properties: **Directional spectral emissivity**

$$\varepsilon_{\lambda}(\mathbf{r}, \hat{\Omega}) = \frac{L_{\lambda}(\mathbf{r}, \hat{\Omega})}{L_{\lambda}^0(T)}$$

Kirchhoff law $\varepsilon_{\lambda}(\mathbf{r}, \hat{\Omega}) = \alpha_{\lambda}(\mathbf{r}, \hat{\Omega})$

Opaque body $\varepsilon_{\lambda}(\mathbf{r}, \hat{\Omega}) = \alpha_{\lambda}(\mathbf{r}, \hat{\Omega}) = 1 - \rho_{\lambda}(\mathbf{r}, \hat{\Omega} \rightarrow 2\pi)$

hemispheric spectral emissivity

$$\varepsilon_{\lambda}(\mathbf{r}) = \frac{\int_{\Omega=2\pi} L_{\lambda}(\mathbf{r}, \hat{\Omega}) \cos \theta d\Omega}{\int_{\Omega=2\pi} L_{\lambda}^0(T) \cos \theta d\Omega}$$

$$\varepsilon_{\lambda}(\mathbf{r}) = \frac{1}{\pi} \int_{\Omega=2\pi} \frac{L_{\lambda}(\mathbf{r}, \hat{\Omega})}{L_{\lambda}^0(T)} \cos \theta d\Omega$$

$$\varepsilon_{\lambda}(\mathbf{r}) = \frac{1}{\pi} \int_{\Omega=2\pi} \varepsilon_{\lambda}(\mathbf{r}, \hat{\Omega}) \cos \theta d\Omega$$

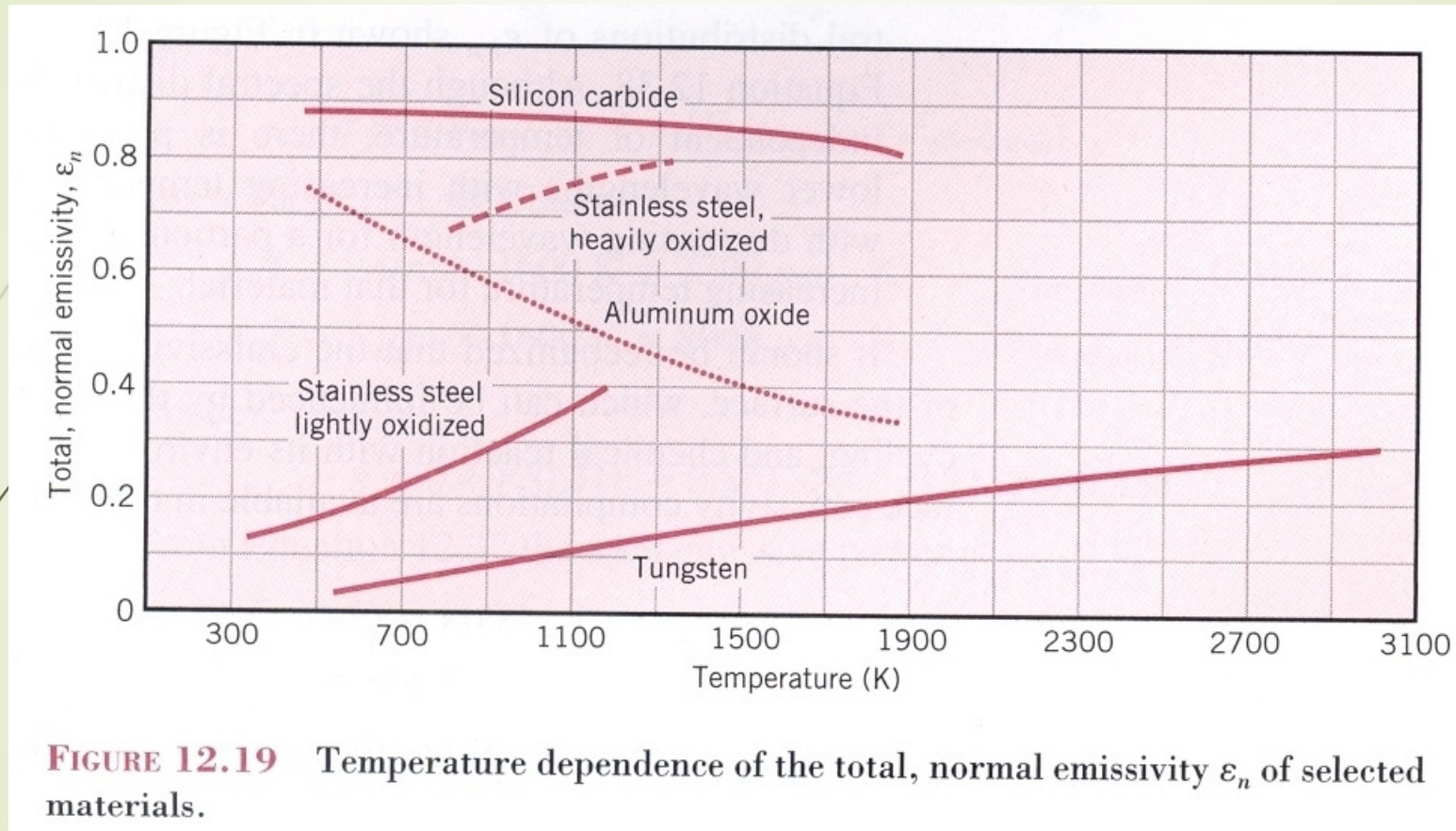
In the same way:

$$\varepsilon_{\lambda}(\mathbf{r}) = \alpha_{\lambda}(\mathbf{r})$$

$$\varepsilon_{\lambda}(\mathbf{r}) = \alpha_{\lambda}(\mathbf{r}) = 1 - \rho_{\lambda}(\mathbf{r})$$

2. Radiative properties: temperature dependence

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1 F.P. Incropera et al., *Fundamentals of heat and mass transfer*, John Wiley & Sons, New-York, 2002.

2. Radiative properties: emissivity models

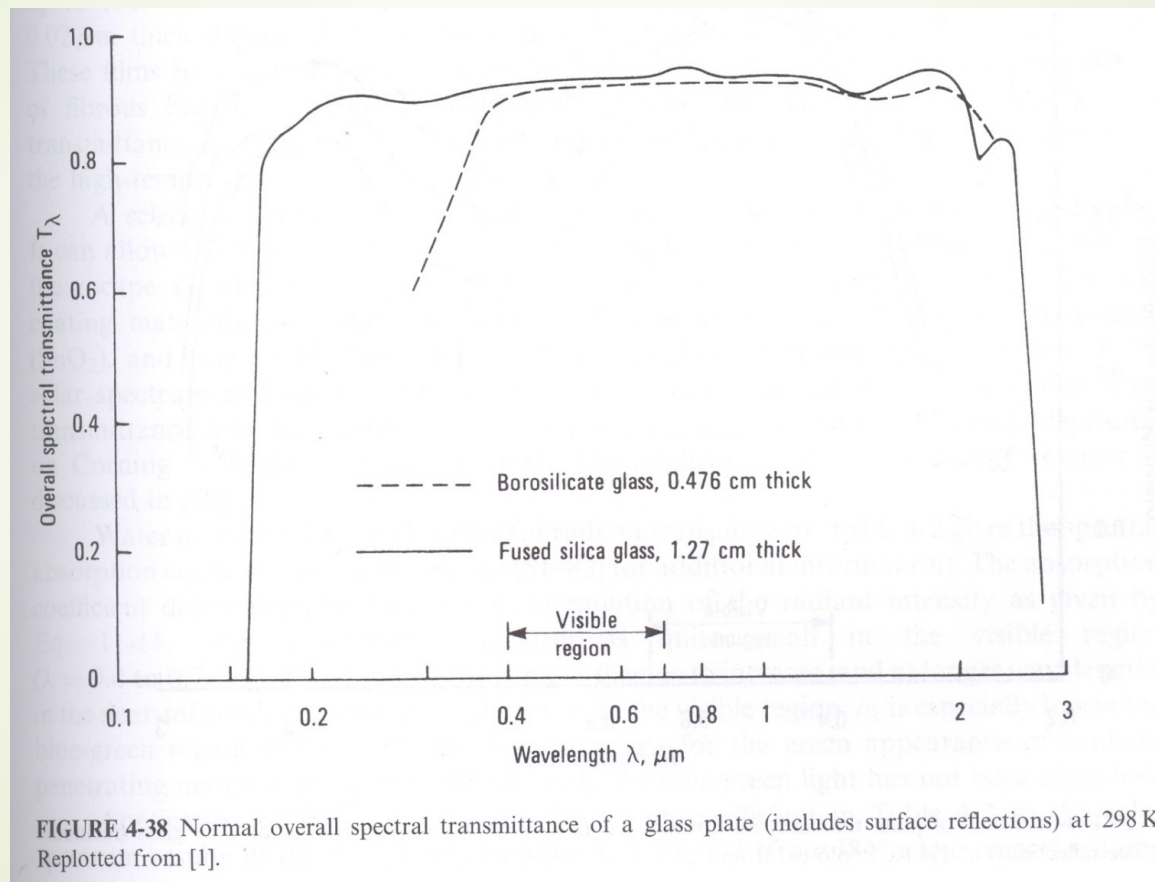
37

	Model	Loi $\varepsilon'_{\lambda,T} =$
Physical	Drude	$\frac{a_0}{\sqrt{\lambda}}$
	Hagen-Rubens	$a_0 \sqrt{\frac{T}{\lambda}}$
Mathematical	exponential	$e^{a_0\lambda + a_1T}$
	temperature, spectral inverse	$e^{a_0\lambda + \frac{a_1}{T}}$
	standardized	$\frac{1}{1 + a_0\lambda^2}$
	polynomial	$\sum_{i=0}^n a_i \lambda^i$

2. Radiative properties

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Example of radiative properties: spectral transmittance of glass¹. The greenhouse effect at the terrestrial level: atmospheric gases are assimilated to glass.

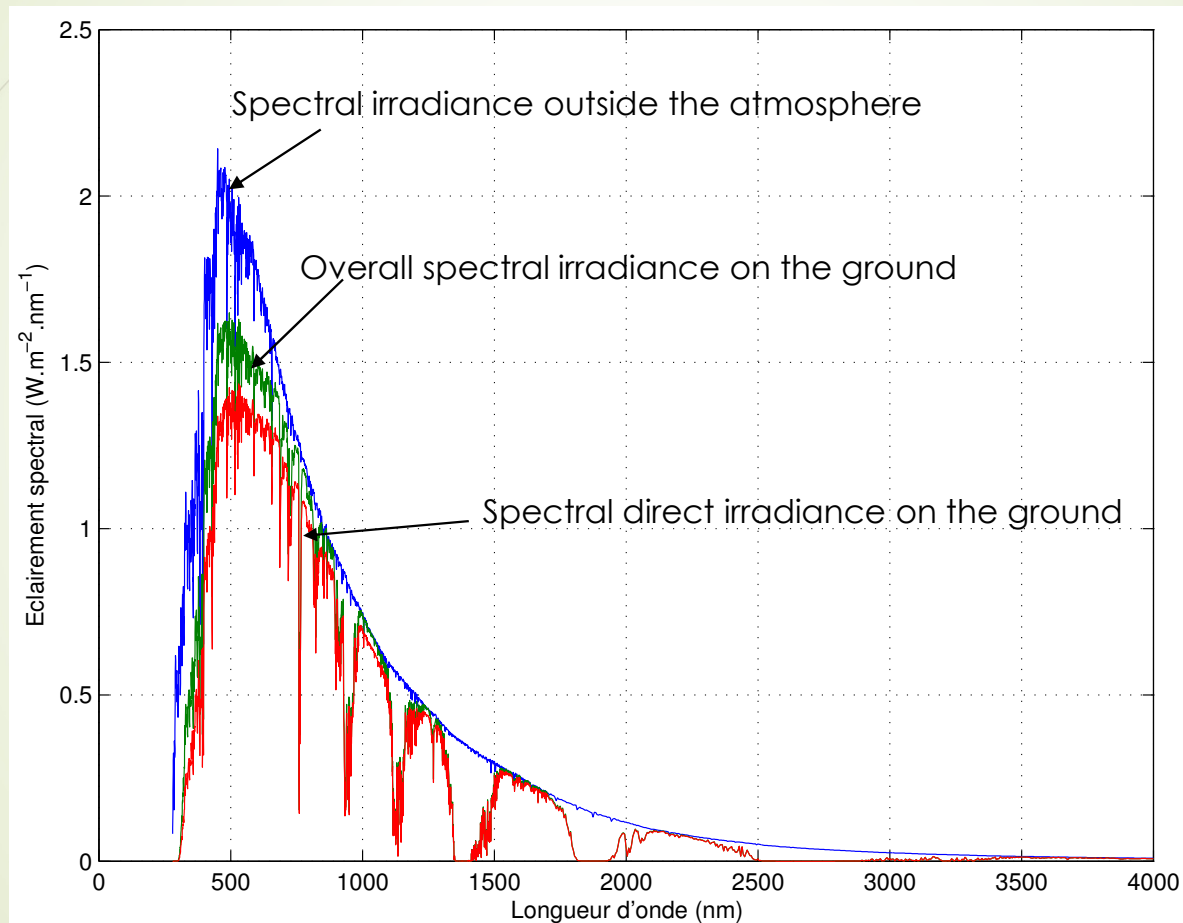


1 R. Siegel, J.R. Howel, *Thermal radiation heat transfer*, Taylor & Francis Inc., 4th Ed., New-York, 2002.

2. Radiative properties

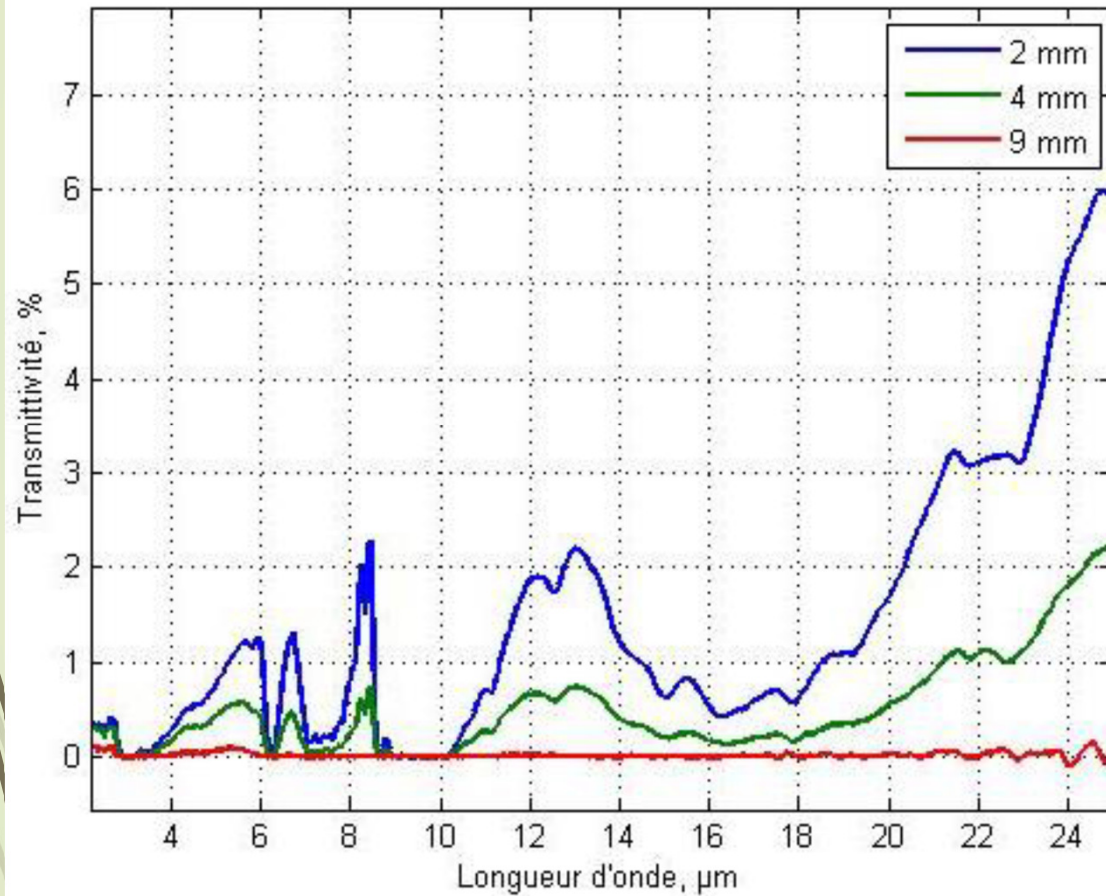
39

Example of radiative properties: absorptivity of the atmosphere.



2. Radiative properties

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Spectral Transmittivity of Airgel depending on the thickness.

porosity: > 95%
density: $10 \text{ kg} \cdot \text{m}^{-3}$

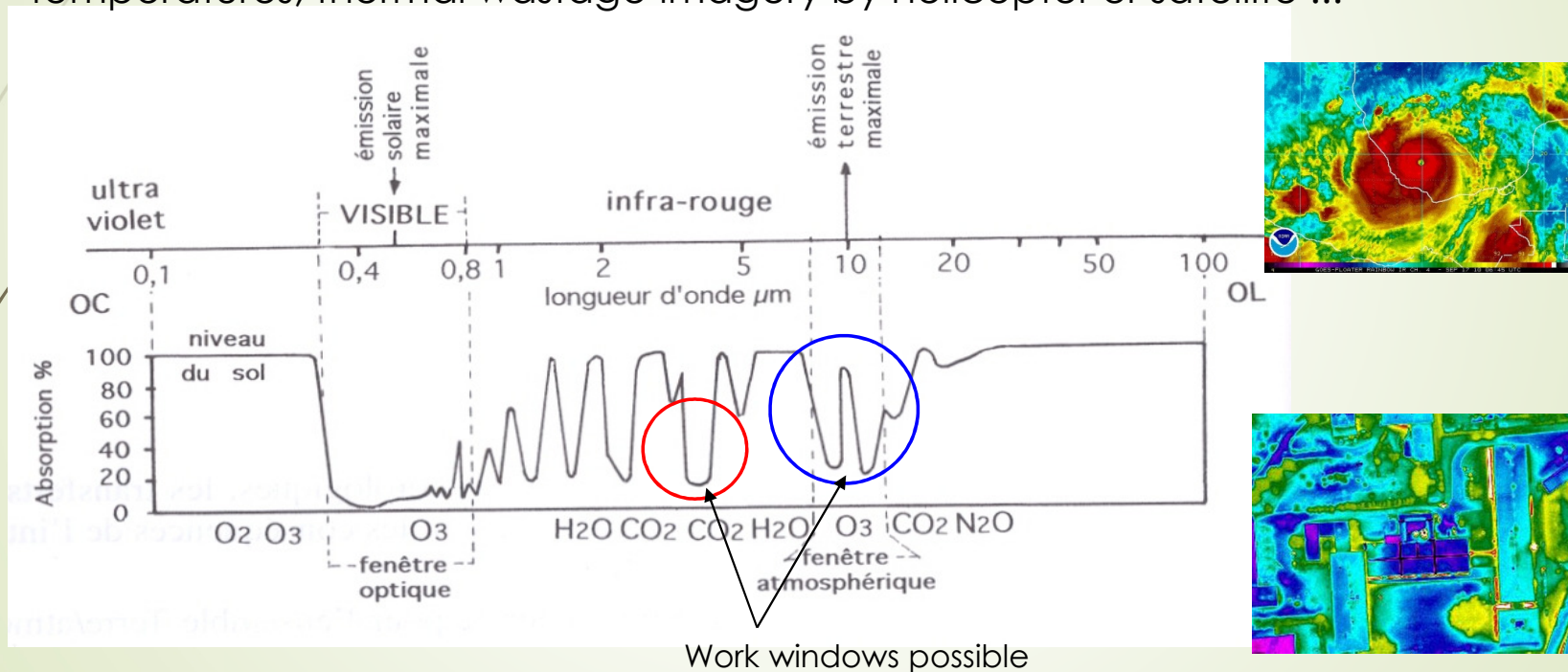


2. Radiative properties

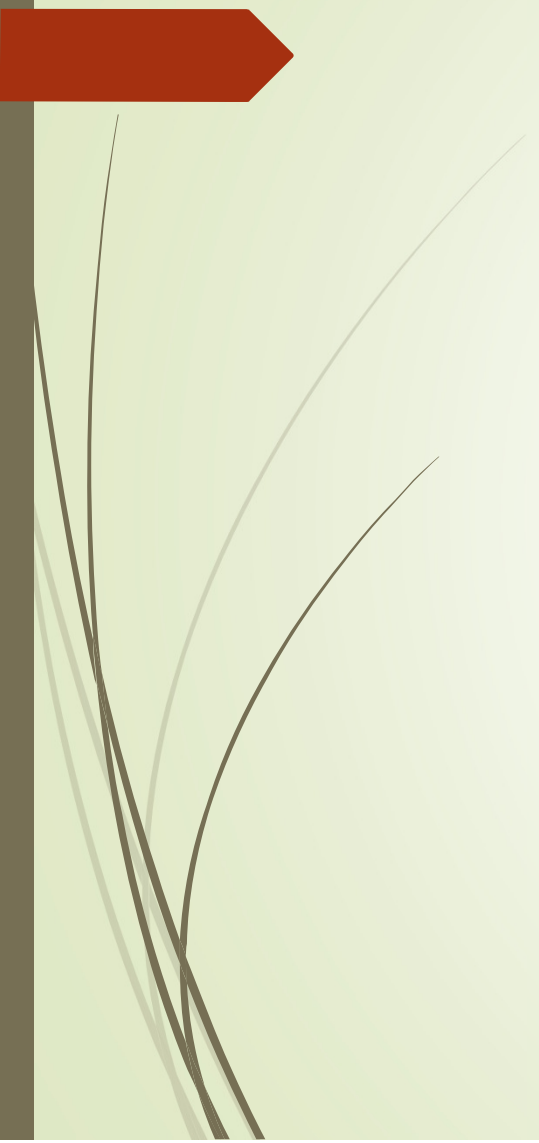
41

Typical spectral ranges of camera operation:
[3 μm - 5 μm] and [8 μm - 12 μm].

The absorption spectrum of the atmosphere¹ explains it: the radiation is absorbed by the components of the atmosphere H_2O , CO_2 , ozone O_3 ... This remark is all the more true as the distance increases between the camera and the target areas: volcano temperatures, thermal wastage imagery by helicopter or satellite ...



1. M. Leroux, *La dynamique du temps et du climat*, Dunod, 2004.

- 
1. *Thermal Radiation*
 2. Radiatives Properties
 - 3. Radiative measurements**
 4. Calibration
 5. Other techniques
 6. Applications
 7. Inverse method
 8. Prospect...

3. Radiative Measurements – Principles

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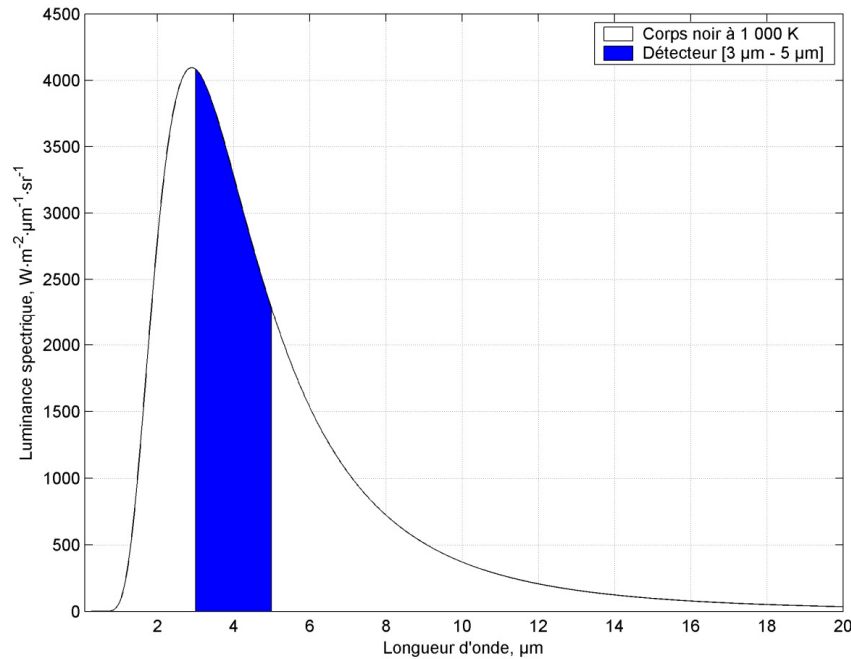
Principle : measure a signal V_m or a number of photons proportional to an energy.

Constraints and problems:

- Integration on a known spectral band $[\lambda_1; \lambda_2]$, working range of the detector.

Emissivity often unknown.

- Valid over a range of temperatures: need to calibrate the detector according to the temperature range. Calibration is done by means of a black body.



$$V_m(T) = s \int_{\lambda_2}^{\lambda_1} d_\lambda L_\lambda(T) d\lambda$$

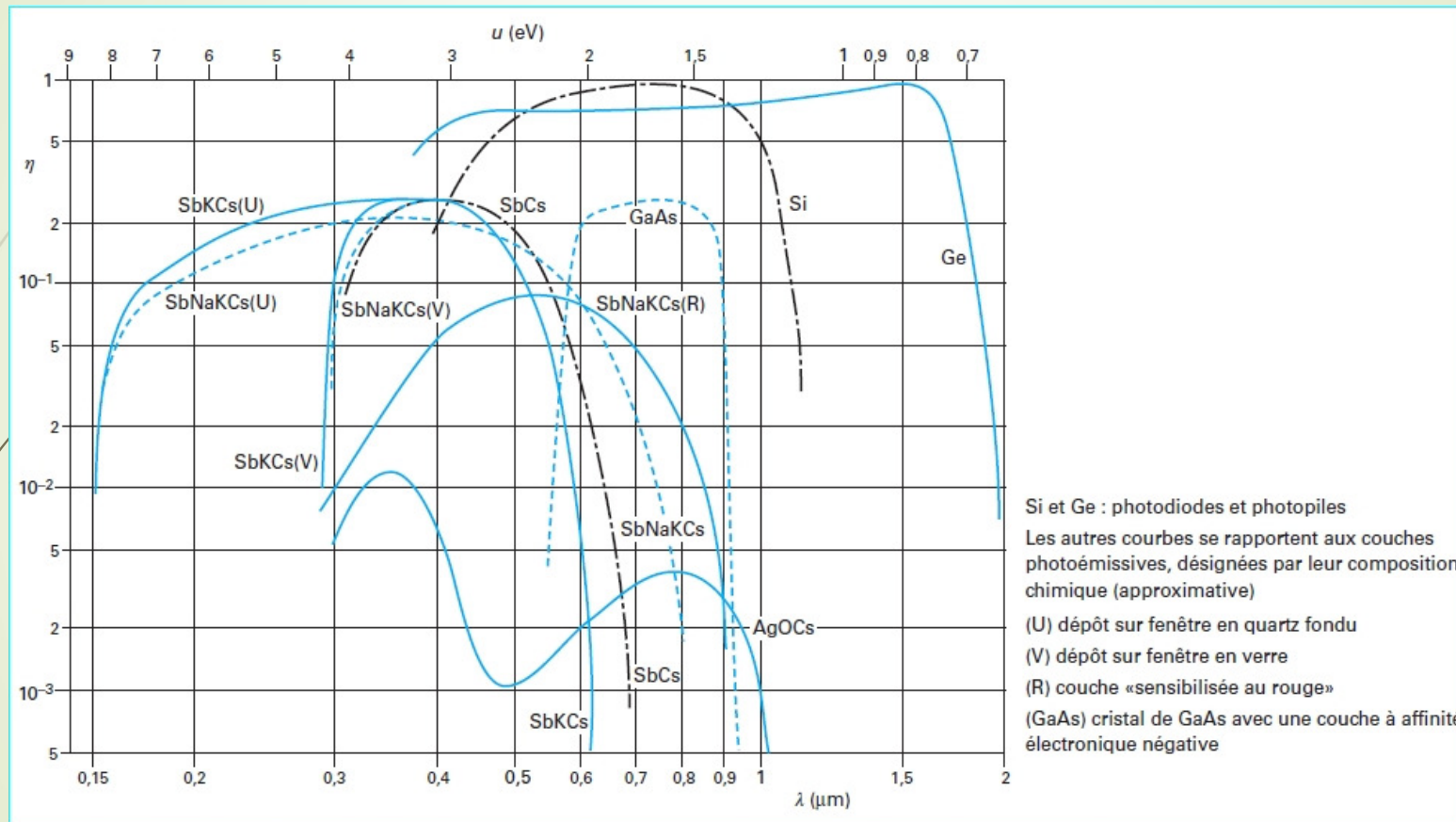
sensitive surface of the detector

spectral response of the detector

3. Radiative Measurements – Detectors

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Examples of spectral responses δ_λ for different detectors.



Si et Ge : photodiodes et photopiles
 Les autres courbes se rapportent aux couches photoémisives, désignées par leur composition chimique (approximative)
 (U) dépôt sur fenêtre en quartz fondu
 (V) dépôt sur fenêtre en verre
 (R) couche «sensibilisée au rouge»
 (GaAs) cristal de GaAs avec une couche à affinité électronique négative

Figure 8 - Efficacité quantique η de photodétecteurs en fonction de la longueur d'onde λ et de l'énergie u des photons

Luc Audaire, *Détecteurs de rayonnements optiques*, TI R6450, 2000,

3. Radiative Measurements – How a basic IR camera works

45

Example with a **thermal camera**. This so-called matrix camera (320×240 pixels) performs imaging.

Working range: **[7.5 μm - 13 μm]**.

Input parameters: emissivity ε and ambient temperature T_a .

- Constant effective emissivity on $[\lambda_1 ; \lambda_2]$.
- The environment is taken into account.

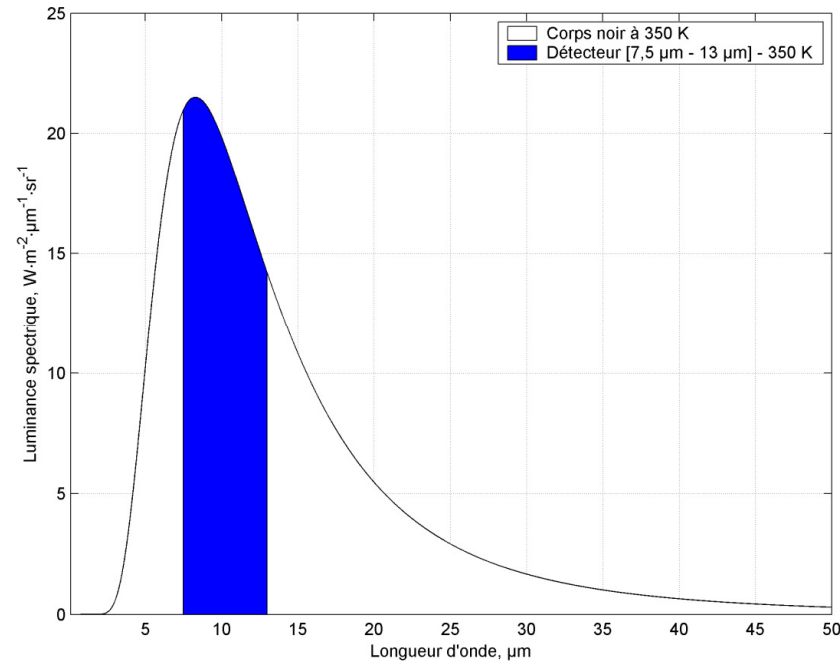


$$V_m(T) = s \int_{\lambda_2}^{\lambda_1} d_\lambda L_\lambda(T) d\lambda$$

$$L_\lambda(T) = \varepsilon'_\lambda L_\lambda^0(T) + (1 - \varepsilon'_\lambda) L_\lambda^0(T_a)$$

Surface

Environment



3. Radiative Measurements – Sensitivity of a IR camera

Sensitivity of a camera / radiometer:

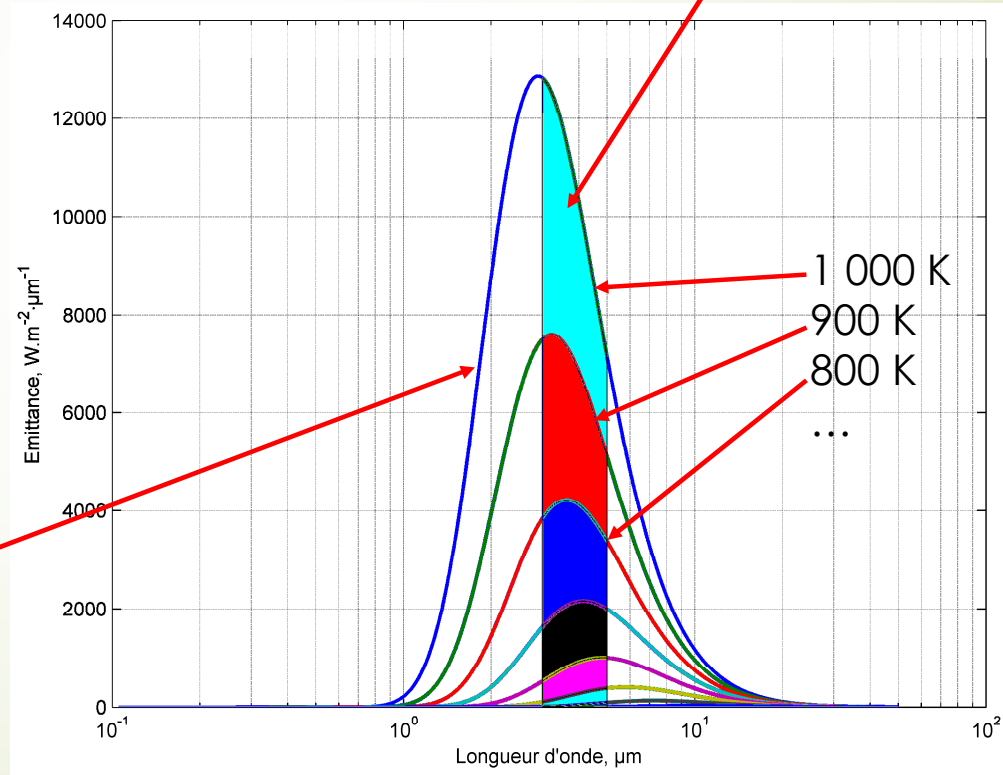
- Detector: sensitivity and spectral range
- Temperature range: calibration curves

Example: perfect detector ($d_\lambda = 1$) ; [3 μm – 5 μm]

Emittance traces
between 300 K and 1000 K

Planck's law between 0 and ∞

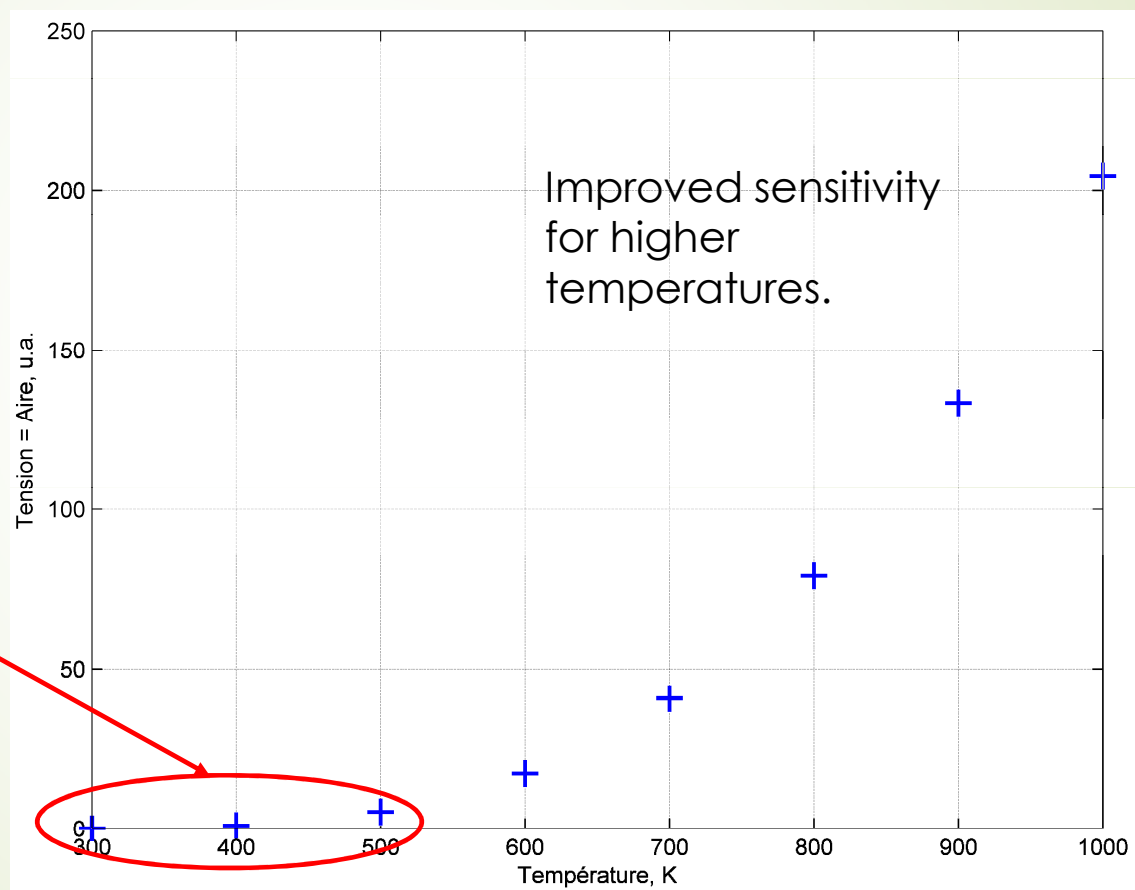
Spectral working area
of the detector



3. Radiative Measurements – Sensitivity of a IR camera

Evolution of "areas" as a function of temperature

Variation of temperature not very visible at low temperatures.

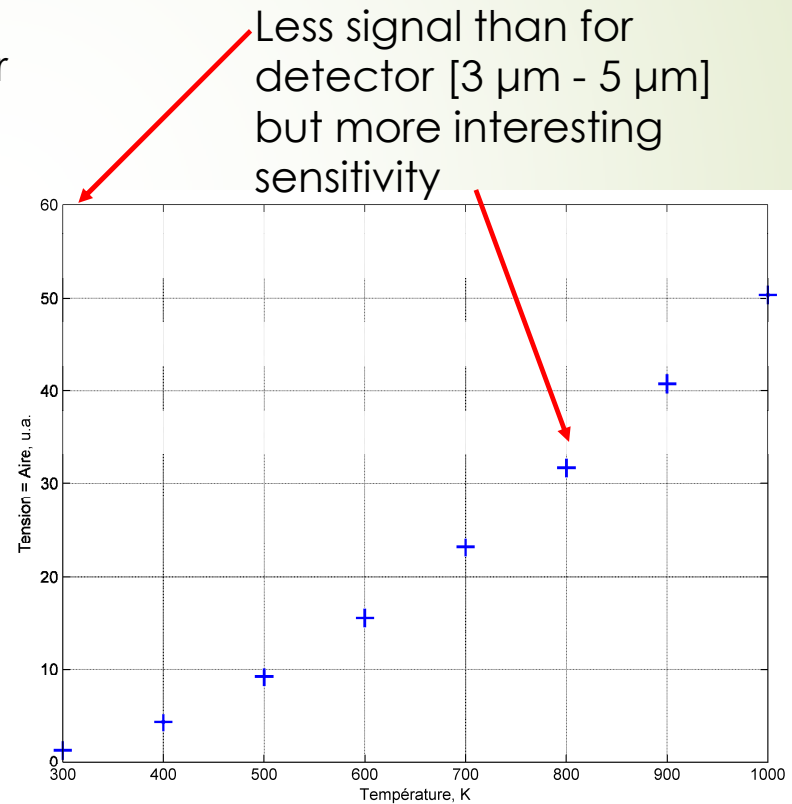
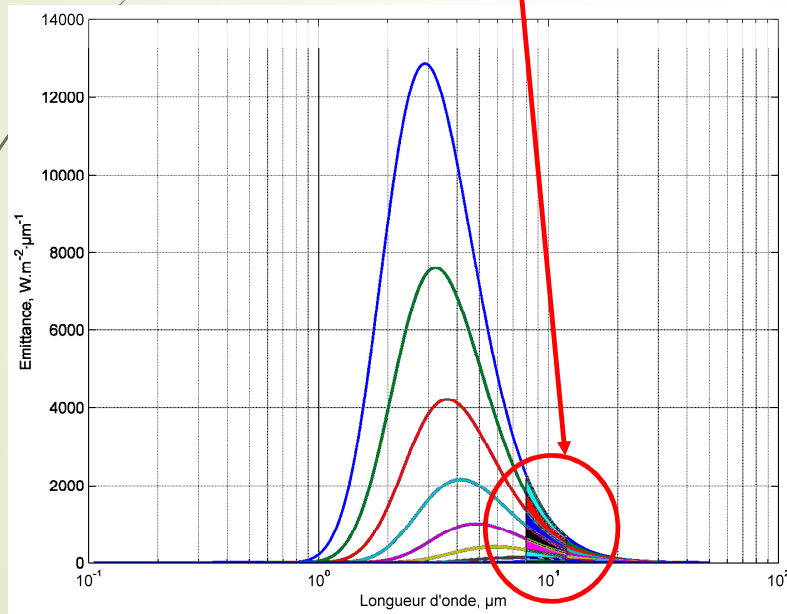


3. Radiative Measurements – Sensitivity of a IR camera

Example : perfect detector ($d_\lambda = 1$) ; [8 μm – 12 μm]

Emittance traces between 300 K and 1000 K

Work areas of the detector

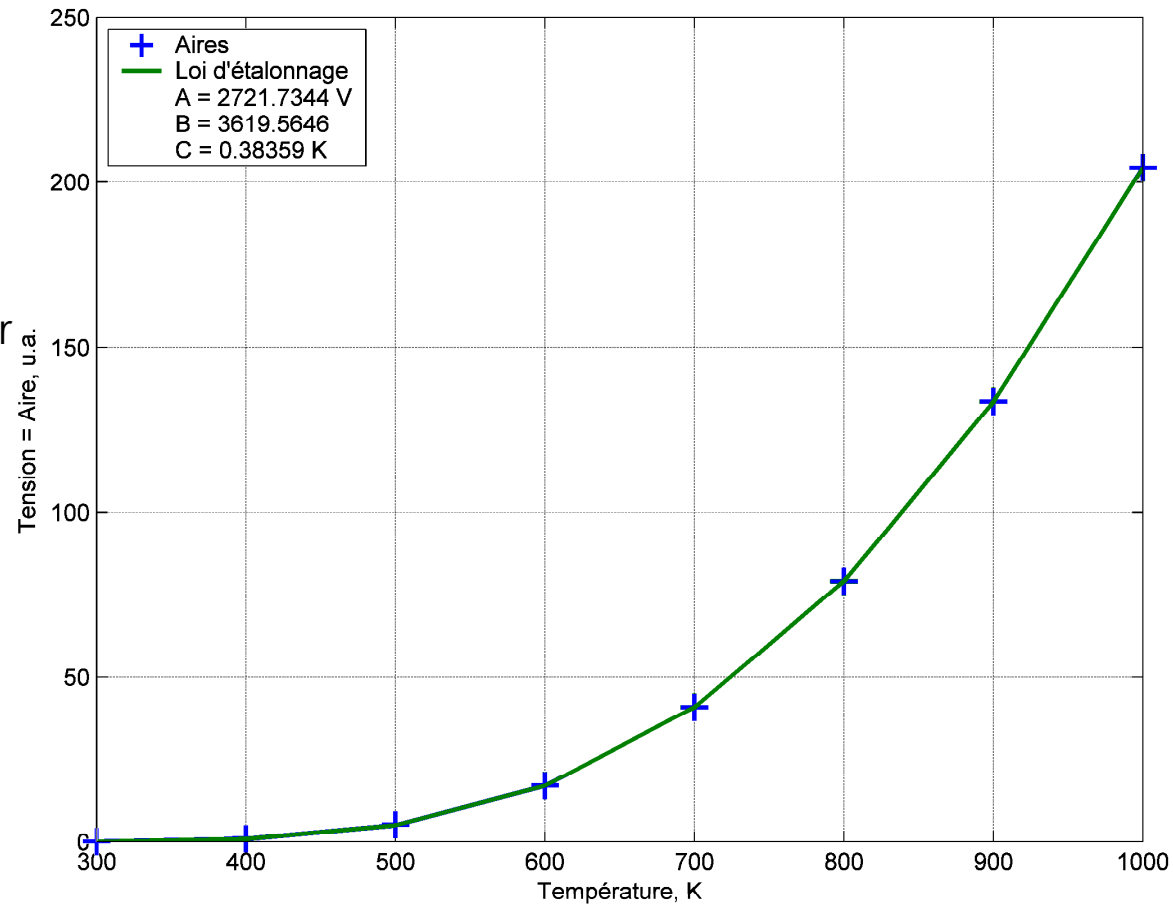


3. Radiative Measurements – Sensitivity of a IR camera

Calibration of the detector : to know the luminance from a measurement of voltage V_m .

$$V_m = \frac{A}{C e^{\frac{B}{T}} - 1}$$

With the detector
[3 μm – 5 μm]

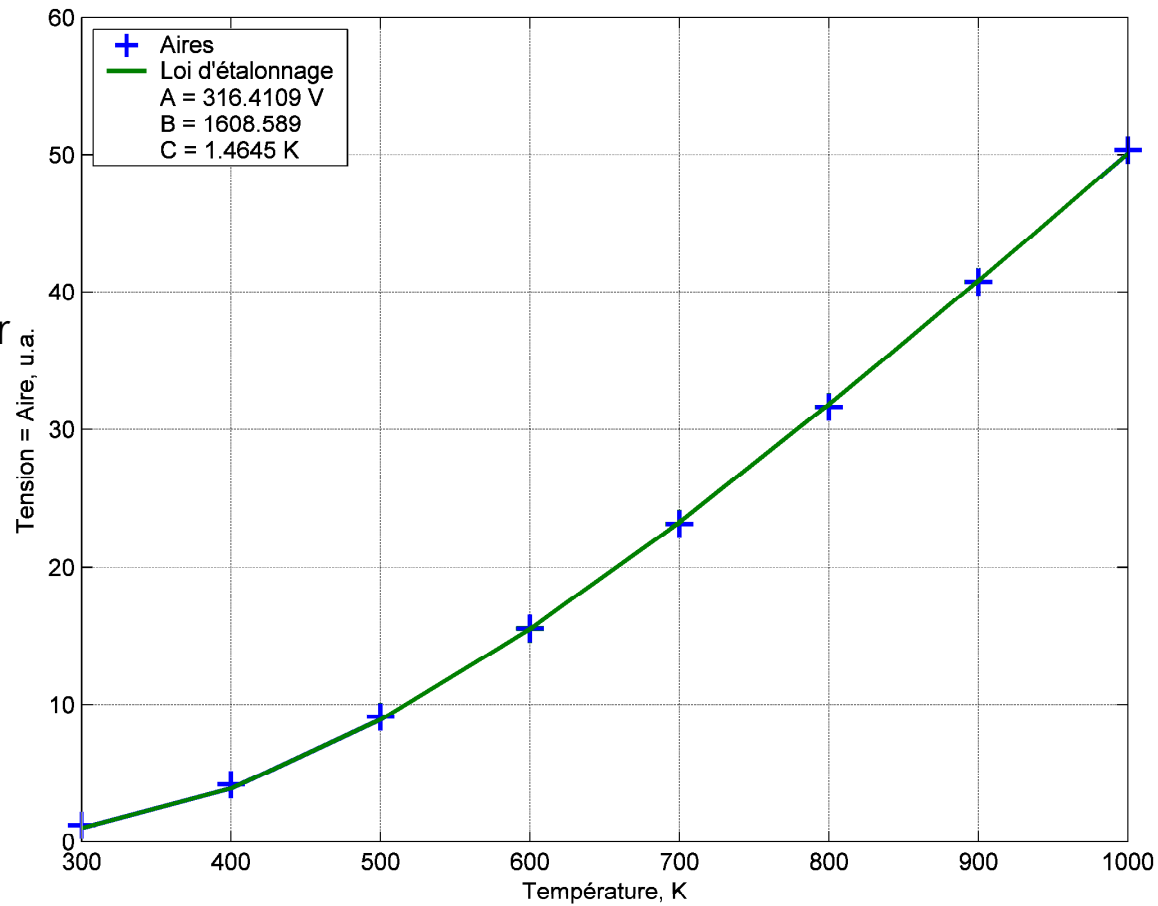


3. Radiative Measurements – Sensitivity of a IR camera

Calibration of the detector : to know the luminance from a measurement of voltage V_m .

$$V_m = \frac{A}{Ce^{\frac{B}{T}} - 1}$$

With the detector
[8 μm – 12 μm]

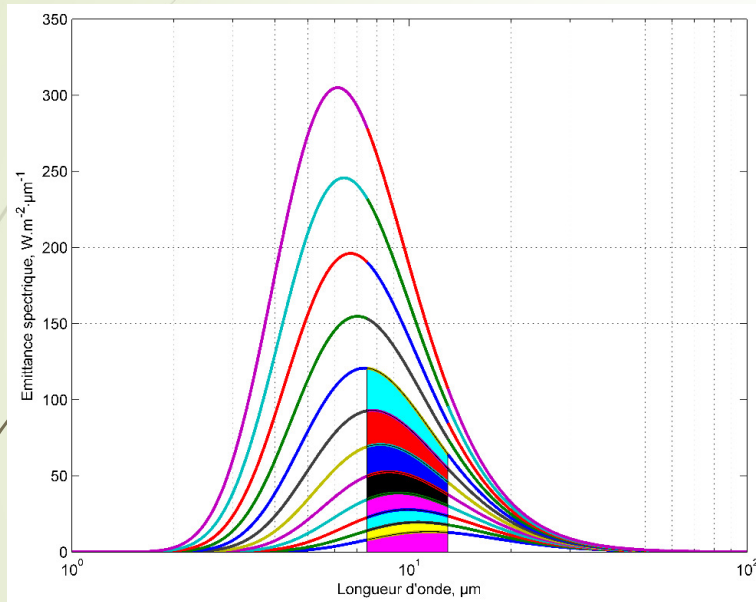


3. Radiative Measurements – Sensitivity of a IR camera

Example : perfect detector ($d_\lambda = 1$) ; [7,5 μm – 13 μm] ; no filter.

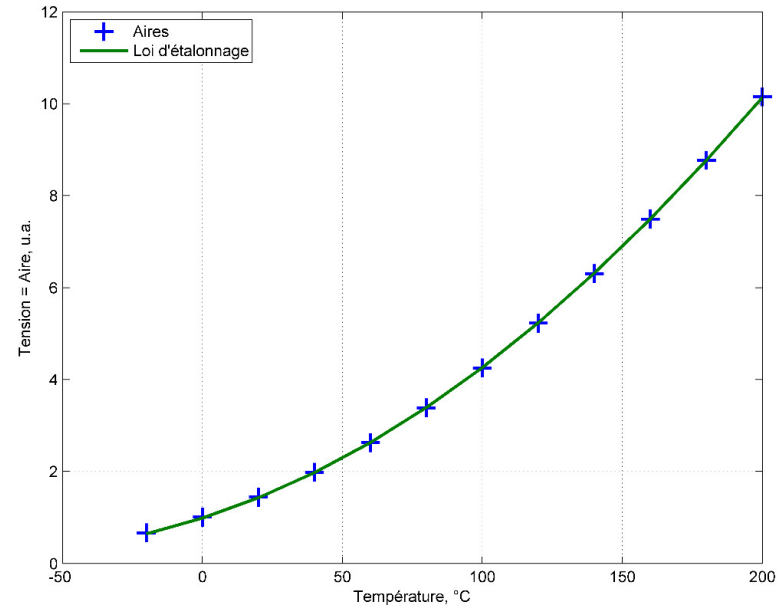


Emittance traces between -20 °C and 200 °C.



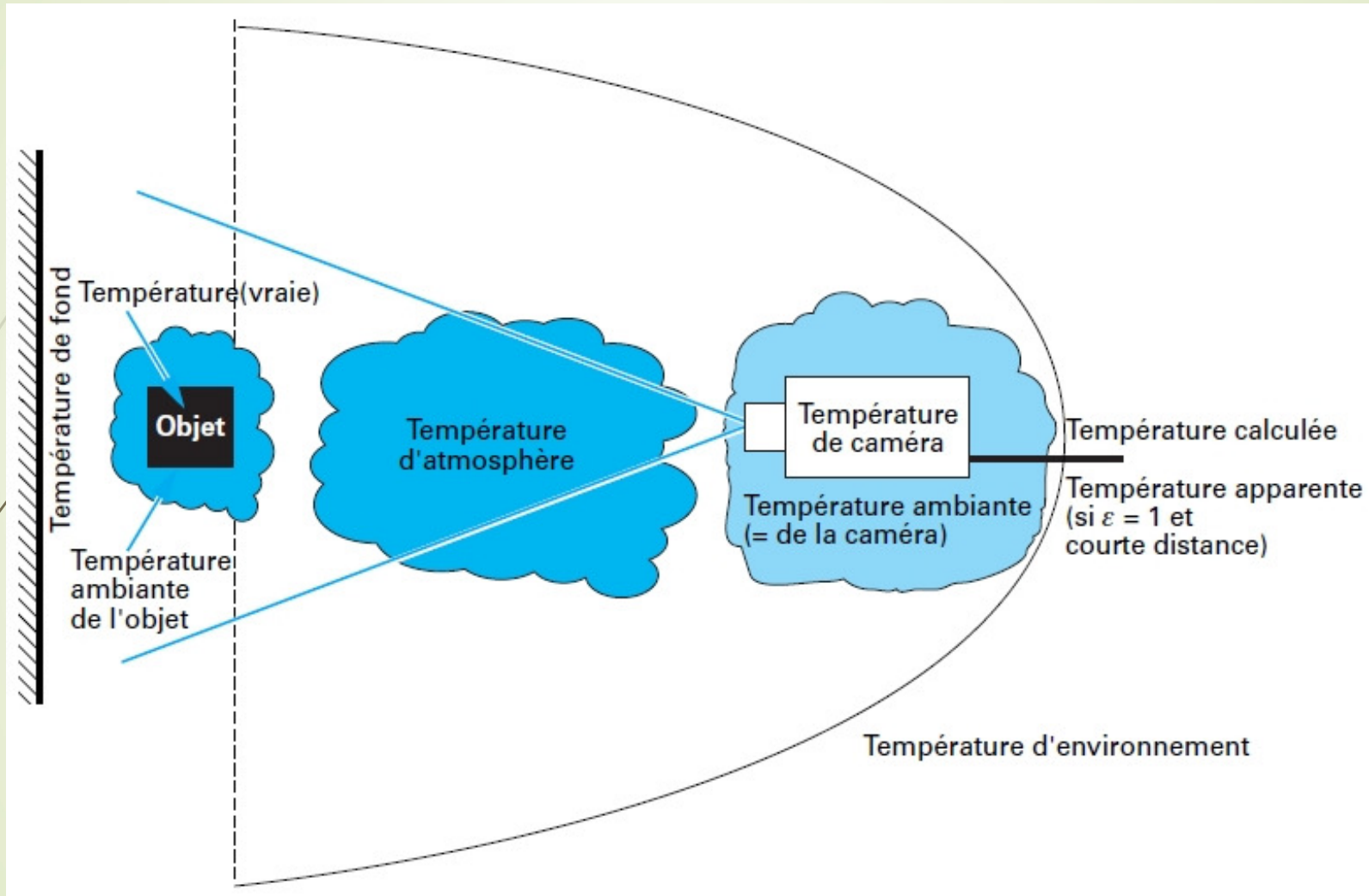
$$V_m = \frac{A}{B \cdot C e^{\frac{T}{C}} - 1}$$

A = 165
B = 1 470
C = 0,7769



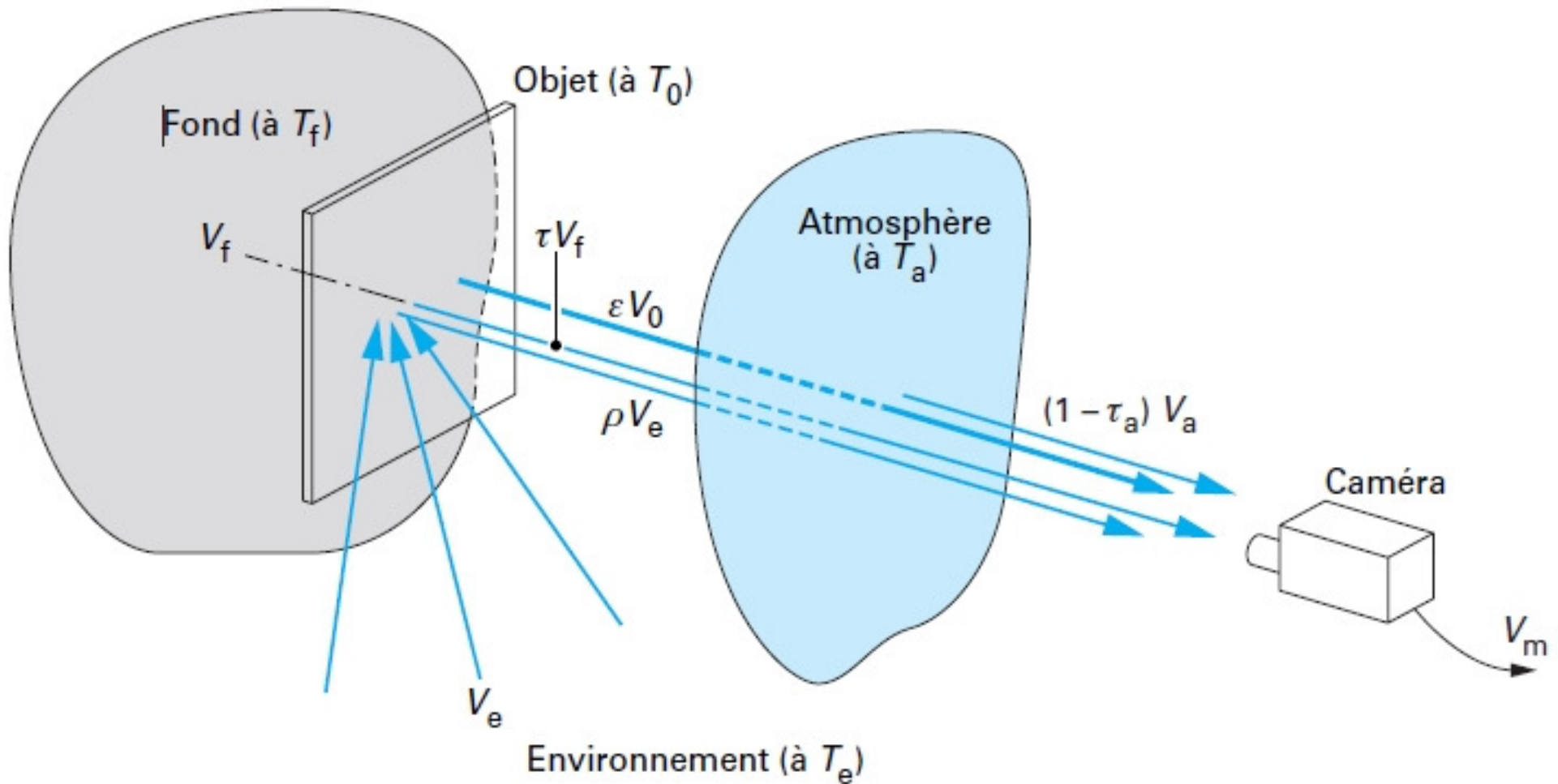
3. Radiative Measurements – Experimental configuration

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D. Pajani, *Thermographie, principes et mesure, Technique de l'Ingénieur, TI-r2740.*

3. Radiative Measurements – Experimental configuration



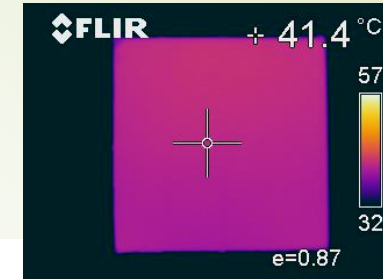
D. Pajani, *Thermographie, principes et mesure, Technique de l'Ingénieur, TI-r2740.*

3. Radiative Measurements – Influence of the environment

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Aluminium Plate with black paint.

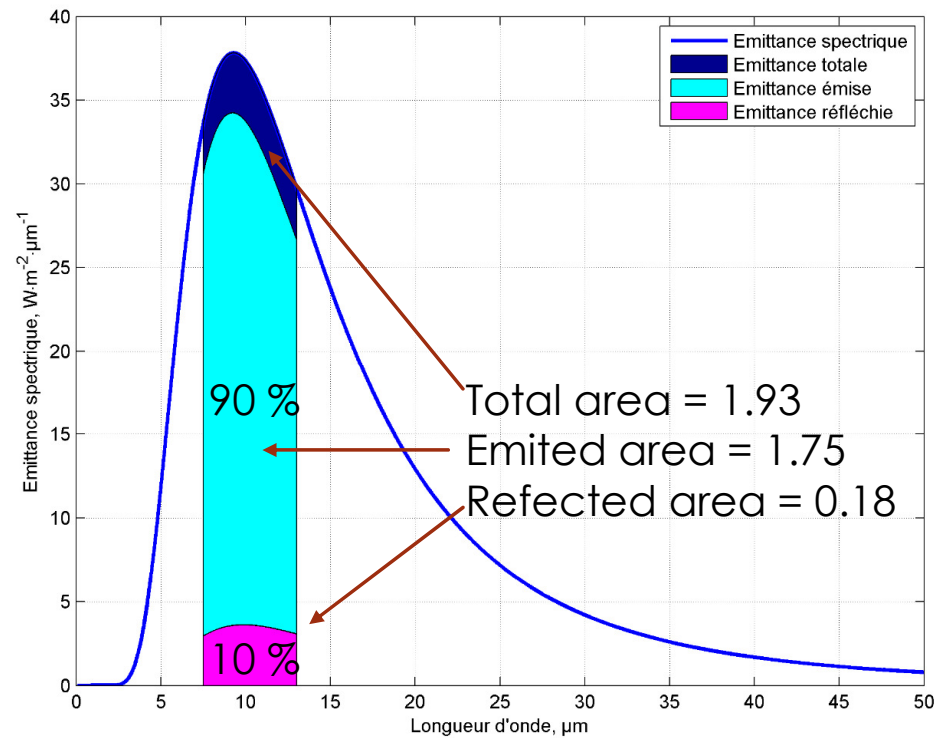
- Surface temperature $\theta = 41\text{ }^\circ\text{C}$
- Environment Temperature $\theta_a = 20\text{ }^\circ\text{C}$
- Total emissivity area $\varepsilon = 0.87$



What is the error if the environment is not taken into account?

$$T = \frac{B}{\ln \left[\left(\frac{A}{V_m} + 1 \right) \frac{1}{C} \right]}$$

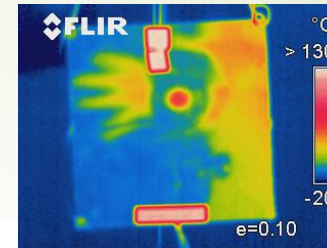
$T = 38.8\text{ }^\circ\text{C}$ then 5.4 %.



3. Radiative Measurements – Influence of the environment

Aluminium plate without black paint.

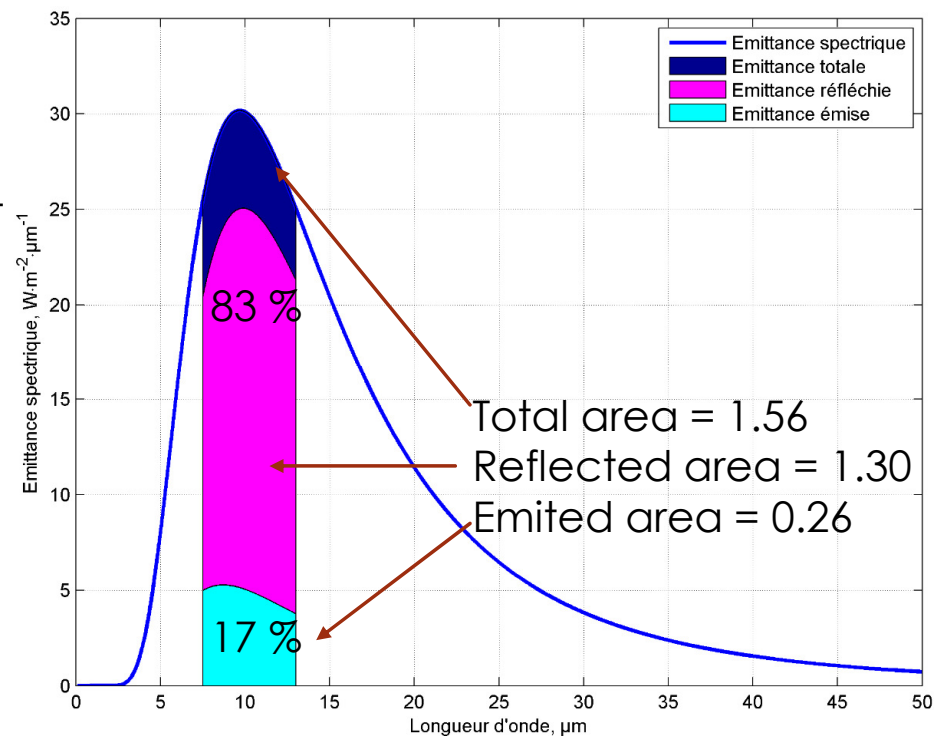
- Surface temperature $\theta = 60\text{ °C}$
- Environment $\theta_a = 20\text{ °C}$
- Total emissivity area $\varepsilon = 0.10$



What is the error if the environment is not taken into account?

$T = 25.4\text{ °C}$ then error 58 %

The environment has an important influence on the measurement, especially if the emissivity of the surface is low.



3. Radiative Measurements – Operation of a research type camera

Matrix camera - FLIR Jade III MW type [3.6 μm - 5.1 μm]

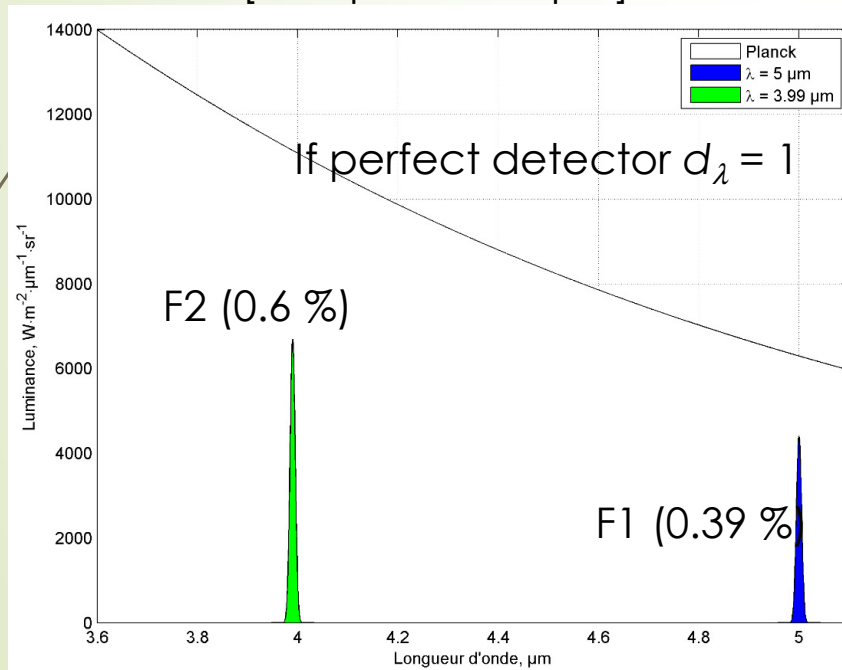
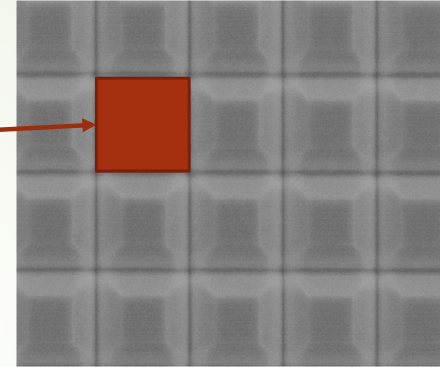
Detector: InSb

Matrix: 340 x 240 detectors

Edge of a detector: 30 μm


Three compartment filter wheel:

- empty
- F1 : [4.98 μm – 5.02 μm]
- F2 : [3.97 μm – 4.01 μm]



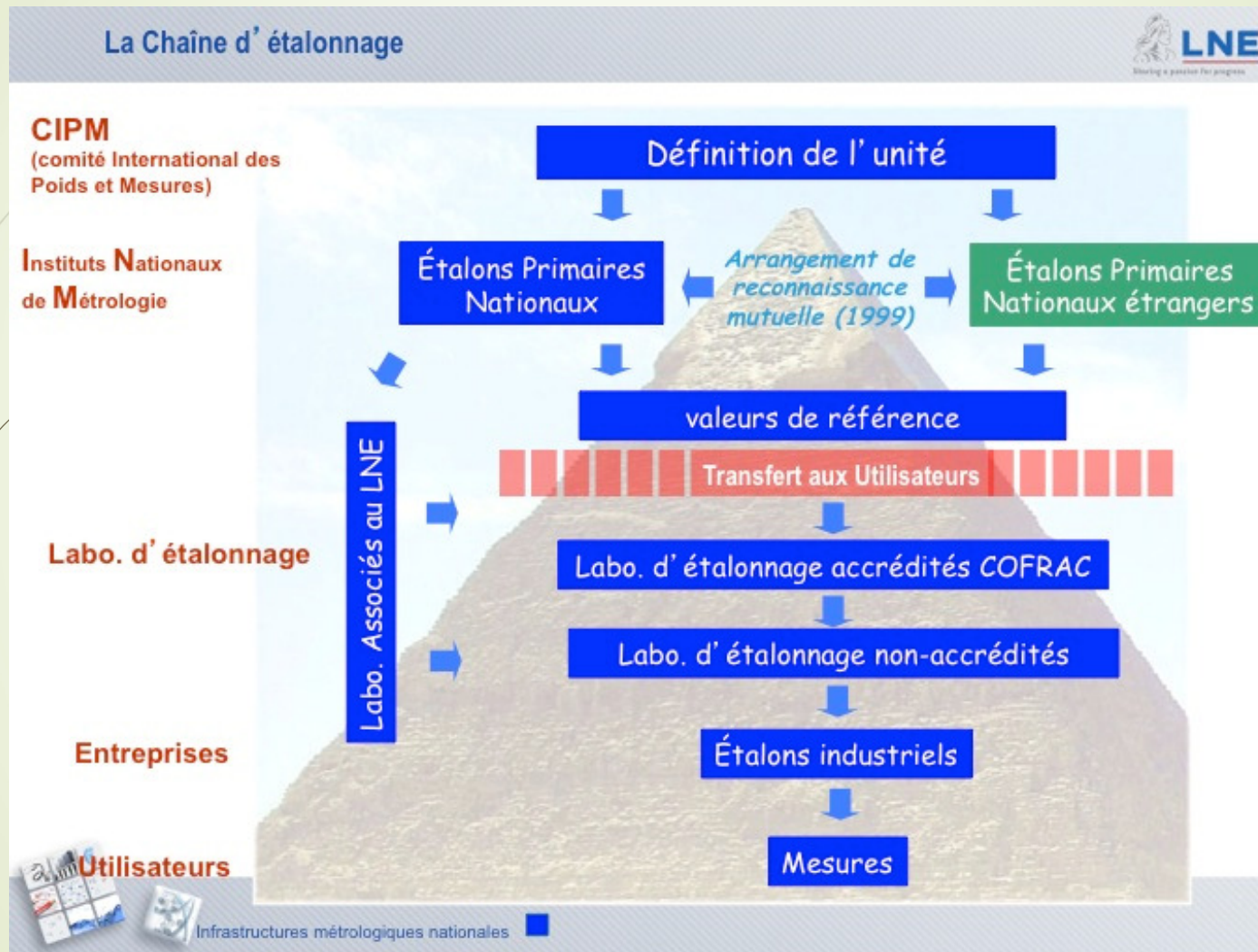
- 14 bits for the resolution (16 000 DL)
- Integration time from 3 μs to 10 ms

filter	Opening time (μs)	Temperature range ($^{\circ}\text{C}$)
whitout	1 900	5 – 40
	540	20 – 90
	67	90 – 200
F1	1 600	100 – 200
	305	200 – 490
	60	490 – 1 000
F2	290	200 – 430
	57	430 – 800

- 
- 1. *Thermal Radiation*
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4. Calibration

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source : <http://culturesciencesphysique.ens-lyon.fr/ressource/metrologie-SI>

4. Calibration

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Fixed points are defined corresponding to equilibrium states of pure bodies. Limited for the moment at the freezing point of copper at 1084.62 ° C!

And beyond?

Tableau 2 – Points fixes de définition de l'EIT-90

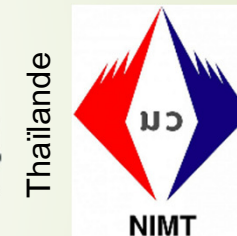
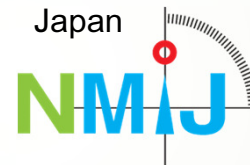
N°	Température (K)	Température (°C)	Corps	Nature de la transition	$W_r(T_{90})$
1	3 à 5	-270,15 à -268,15	He	V	
2	13,8033	-259,3467	e-H ₂	T	0,00119007
3	~ 17	~ -256,15	e-H ₂	V	
4	~ 20,3	~ -252,85	e-H ₂	V	
5	24,5561	-248,5939	Ne	T	0,00844974
6	54,3584	-21 8,7916	O ₂	T	0,09171804
7	83,8058	-189,3442	Ar	T	0,21585975
8	234,3156	-38,8344	Hg	T	0,84414211
9	273,16	0,01	H ₂ O	T	1,00000000
10	302,9146	29,7646	Ga	F	1,11813889
11	429,7485	156,5985	In	C	1,60980185
12	505,078	231,928	Sn	C	1,89279768
13	692,677	419,527	Zn	C	2,56891730
14	933,473	660,323	Al	C	3,37600860
15	1234,93	961,78	Ag	C	4,28642053
16	1337,33	1064,18	Au	C	
17	1357,77	1084,62	Cu	C	

V : pression de vapeur ; T : point triple ; C : point de congélation ; F : Fusion ;
 e-H₂ : hydrogène à la composition d'équilibre des variétés moléculaires ortho et para ;
 $W_r(T_{90})$: valeur de la fonction de référence du thermomètre à résistance de platine dans l'EIT-90 (définie dans le paragraphe suivant).]

4. Calibration

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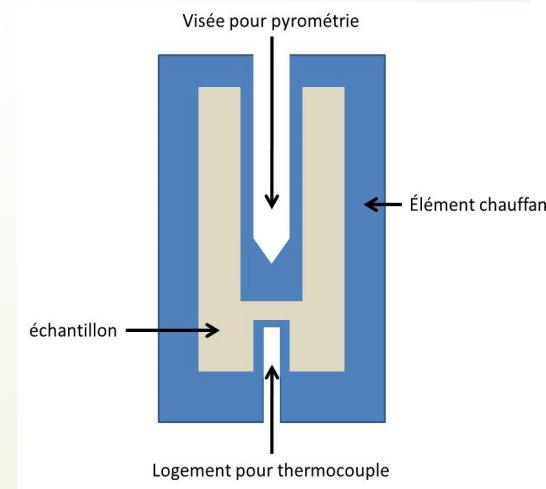
Research of new fixed points for about 20 years by the national calibration and metrology laboratories:



Fixed points: eutectic type metal-carbon. A eutectic is a mixture of two pure bodies that melts and solidifies at a constant temperature:

CoC / NiC / FeC / ReC / TiC / ZnC / PdC / IrC / PtC / RuC / WC...

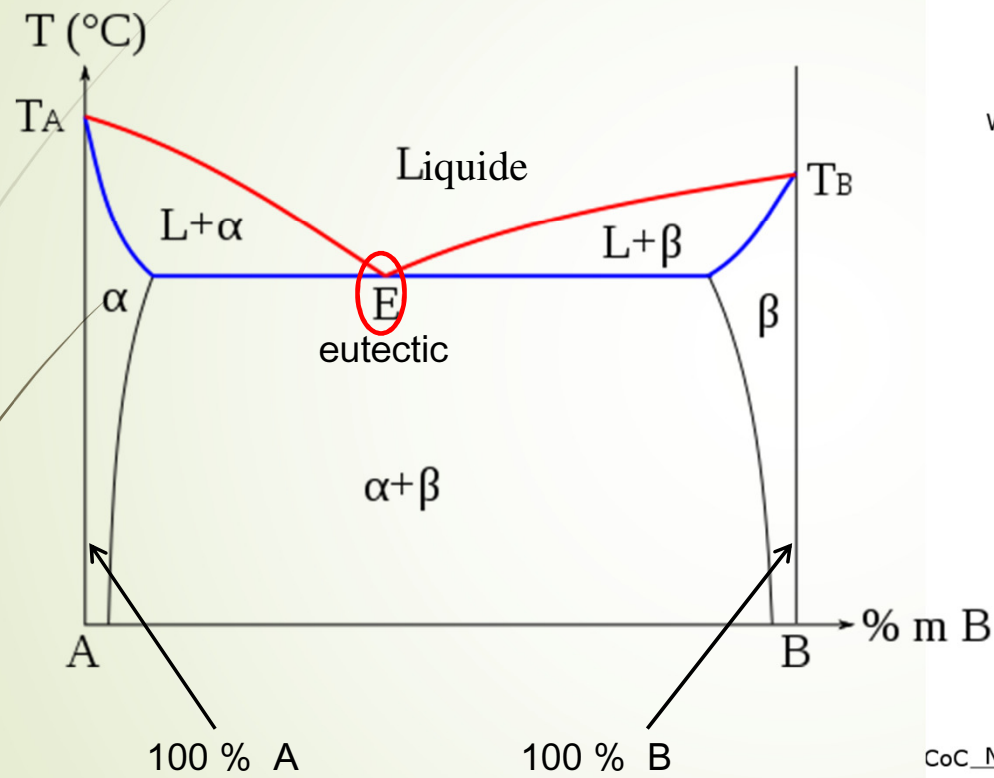
Measurements made with Pt / Pd type thermocouple and radiation detectors (pyrometers).
Stabilization and regulation of several hours.
Precision of some millikelvins.



4. Calibration

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Phase Diagram (binary)

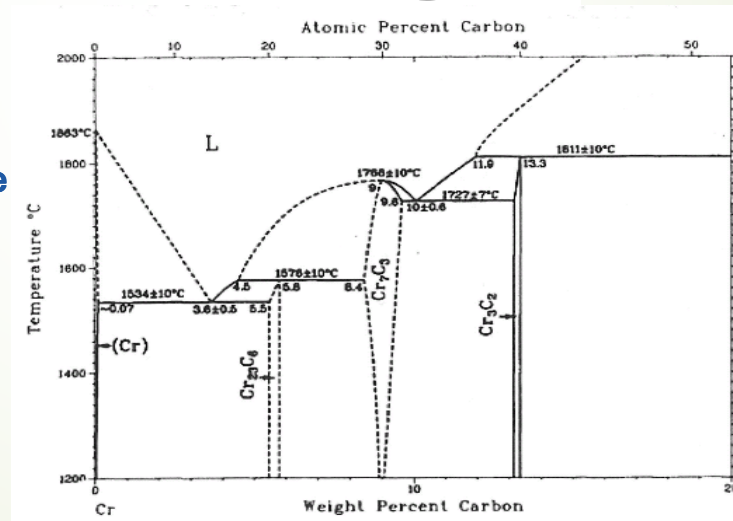
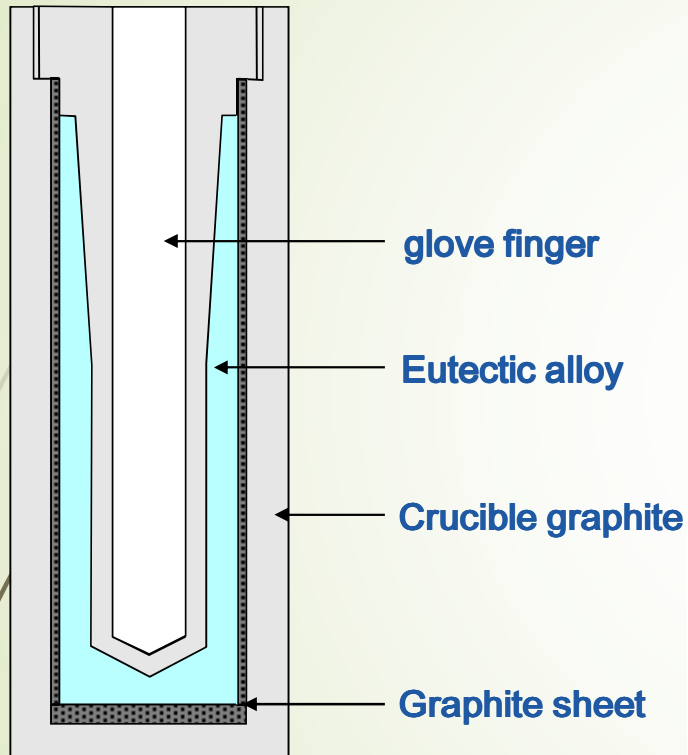


Eutectique ↑ Température en °C

HfC	3185		
		3000	
ZrC	2883		
WC	TiC	2760 2749	
MoC	2583		
ReC	2474		
B ₄ C	2386		
IrC	2290		
		2000	
RuC	1953		
Cr ₃ C ₂	1811		
PtC	1738		
Pd	1554,8		
PdC	1492		
CoC	NiC	Mn ₇ C ₃	1333 1329 1324
FeC	1153		
Cu	1084,86		
		1000	

4. Calibration

Fixed points HT ; study from LNE-Cnam



Ru-C →
1953 °C

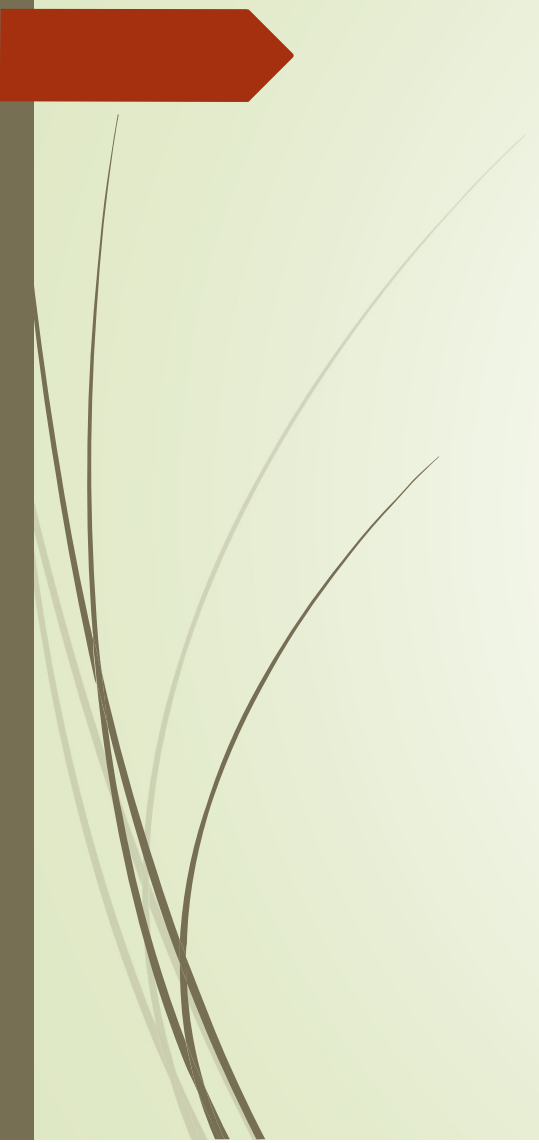
Pt-C →
1738 °C

Pd-C →
1492 °C

Co-C →
1324 °C

Cu →
1084 °C



- 
1. *Thermal Radiation*
 2. Radiatives Properties
 3. Radiative measurements
 4. Calibration
 - 5. Other techniques**
 6. Applications
 7. Inverse method
 8. Prospect...

6. Others techniques – The multispectral method

The cameras "broad spectral bands" only allow to obtain the temperature or the emissivity. How to get both?

Possible solution: the multispectral method.

Principle: work on several extremely narrow spectral ranges, even monochromatic.

- First theoretical approach-

Planck's law $L_{\lambda}(T) = \varepsilon'_{\lambda} \frac{2hc^2 \lambda^{-5}}{e^{\frac{hc}{k\lambda T}} - 1} \approx 2\varepsilon'_{\lambda} hc^2 \lambda^{-5} e^{-\frac{hc}{k\lambda T}}$ Wien approximation
 $\lambda T \ll 14000 \mu\text{m} \cdot \text{K}$

1-/ Two measurements at wavelengths λ_1 and λ_2 :

$$L_{\lambda_1}(T) = 2\varepsilon'_{\lambda_1} hc^2 \lambda_1^{-5} e^{-\frac{hc}{k\lambda_1 T}}$$

$$L_{\lambda_2}(T) = 2\varepsilon'_{\lambda_2} hc^2 \lambda_2^{-5} e^{-\frac{hc}{k\lambda_2 T}}$$

2-/ Signal ratio :

$$T = \frac{hc(\lambda_2^{-1} - \lambda_1^{-1})}{k \ln \left[\frac{L_{\lambda_1} \varepsilon'_{\lambda_2} \left(\frac{\lambda_2}{\lambda_1} \right)^{-5}}{L_{\lambda_2} \varepsilon'_{\lambda_1} \left(\frac{\lambda_1}{\lambda_2} \right)^{-5}} \right]}$$

3-/ if λ_1 and λ_2 are close, then:

$$\varepsilon'_{\lambda_1} \approx \varepsilon'_{\lambda_2}$$

and T and ε'_{λ} are easily calculated.

6. Others techniques – The multispectral method

- First theoretical approach-

- Constant temperature during the measure.
- Constant emissivity between λ_1 and λ_2 .
- Theoretical model without noise.
- Perfect detector.
- Perfectly monochromatic measurements.

steady regime
strong hypothesis or a priori
knowledge of the radiative
properties of the material.

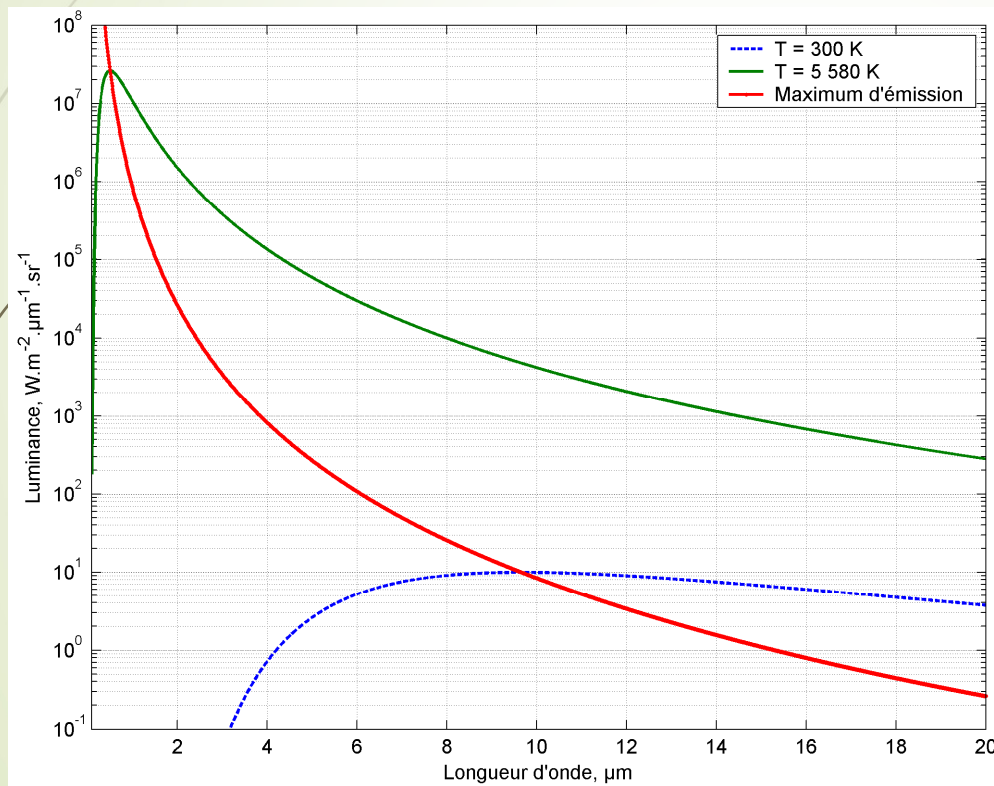
- How to choose wavelengths?
- What is the minimum interval? maximum? between two wavelengths?
- And if the emissivity varies?
- And if the temperature varies?
- And if the criterion $\lambda T \gg 14\,000 \mu\text{m}\cdot\text{K}$?
- What is the main source of error?
- How many wavelengths to use?
- Influence of measurement noise?
- ...

before the second experimental approach.

6. Others techniques – The multispectral method

- How to choose wavelengths?

In monochromatic, in the case of a black body: $L_{\lambda}^0(T) = C_1 \lambda^{-5} e^{-\frac{C_2}{\lambda T}}$



$$\text{Sensitivity : } \chi_{\lambda} = \frac{\partial L_{\lambda}(T)}{\partial \lambda}$$

$$\chi_{\lambda} = L_{\lambda}(T) \left(\frac{5}{\lambda} - \frac{C_2}{\lambda^2 T} \right)$$

$$\text{Maximum for : } \lambda_M T = C_2 / 5$$

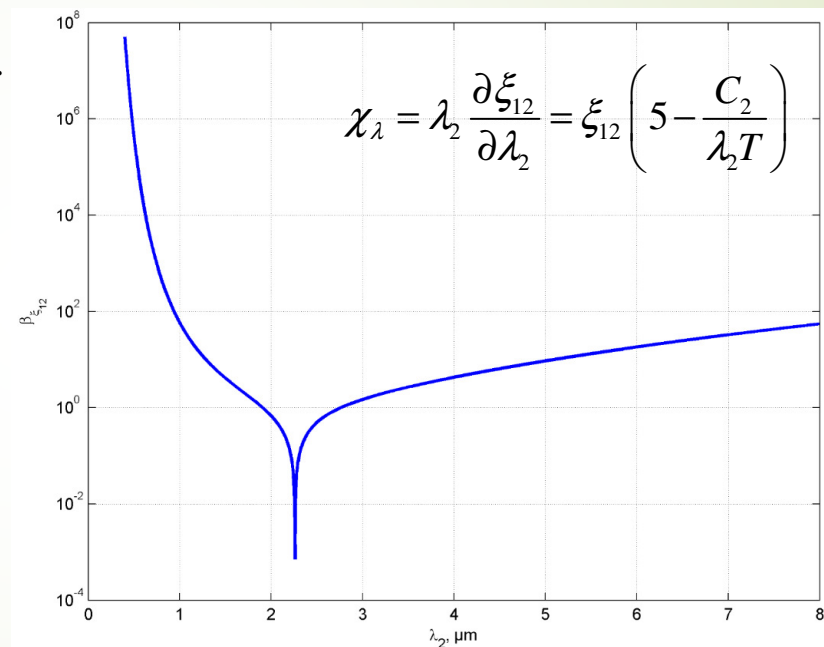
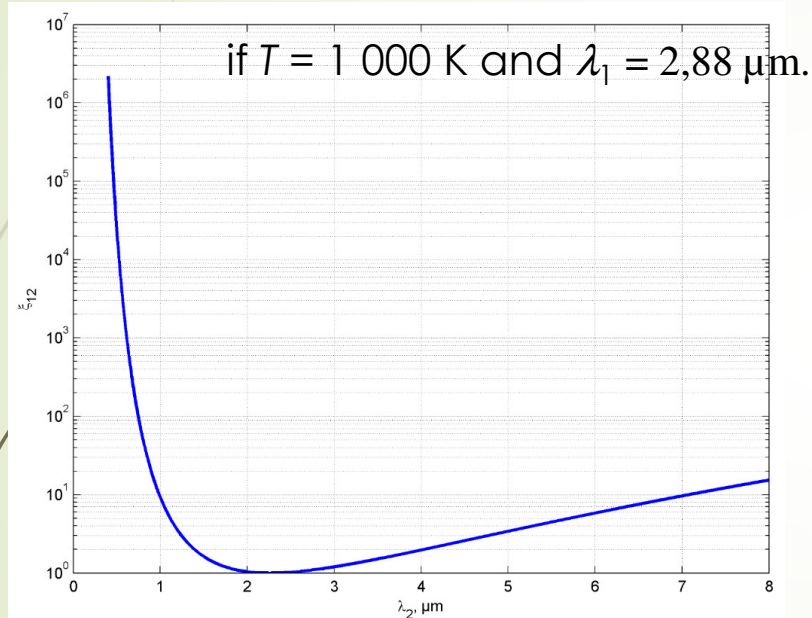
if $T = 1\,000 \text{ K}$, then $\lambda_M \approx 2,88 \mu\text{m}$.

T is unknown, but it's a starting point!

6. Others techniques – The multispectral method

How to choose wavelengths in bispectral ?

In the case of a gray body : $\xi_{12} = \frac{L_1(T)}{L_2(T)} = \frac{\varepsilon_1'}{\varepsilon_2'} \left(\frac{\lambda_1}{\lambda_2} \right)^{-5} e^{-\frac{C_2}{T} \left(\frac{1}{\lambda_1} - \frac{1}{\lambda_2} \right)}$ and $\varepsilon_1' \approx \varepsilon_2'$



Obviously, no obvious choice for the second wavelength.

Establishment of criteria:

- minimum ratio ξ_{12min} .
- Minimum difference $\Delta\lambda_{min}$ between two wavelengths.

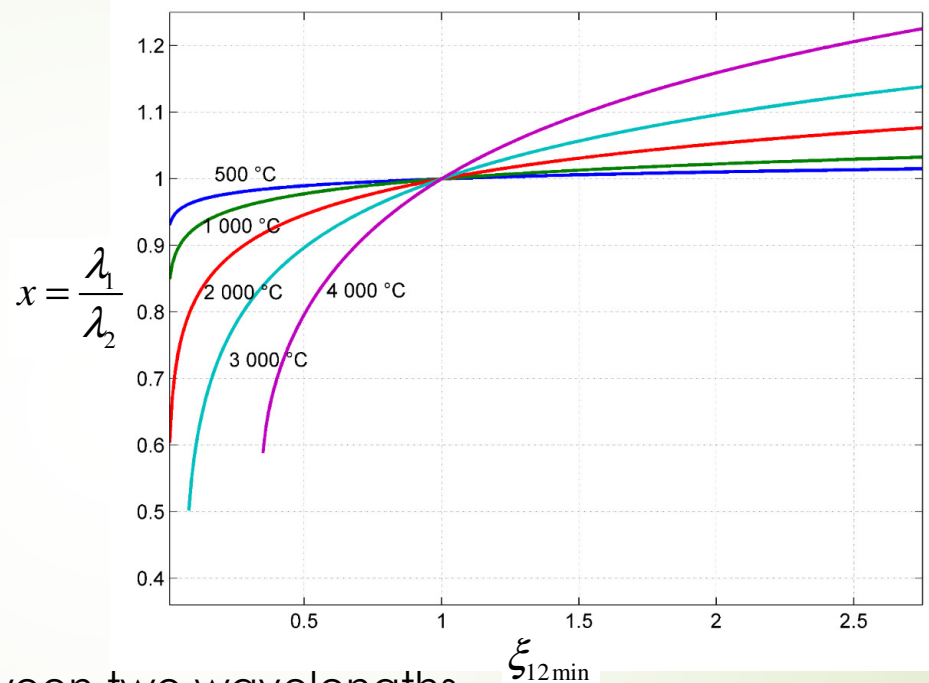
6. Others techniques – The multispectral method

How to choose wavelengths in bispectral ?

- minimum ratio ξ_{12min} .

$$\xi_{12min} = \left(\frac{\lambda_1}{\lambda_2} \right)^{-5} e^{\frac{C_2}{T} \left(\frac{1}{\lambda_1} - \frac{1}{\lambda_2} \right)}$$

$$\xi_{12min} = x^{-5} e^{-\frac{C_2}{\lambda_1 T} (1-x)}$$



- Minimum difference $\Delta\lambda_{min}$ between two wavelengths

Relative temperature error

$$\frac{e_T}{T} = \frac{\frac{e_{L_1}}{L_1} + \frac{e_{L_2}}{L_2} + \frac{e_{\lambda_1}}{\lambda_1} \left| \frac{C_2}{\lambda_1 T} - 5 \right| + \frac{e_{\lambda_2}}{\lambda_2} \left| \frac{C_2}{\lambda_2 T} - 5 \right|}{\frac{C_2}{T} \left| \frac{1}{\lambda_1} - \frac{1}{\lambda_2} \right|}$$

To not amplify the error :

$$\Delta\lambda_{min} = \lambda_2 - \lambda_1 > \frac{T\lambda_2^2}{C_2}$$

6. Others techniques – The multispectral method

How to choose wavelengths in polychromatic ?

minimisation of the fluxes : $J = \sum_{i=1}^n |\varphi_i^{th}(\beta) - \varphi^{exp}|^2$ with $\beta = (T, a_0, a_1, \dots, a_n)$

flux approximated by the approximation of Wien $\varphi_i^{th}(\beta) = \varepsilon(\lambda) C_1 \lambda^{-5} e^{-\frac{C_2}{\lambda T}}$ with $\varepsilon(\lambda) = \sum_{i=1}^n a_i \lambda^i$

temperature : 2 000 °C

fonctionnelle $J = \sum_{i=1}^1 |\varphi_i^{th}(\beta) - \varphi^{exp}|^2$

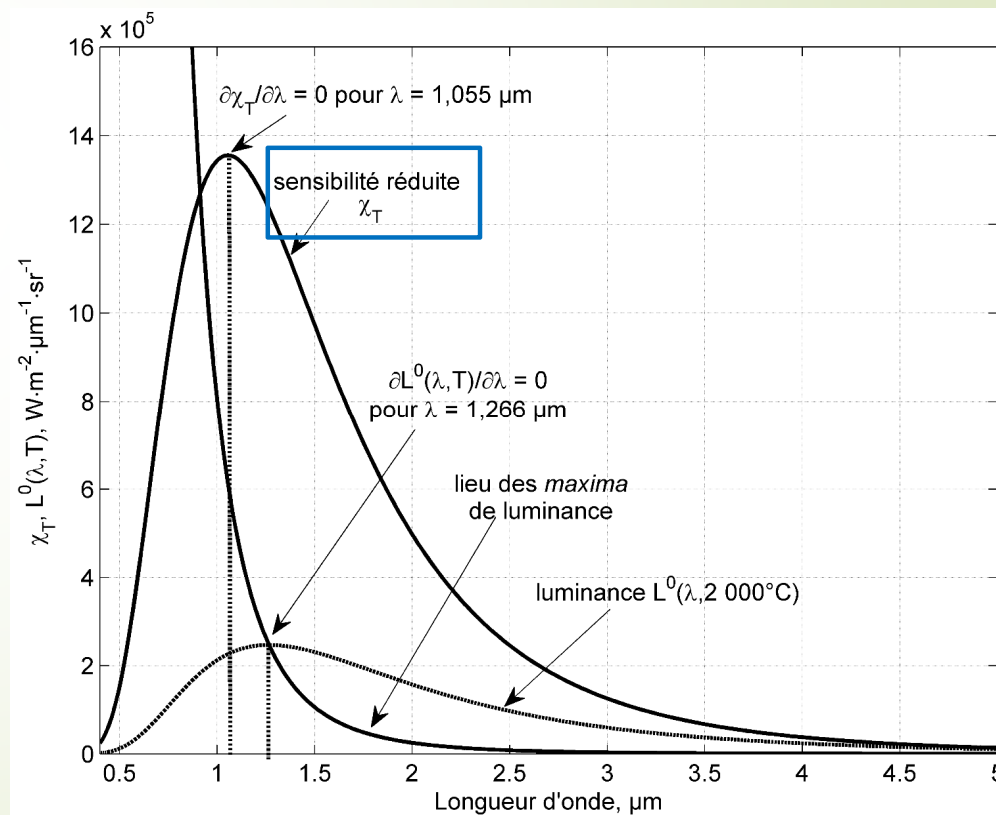
with $\beta = T$ (case of the black body)

result $\text{cov}(\beta) = |\sigma_T^2| = (X^T X)^{-1} = \frac{\partial \varphi_1}{\partial T}$

reduced sensitivity

$$\chi_T = T \frac{\partial \varphi}{\partial T} = \varphi \frac{C_2}{\lambda T}$$

χ_T goes through a maximum $\lambda_{1opt} = 1,055 \mu\text{m}$



6. Others techniques – The multispectral method

minimisation of the fluxes: $J = \sum_{i=1}^n |\varphi_i^{th}(\beta) - \varphi^{exp}|^2$ with $\beta = (T, a_0, a_1, \dots, a_n)$

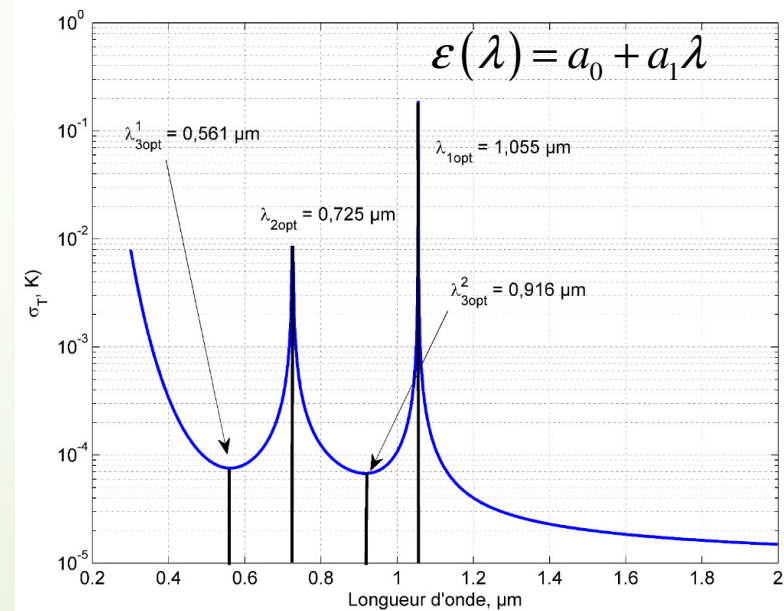
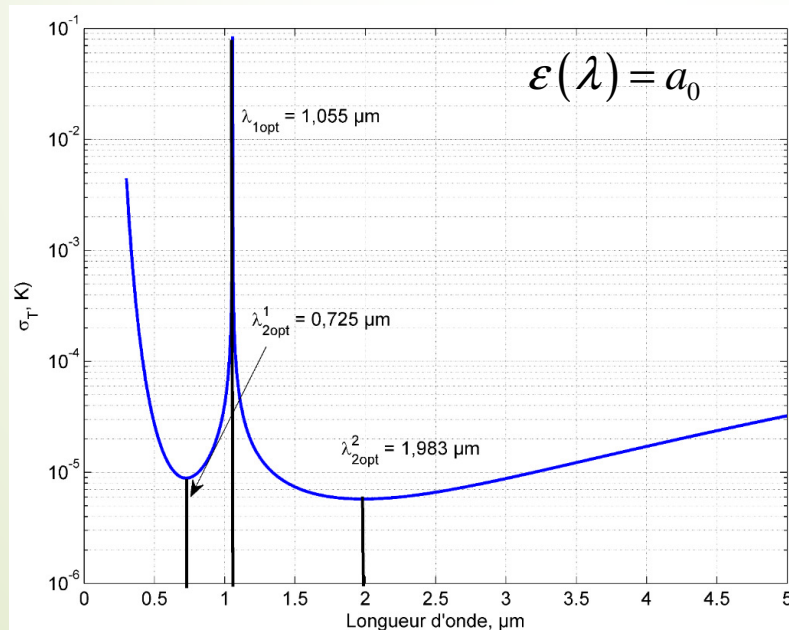
flux approximated by the approximation of Wien: $\varphi_i^{th} = \varepsilon(\lambda) C_1 \lambda^{-5} e^{-\frac{C_2}{\lambda T}}$ with $\varepsilon(\lambda) = \sum_{i=1}^n a_i \lambda^i$

minimizing the standard deviation on temperature σ_T

$$\text{cov}(\beta) = \begin{pmatrix} \sigma_T^2 & \text{cov}(T, a_0) & \dots & \text{cov}(a_n, T) \\ \text{cov}(T, a_0) & \sigma_{a_0}^2 & \dots & \text{cov}(a_0, a_n) \\ \vdots & \vdots & \ddots & \vdots \\ \text{cov}(T, a_n) & \text{cov}(a_n, a_0) & \dots & \sigma_{a_n}^2 \end{pmatrix} = (X^T X)^{-1} \sigma_{bruit}^2$$

Jacobian

$$X = \begin{pmatrix} \frac{\partial \varphi_1}{\partial T} & \frac{\partial \varphi_1}{\partial a_0} & \dots & \frac{\partial \varphi_1}{\partial a_n} \\ \frac{\partial \varphi_2}{\partial T} & \frac{\partial \varphi_2}{\partial a_0} & \dots & \frac{\partial \varphi_2}{\partial a_n} \\ \vdots & \vdots & \ddots & \vdots \\ \frac{\partial \varphi_n}{\partial T} & \frac{\partial \varphi_n}{\partial a_0} & \dots & \frac{\partial \varphi_n}{\partial a_n} \end{pmatrix}$$



6. Others techniques – The multispectral method

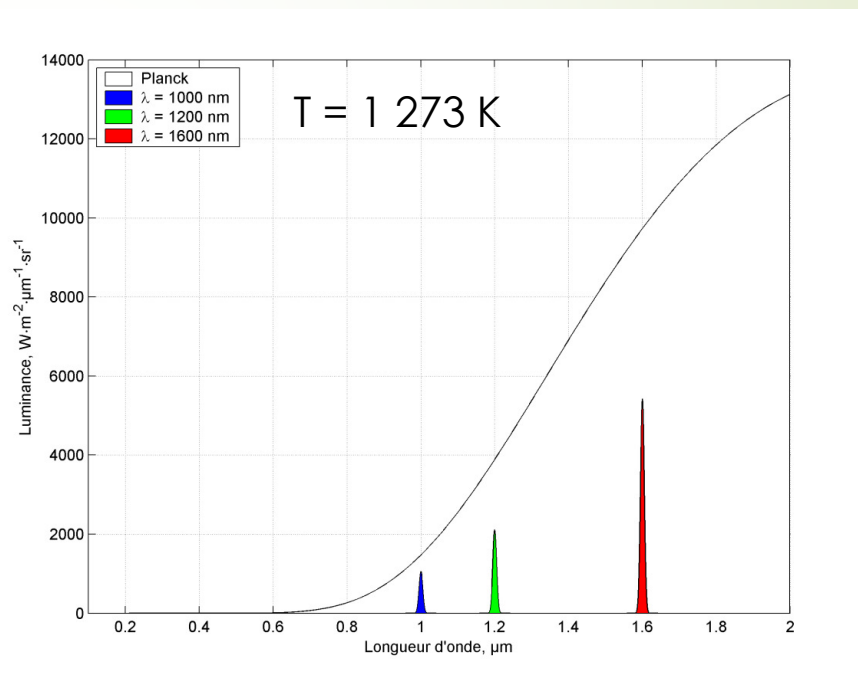
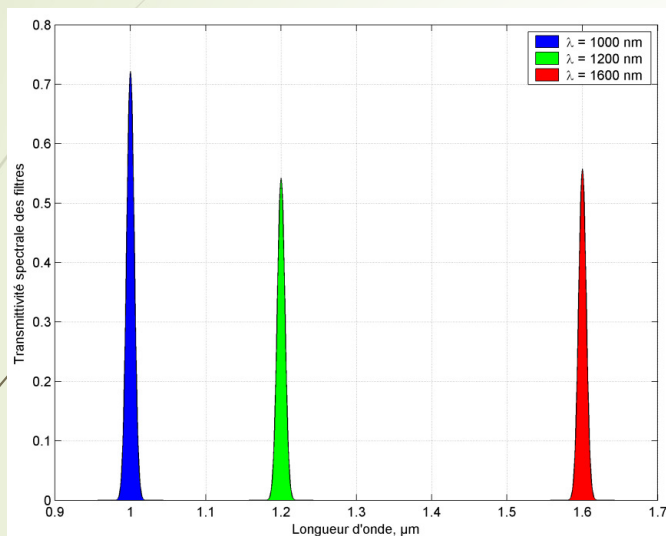
- How to choose wavelengths ?
 - Objective and arbitrary criteria
 - What is the minimum interval? maximum? between two wavelengths?
 - Arbitrary criteria
- And if the criterion $\lambda T \gg 14\,000 \mu\text{m}\cdot\text{K}$?
 - Using Planck's Law and Mean Square minimisation
 - What is the main source of error?
 - Emissivity, measurement noise
- How many wavelengths to use?
 - One wavelength more than the number of parameters to estimate
- Influence of measurement noise ?
- Difficulty estimating for low signal-to-noise ratios

And if the temperature varies? And if the emissivity varies? How to take into account the temperature range, the working range of the detector.

6. Others techniques – The multispectral method

72

Technically, it is necessary to use monochromatic filters, which classically have the appearance of Gaussian.

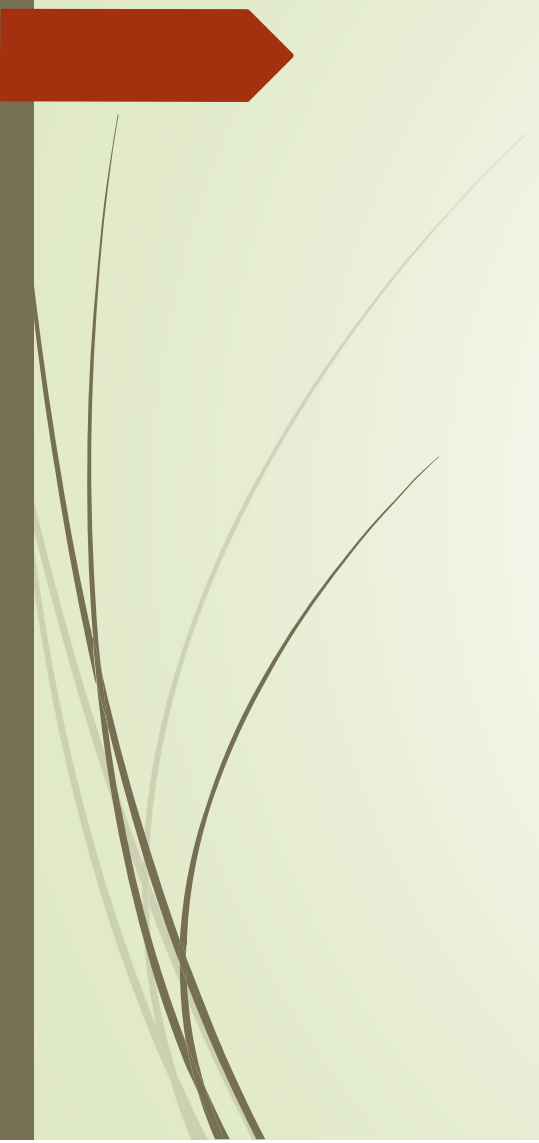


maximum transmittivity

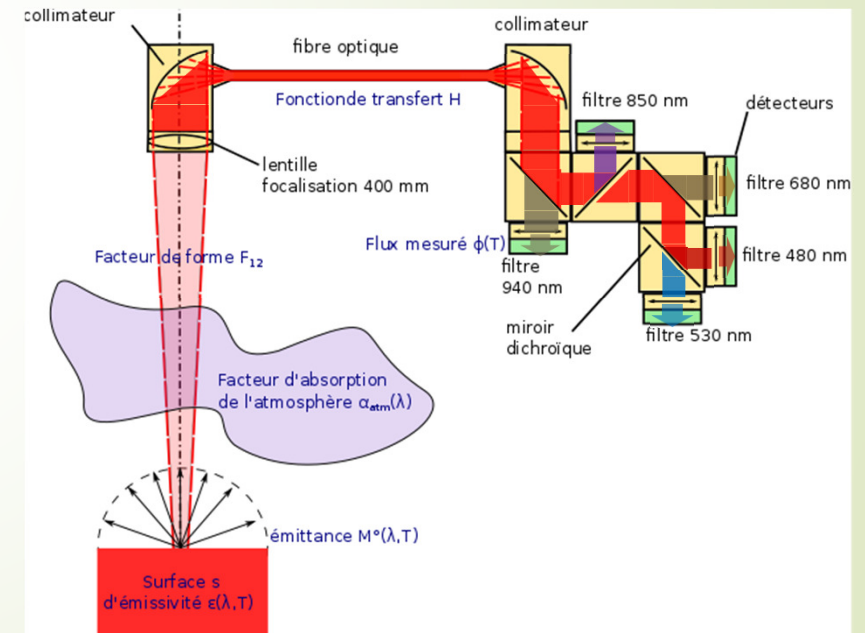
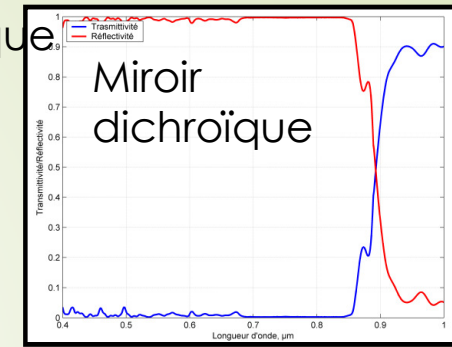
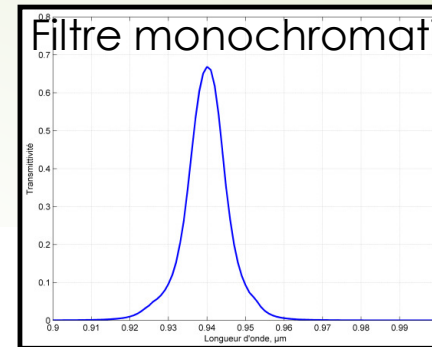
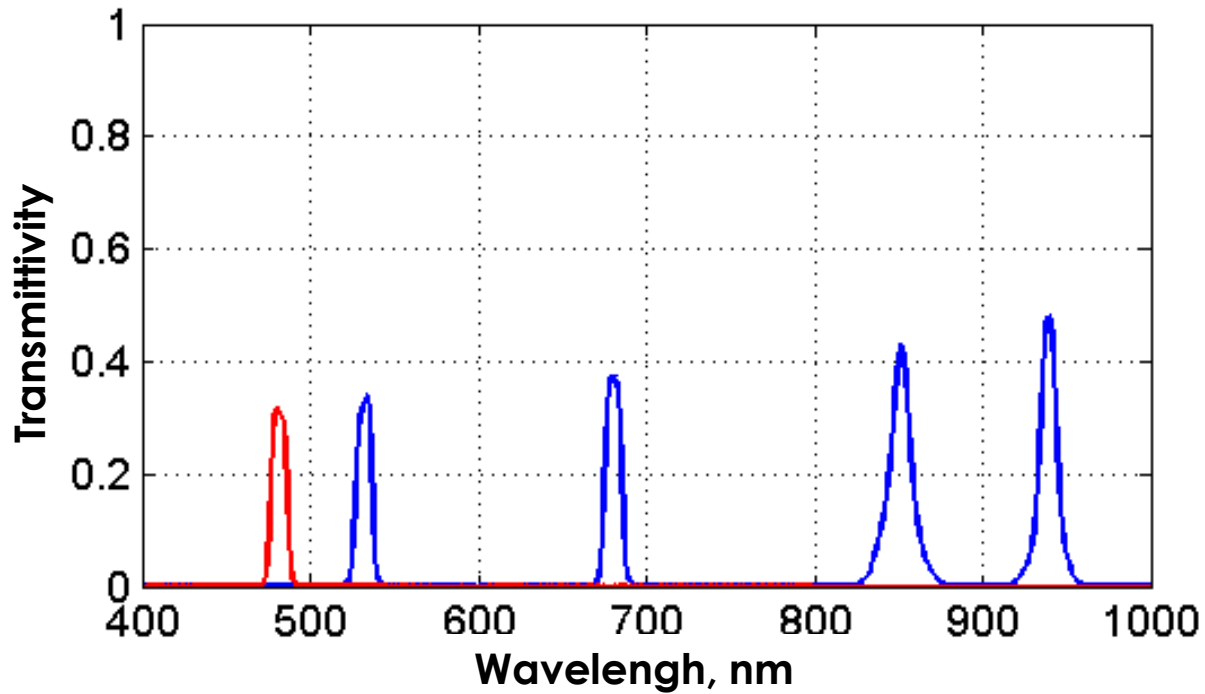
average wavelength

$$\tau_{\lambda} = \tau_{\max} e^{-\frac{1}{2} \left(\frac{\lambda - \bar{\lambda}}{\sigma_{\lambda}} \right)^2}$$

Standard deviation

- 
- 1. *Thermal Radiation*
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 - **6. Applications**
 - 7. Inverse method
 - 8. Prospect...

6. Others techniques – The multispectral method



6. Others techniques – The multispectral method

Experimental device for simultaneously measuring temperature and emissivity: multispectral method.

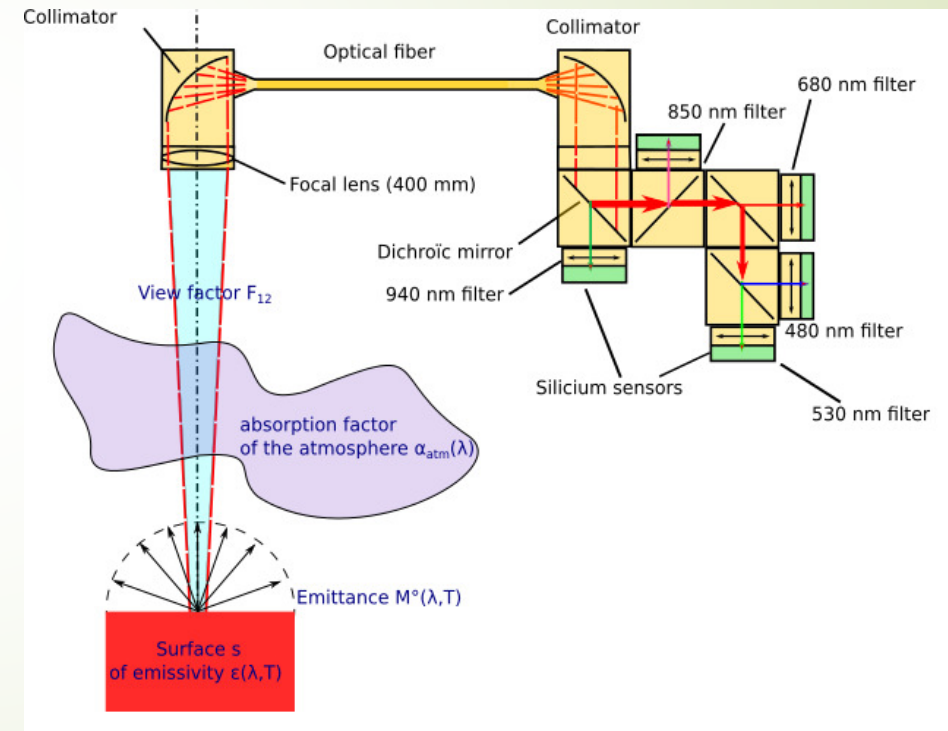
Application during a welding operation:

fast kinetics,

high temperatures ($\approx 2500^\circ\text{C}$), microscopic scale.

$\theta(^{\circ}\text{C})$	$\lambda_1 = 480\text{ nm}$	$ \lambda_1 - \lambda_2 = 50\text{ nm}$	$ \lambda_1 - \lambda_3 = 200\text{ nm}$	$ \lambda_1 - \lambda_4 = 370\text{ nm}$	$ \lambda_1 - \lambda_5 = 560\text{ nm}$
	$\Delta\lambda_{\text{mini}}\text{ (nm)}$	Φ_2/Φ_1	Φ_3/Φ_1	Φ_4/Φ_1	Φ_5/Φ_1
1 000	21	5,6	178	1 622	3 502
2 000	37	2,1	8,5	17	22
3 000	53	1,45	2,6	3,1	3,1

$\theta(^{\circ}\text{C})$	$\lambda_2 = 530\text{ nm}$	$ \lambda_2 - \lambda_1 = 50\text{ nm}$	$ \lambda_2 - \lambda_3 = 150\text{ nm}$	$ \lambda_2 - \lambda_4 = 320\text{ nm}$	$ \lambda_2 - \lambda_5 = 410\text{ nm}$
	$\Delta\lambda_{\text{mini}}\text{ (nm)}$	Φ_2/Φ_1	Φ_3/Φ_2	Φ_4/Φ_2	Φ_5/Φ_2
1 000	25	5,6	31	289	623
2 000	45	2,1	4,0	8,5	10
3 000	64	1,45	1,8	2,2	2,1

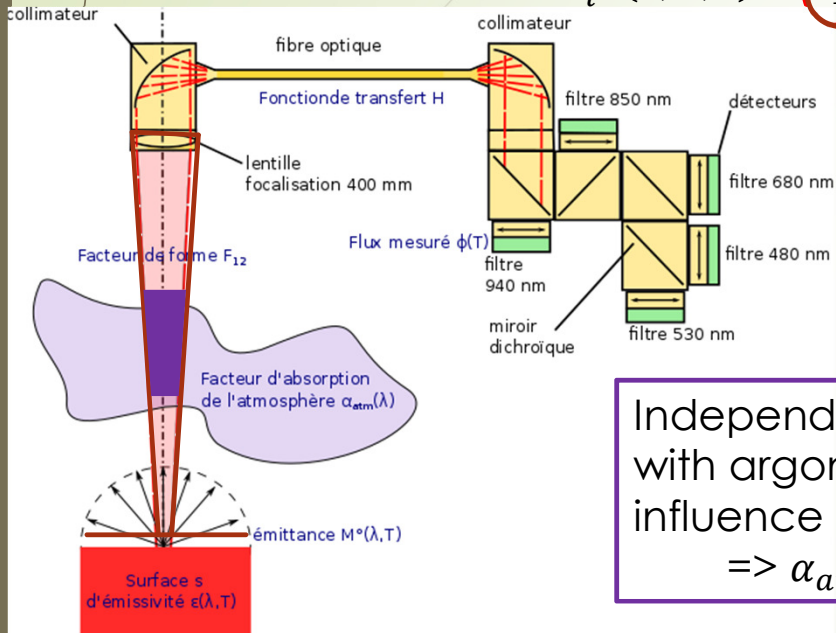


6. Others techniques – The multispectral method

$$\Phi_i^{th}(\lambda, T, \varepsilon) = F_{12} s \int_0^\infty \varepsilon(\lambda, T) \alpha_{atm}(\lambda, T) M^0(\lambda, T) H_{M_i} e^{-\frac{1}{2} \left(\frac{\bar{\lambda}_i - \lambda}{\sigma_i} \right)^2} d\lambda$$

unknowns

- F_{12} : view factor
- s : aimed surface
- $\varepsilon(\lambda, T)$: emissivity
- $\alpha_{atm}(\lambda, T)$: atmosphere
- $M^0(\lambda, T)$: emittance
- H_{m_i} : amplitude of Gaussian transfer function



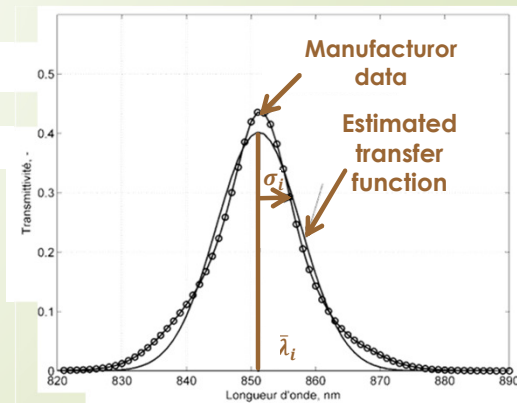
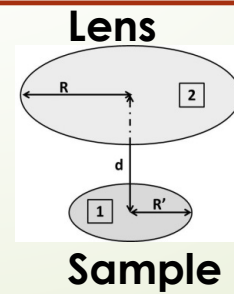
Independent tests
with argon, helium :
influence negligible
 $\Rightarrow \alpha_{atm}(\lambda, T) = 1$

$$F_{12} = \frac{1}{2} \left[X - \sqrt{X^2 - 4 \left(\frac{R_2}{R_1} \right)^2} \right]$$

$$X = 1 + \frac{1 + R_2^2}{R_1^2}$$

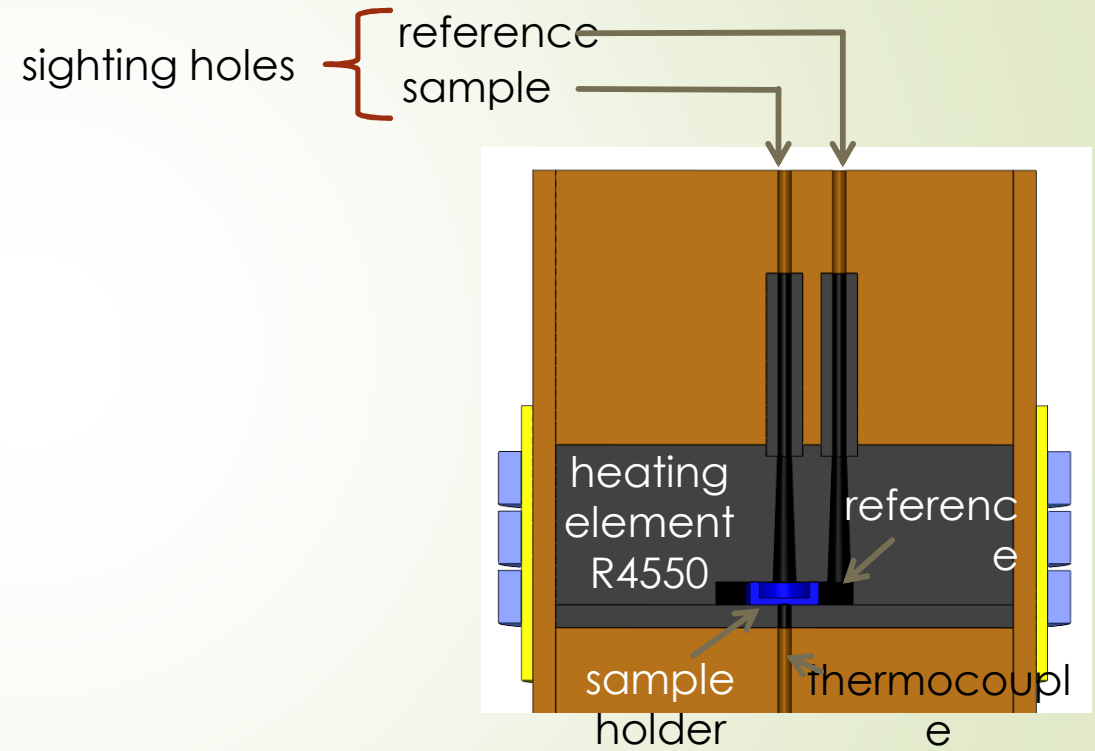
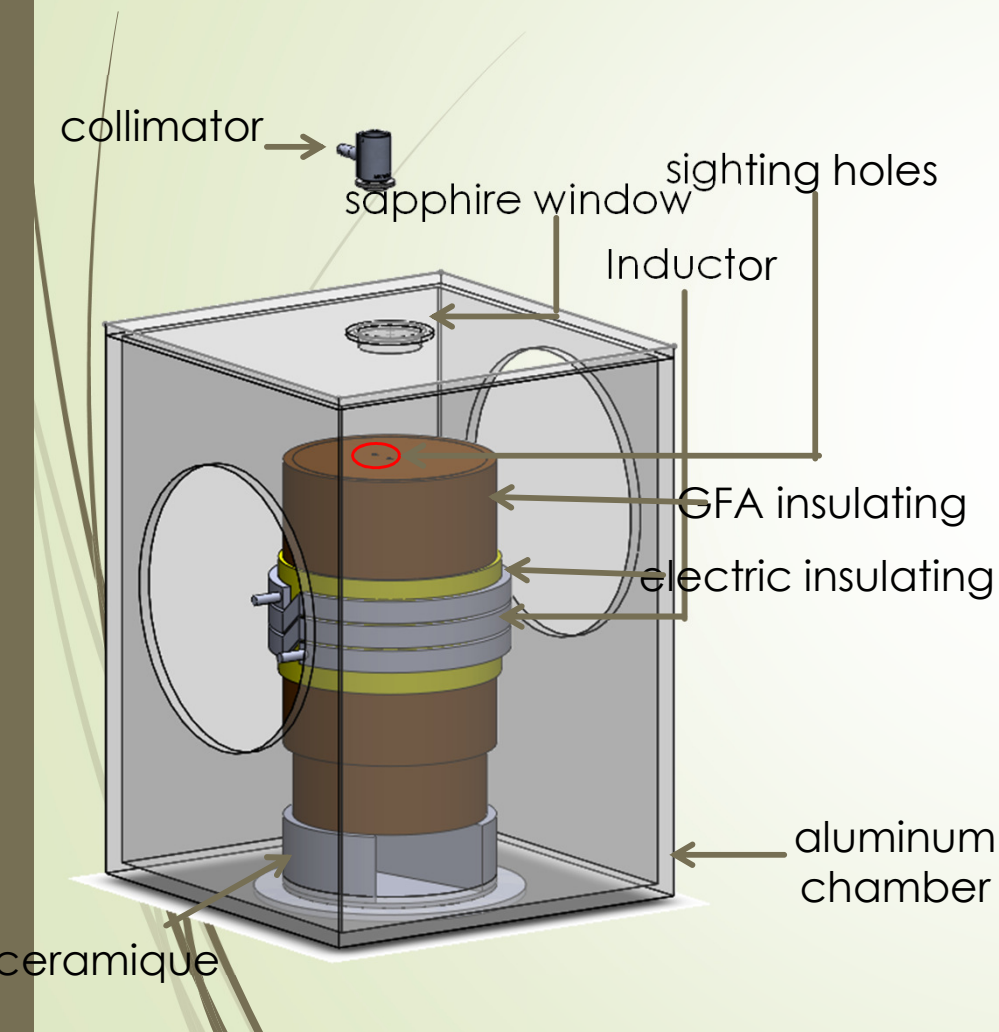
$$R_2 = R/d \quad R_1 = R'/d$$

$$s = \pi R'^2$$



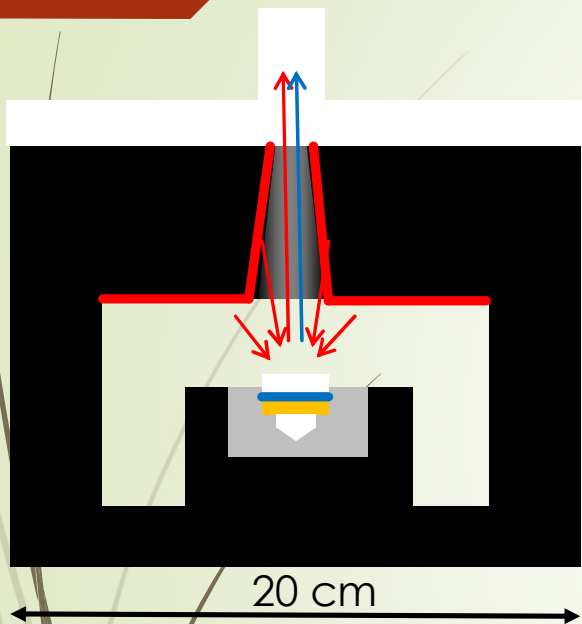
6. Others techniques – The multispectral method

Pyrometer calibration with a high temperature apparatus.



6. Others techniques – The multispectral method

Pyrometer calibration with a high temperature apparatus.



$$\Phi_i^{th}(T) = sF_{12} \int_0^\infty \left[\underbrace{\varepsilon'_{\lambda,s} M^0(\lambda, T_s)}_{\text{sample emission}} + \underbrace{\rho'_{\lambda,s} \varepsilon'_{\lambda,env} M^0(\lambda, T_{env})}_{\text{environment (carbon) emission reflected by the sample}} \right] H_{M_i} e^{-\frac{1}{2} \left(\frac{\bar{\lambda}_i - \lambda}{\sigma_i} \right)^2} d\lambda$$

$$T_{env} \approx T_s = T_{eq}$$

$$\Rightarrow \underbrace{(\varepsilon'_{\lambda,s} + \rho'_{\lambda,s} \varepsilon'_{\lambda,env})}_{\varepsilon_{eq}} M^0(\lambda, T)$$

ε_{eq}

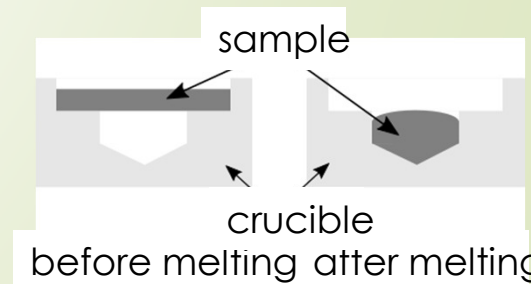
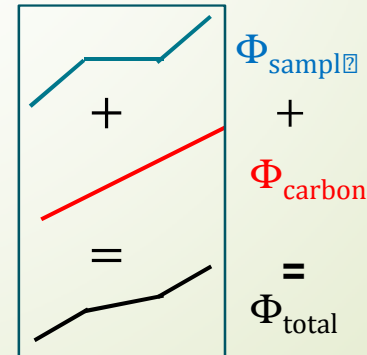
$$\varepsilon'_{\lambda,env} < \varepsilon_{eq} < 1 \quad \leftrightarrow \quad 0,93 < \varepsilon_{eq} < 1$$

Laboratory measurement

$$\varepsilon_{eq} = 0.96 \pm 0.03.$$

Pure substances:

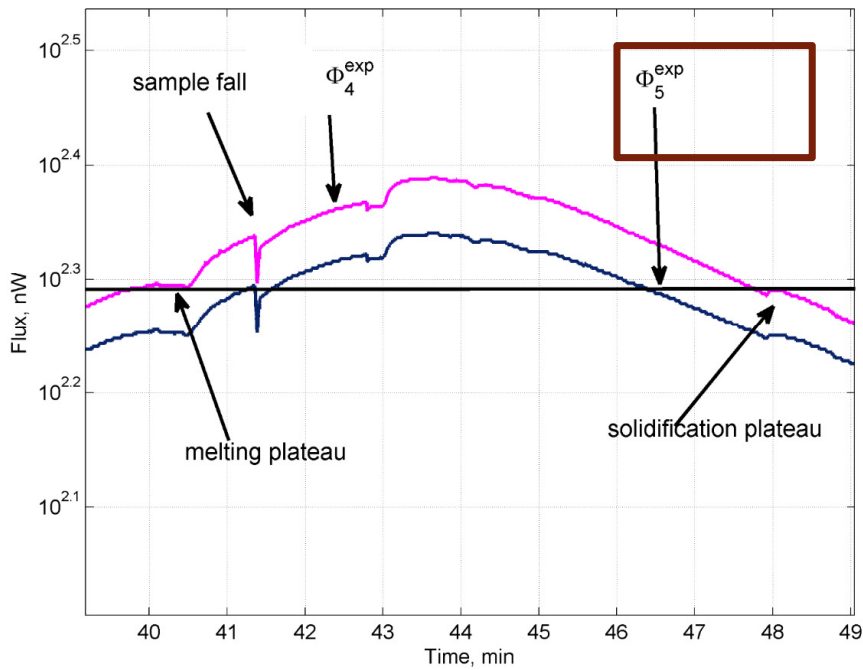
- nickel ($\theta_f = 1\,455\,^\circ\text{C}$)
- iron ($\theta_f = 1\,538\,^\circ\text{C}$) → diffusion problem
- chromium ($\theta_f = 1\,907\,^\circ\text{C}$) → diffusion problem
- niobium ($\theta_f = 2\,477\,^\circ\text{C}$)



6. Others techniques – The multispectral method

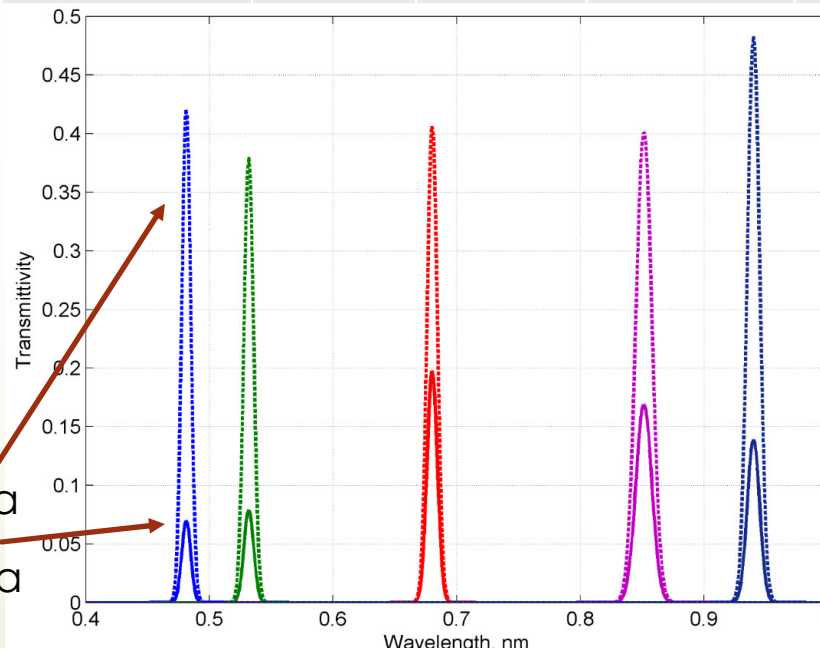
Pyrometer calibration with a high temperature apparatus.

$$[\Phi_i^{th}(H_{Mi}) - \Phi_i^{exp}]^2 = 0$$



Optical path	1	2	3	4	5
$\bar{\lambda}_i$ (nm)	481.35	531.87	680.22	851.39	940.00
σ_i (nm)	3.55	3.85	4.09	6.41	4.92
Φ_i^{exp} (nW) melting plateau	0.4	1.5	35.7	197	179
H_{Mi}	0.070	0.079	0.198	0.169	0.139

supplier data
calibrated data

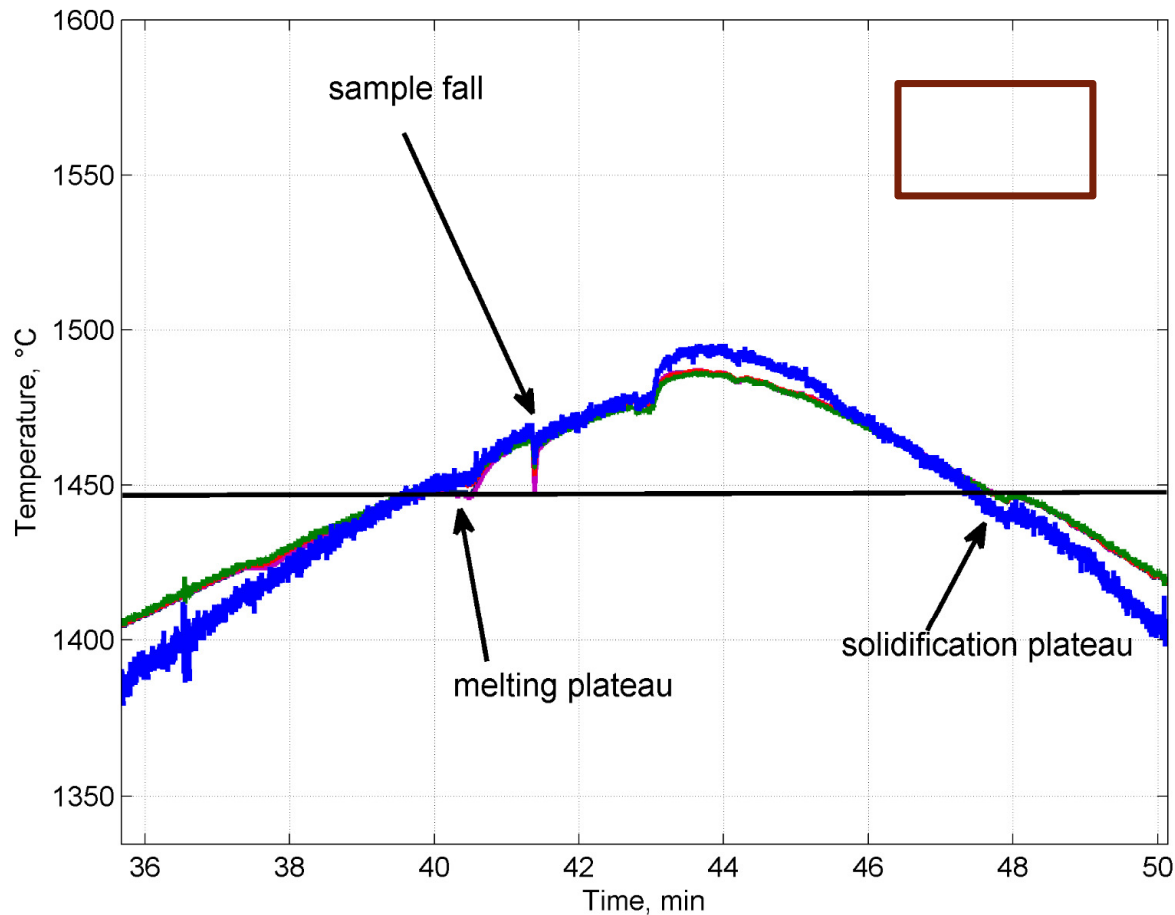


Systematic error
11 %.

$$\frac{\Delta F_{12}}{F_{12}} + \frac{\Delta s}{s} + \frac{\Delta \epsilon_{\acute{e}q}}{\epsilon_{\acute{e}q}}$$

6. Others techniques – The multispectral method

Pyrometer calibration with a high temperature apparatus.



Function to minimize $[\Phi_i^{th}(T_s) - \Phi_i^{exp}]^2 = 0$

assuming $\varepsilon_{eq} = 0.96$.

Lower temperature limit of use:

optical path 1: > 1 500 °C

op2: 1 300 °C

op3: 1 100 °C

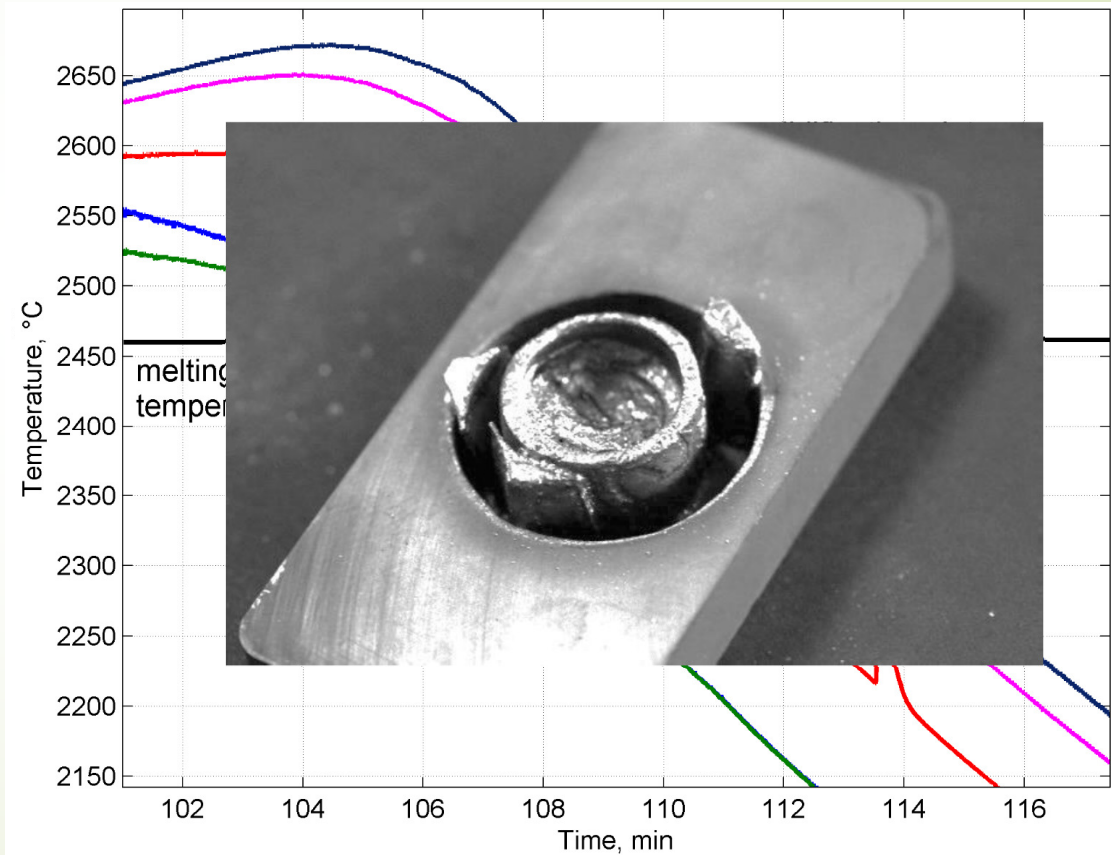
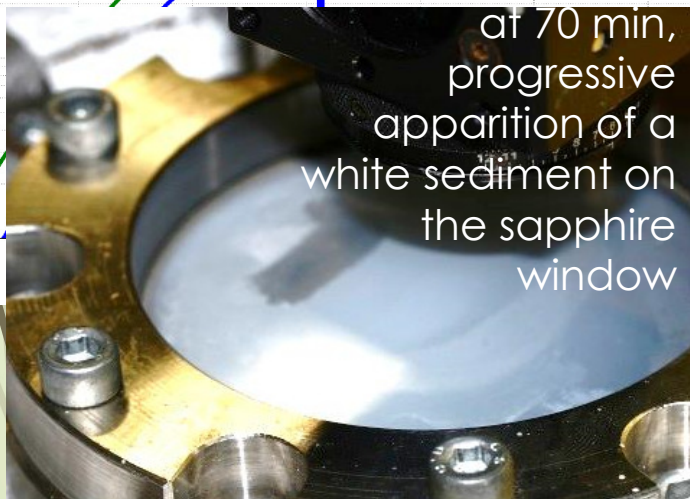
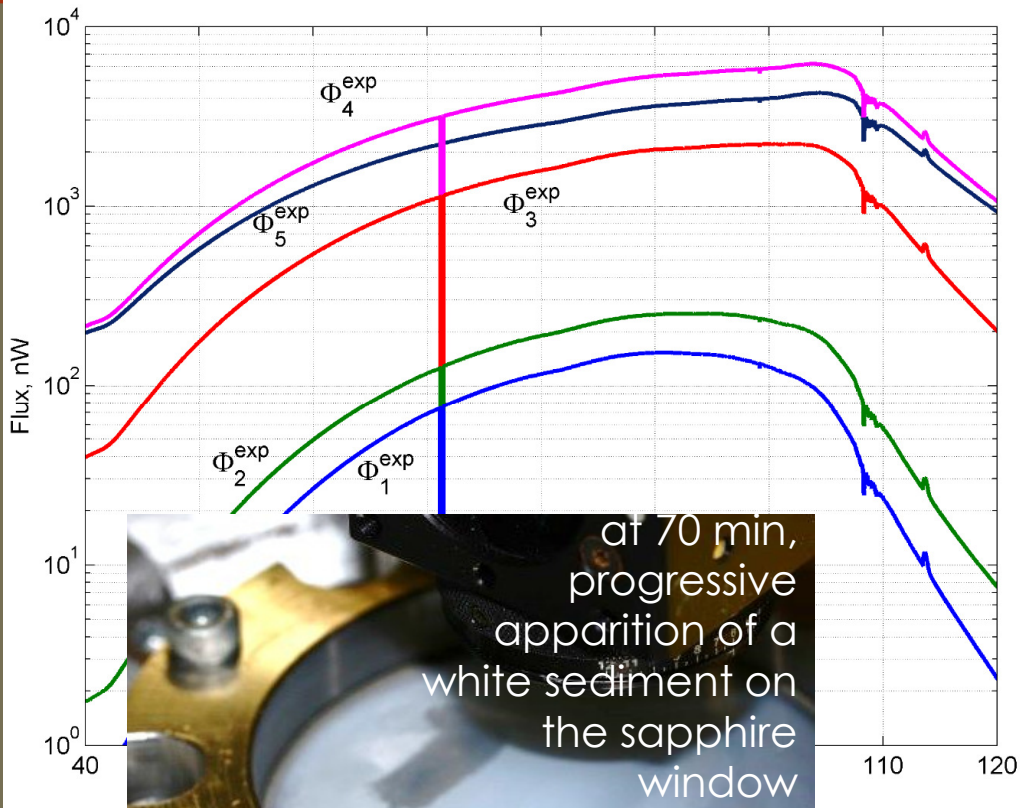
op4 and op5: 900 °C → bispectral
temperature
measurement.

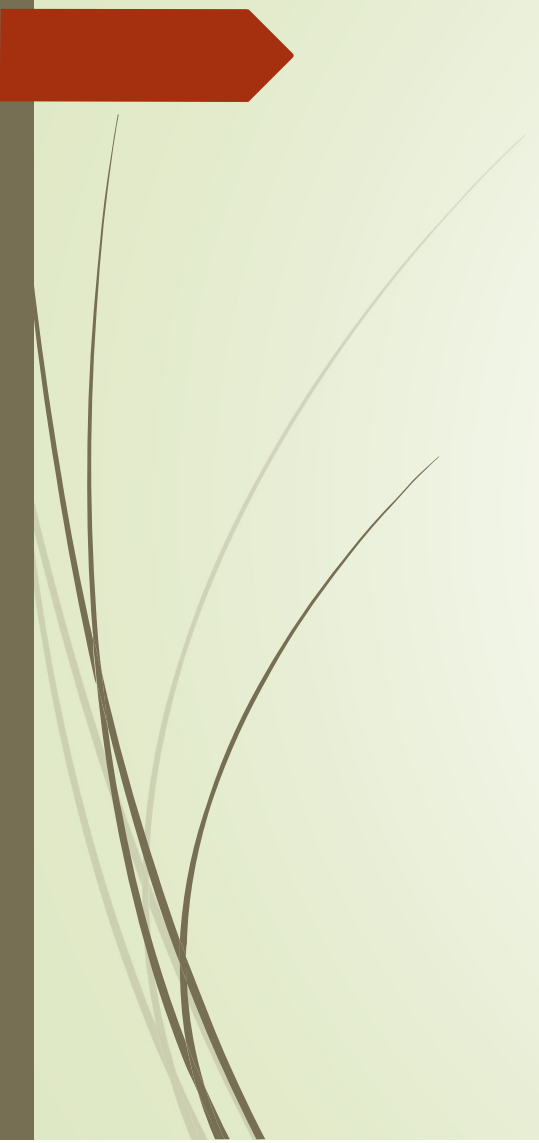
Optical paths 3 to 5 : good calibration
op1 and 2: need new calibration.

6. Others techniques – The multispectral method

Pyrometer calibration with a high temperature apparatus.

Function to minimize $[\Phi_i^{th}(T_s) - \Phi_i^{exp}]^2 = 0$
 with H_{Mi} estimated previously and $\varepsilon_{eq} = 0.96$.



- 
1. *Thermal Radiation*
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9th

International Conference on Inverse Problems in Engineering

University of Waterloo, May 23-26, 2017



Session 3 : Inverse Heat Transfer II

Wednesday, May 24th

Definition of a methodology to estimate the thermal diffusivity of solid and liquid metal materials

Thomas PIERRE*¹, Mickaël COURTOIS¹, Muriel CARIN¹, Philippe LE MASSON¹, Helcio R.B. ORLANDE²



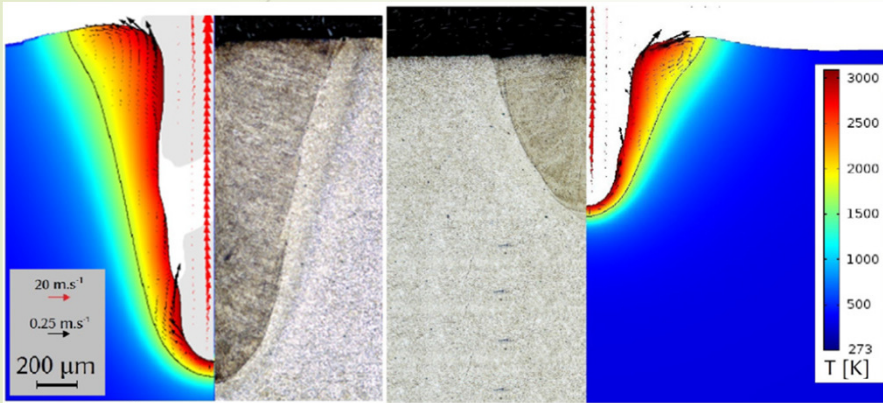
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² Federal University of Rio de Janeiro, Rio de Janeiro, Brazil

Context and motivation

Example of study: calculation of the weld bead size and welding defects
 (Heat transfer and fluid flow simulation and modelling in welding
 Courtois et al, J. Phys. D: Appl. Phys., 2013)



Necessary physical properties:

- density
- heat capacity
- thermal conductivity
- dynamic viscosity
- volume expansion coefficient
- surface tension

of the matter at **solid, liquid states**
 (gaseous?)

in a wide temperature range --> **2 500 °C**.

Involved conservation equations of heat, mass, and momentum:

$$\rho c_p^m \left[\frac{\partial T}{\partial t} + \vec{\nabla} \cdot (\vec{u}T) \right] = \vec{\nabla} \cdot (k \vec{\nabla} T) + S_{laser} + Q_{vap}$$

$$\vec{\nabla} \cdot \vec{u} = 0$$

$$\rho \left[\frac{\partial \vec{u}}{\partial t} + \vec{u} \cdot (\vec{\nabla} \cdot \vec{u}) \right] = \vec{\nabla} \cdot \left\{ -\rho I + \mu \left[\vec{\nabla} \vec{u} + (\vec{\nabla} \vec{u})^T \right] \right\} + \rho \vec{g} - \rho \beta_l (T - T_{melting}) \vec{g} \phi + K \vec{u} + \gamma \vec{n} \kappa \delta(\phi)$$

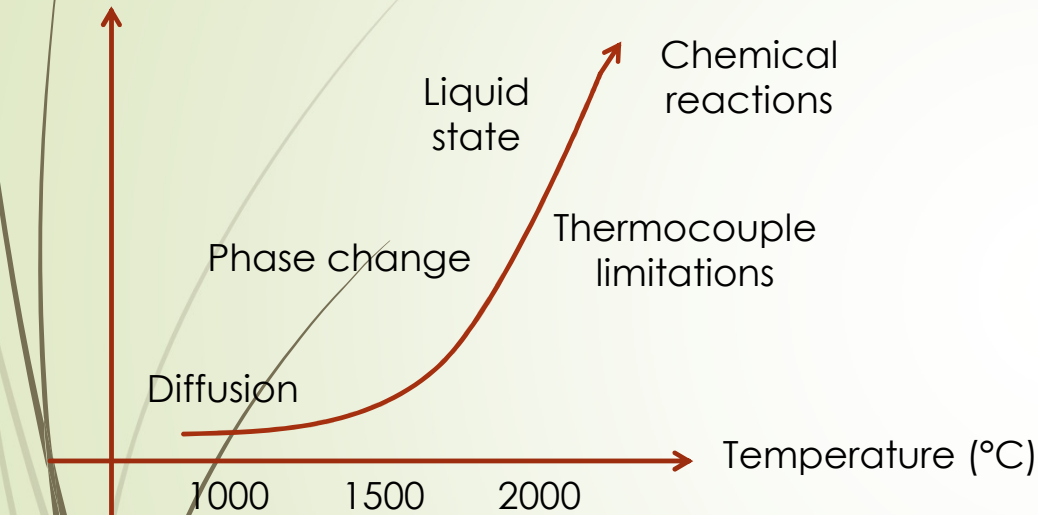
Context and motivation

Some problems encountered at high temperatures

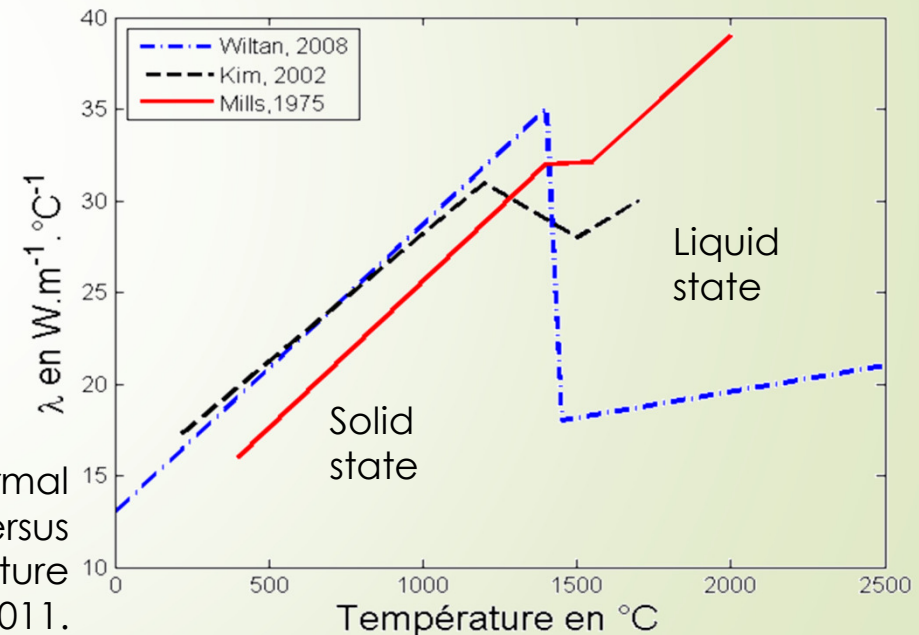
The literature presents:

- **scarce high temperature thermal properties** compared to ambient temperature's ones
- **discrepancies** of the thermophysical properties between authors

Experimental issues



316L steel thermal conductivity versus temperature
Dal, 2011.



--> Development of high temperature apparatuses dedicated to thermal characterization of solid and liquid materials.

Development of two high temperature apparatuses

First apparatus (existing)

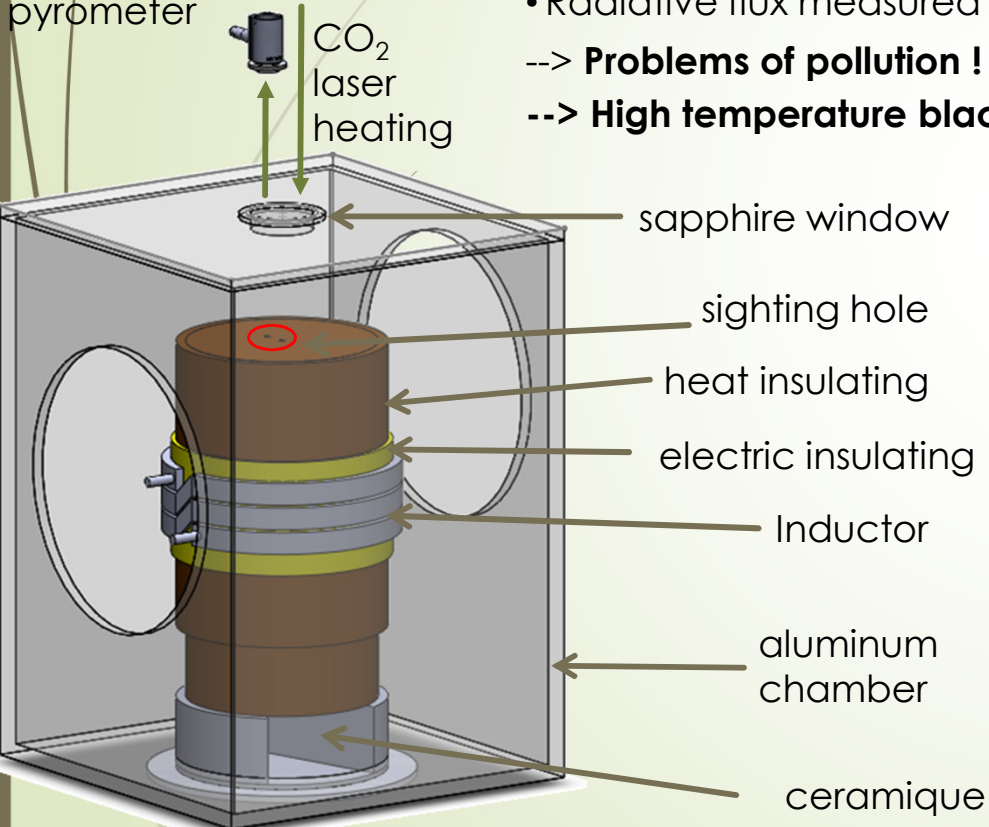
- Temperature level: 2 500 °C (successful niobium melting)
- Steady-state regime
- Stable sample in the crucible: no fluid flow, no magnetic field, controlled atmosphere
- Temperature measurements by two C type thermocouples (< 1 500 °C)
- Radiative flux measured by a five wavelengths pyrometer (> 1 000 °C)

--> **Problems of pollution !**

--> **High temperature blackbody**



radiative flux, collected by the collimator, goes to the pyrometer



Second apparatus (work in progress)

Aerodynamic levitation with:

- CO₂ laser heating,
- IR and visible fast cameras,
- multispectral pyrometer

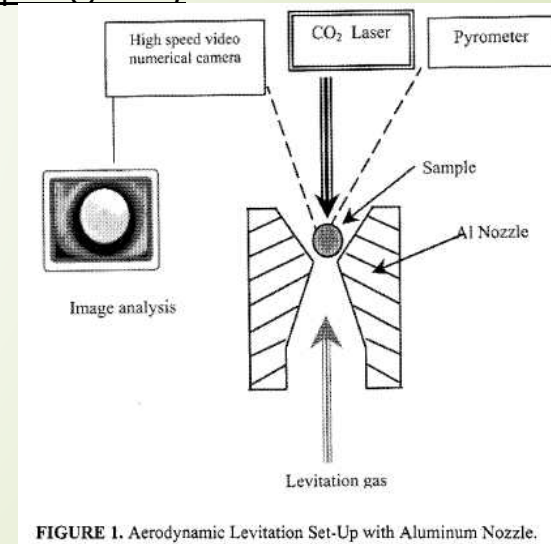
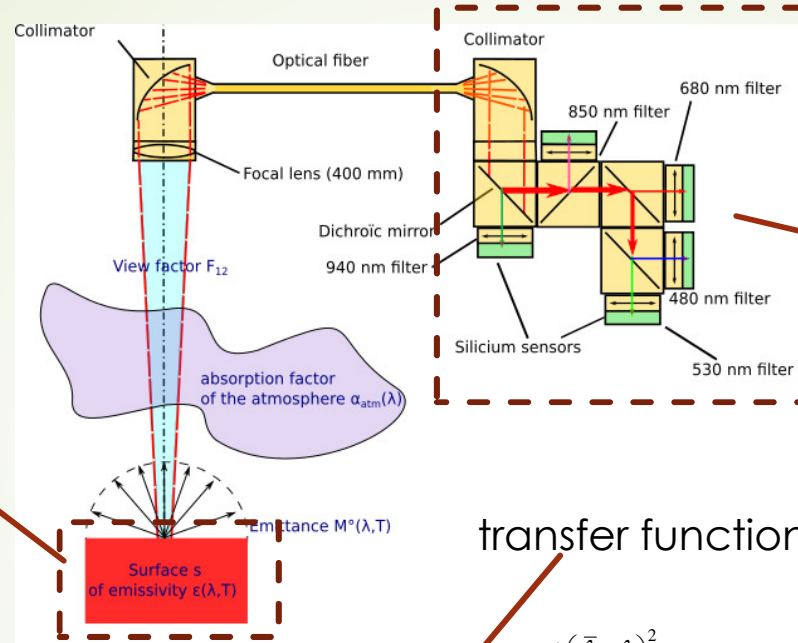
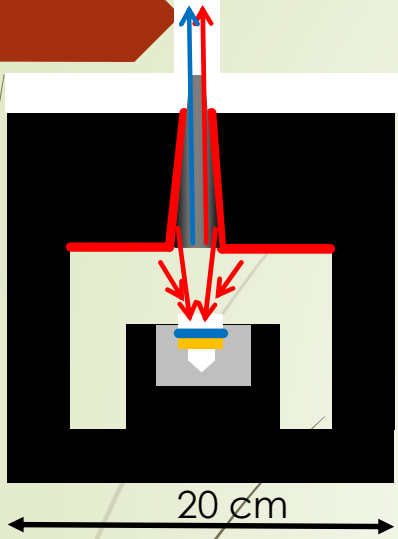


FIGURE 1. Aerodynamic Levitation Set-Up with Aluminum Nozzle.

Glorieux *et al.*, AIP Conference Proceedings **552**, 316 (2001)

Multispectral pyrometer presentation and theoretical flux received by each sensor



Dejaeghere, PhD thesis, 2016

- high temperature apparatus
- pyrometer
- transfer function
- calibration

transfer function

$$e^{-\frac{1}{2} \left(\frac{\bar{\lambda}_i - \lambda}{\sigma_i} \right)^2}$$

--> **Parameter estimation by front face flash method in solid and liquid phases of the sample:**

- **thermal diffusivity, thermal conductivity**

--> **No fluid mechanics in the sample in its liquid phase during the heating --> thin thickness : possible lumped body condition !!! --> short time analysis (Fo < 1).**

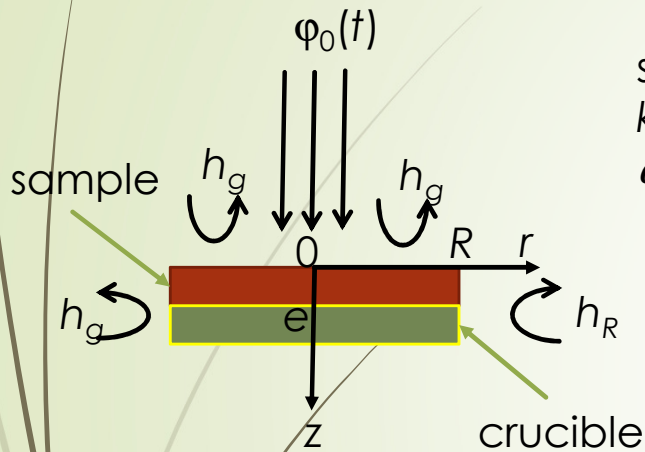
--> **Temperature increase high enough (laser heating time)**

$$\Phi_i^{th} = sF_{12} \int_0^{\infty} \left[\underbrace{\epsilon_{\lambda,s} M^0(\lambda, T_s^{th})}_{\text{sample emission}} + \underbrace{\rho_{\lambda;s} \epsilon_{\lambda,env} M^0(\lambda, T_{env})}_{\text{environment emission reflected by the sample}} \right] \alpha_{atm}(\lambda, T_{atm}) H_{M_i} e^{-\frac{1}{2} \left(\frac{\bar{\lambda}_i - \lambda}{\sigma_i} \right)^2} d\lambda$$

Possible observables: temperature T_s^{exp} or radiative fluxes Φ_i^{exp} .

Mathematical models for the front face flash method

Numerical simulation with Comsol Multiphysics, validated until 1 500 °C --> complex and time-consuming.



sample
 $k_z = k_r = 50 \text{ W}\cdot\text{m}^{-1}\cdot\text{K}^{-1}$
 $\alpha_z = 1.13 \times 10^{-5} \text{ m}^2\cdot\text{s}^{-1}$

crucible
 $k_z = 1 \text{ W}\cdot\text{m}^{-1}\cdot\text{K}^{-1}$
 $\alpha_z = 7.4 \times 10^{-7} \text{ m}^2\cdot\text{s}^{-1}$

$h_g = 40 \text{ W}\cdot\text{m}^{-2}\cdot\text{K}^{-1}$ --> **analytical (forward) models**

$\varphi_0 = 1 \text{ MJ}\cdot\text{m}^{-2}$
 $\tau = 0.05 \text{ s}$

$$k_{jz} \frac{\partial^2 T_j}{\partial z^2} + k_{jr} \left(\frac{\partial^2 T_j}{\partial z^2} + \frac{1}{r} \frac{\partial T_j}{\partial z} \right) = (\rho c_p^m)_j \frac{\partial T_j}{\partial t}$$

$j = 1$ (sample) or 2 (crucible)

$t = 0 \quad T_j(r, z, 0) = 0$

geometry	heating $\varphi_0(t)$	single layer: finite specimen	bilayer: finite specimen infinite crucible	temperature
1D Cartesian	on all the front face	1	2	$T_1^{th}(r, 0, t)$
2D axisymmetric	on a reduced zone	3	4	$\bar{T}_1^{th}(0, t)$
		5	6	

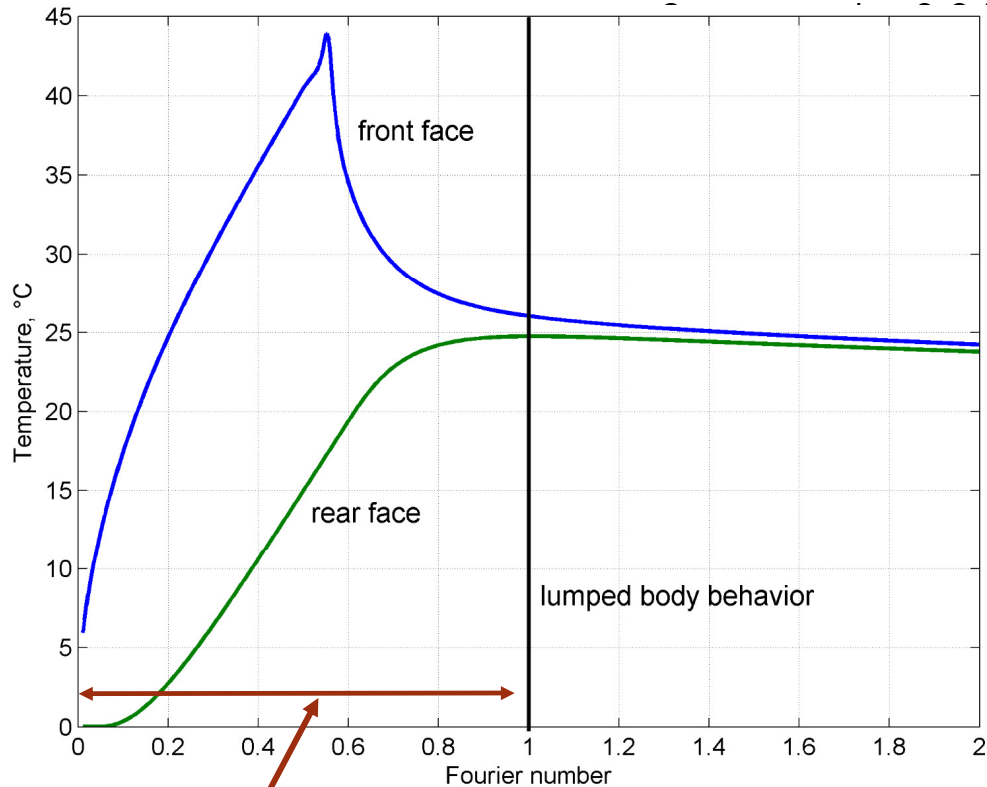
- A priori known parameters: $e, R, \varphi_0, \tau, h_g$ --> **always a bias** between experimental data and models.
- The complexity of the mathematical model is directly related to the **computational times** required for its solution.

--> **Reduced mathematical models** for the inverse parameter estimation problem within the Bayesian framework.

Flash method and influence of the *a priori* known parameters

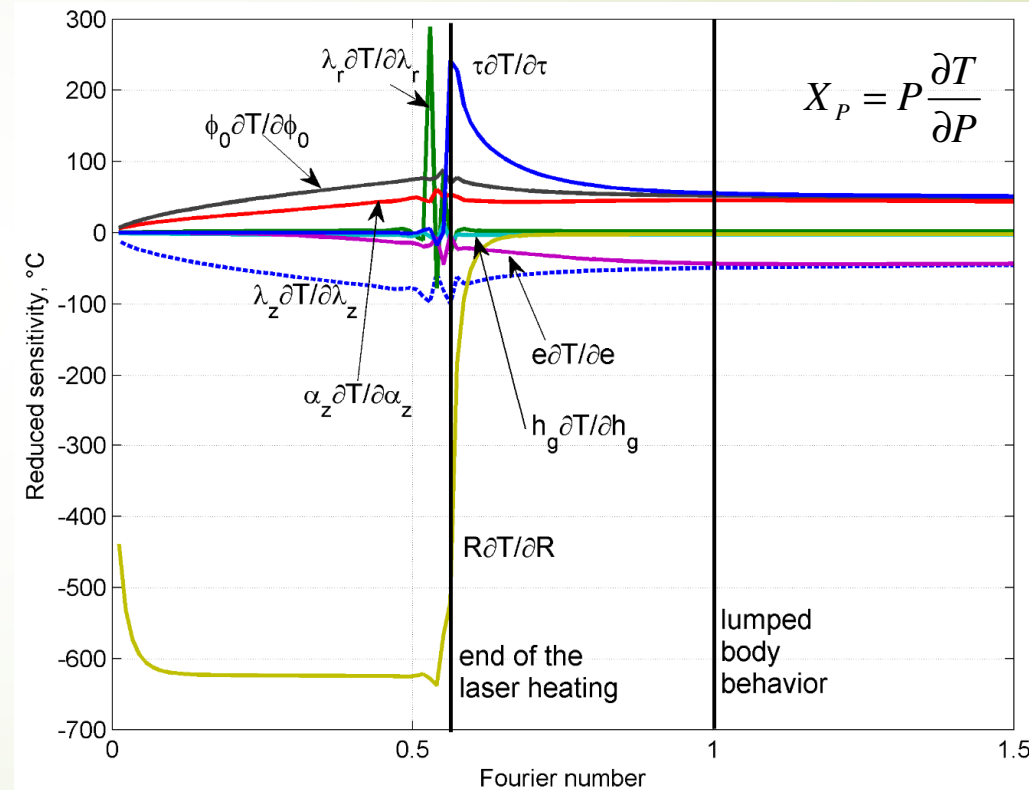
classical sensitivity study with model n°6

$e = 1 \text{ mm} \rightarrow t = 0.09 \text{ s}$



maximum estimation time $Fo_z = \frac{a_z t}{e^2}$

possible parameters to estimate: α, k_z
a priori known parameters: τ, ϕ_0, e, R
 collateral damage: h_g

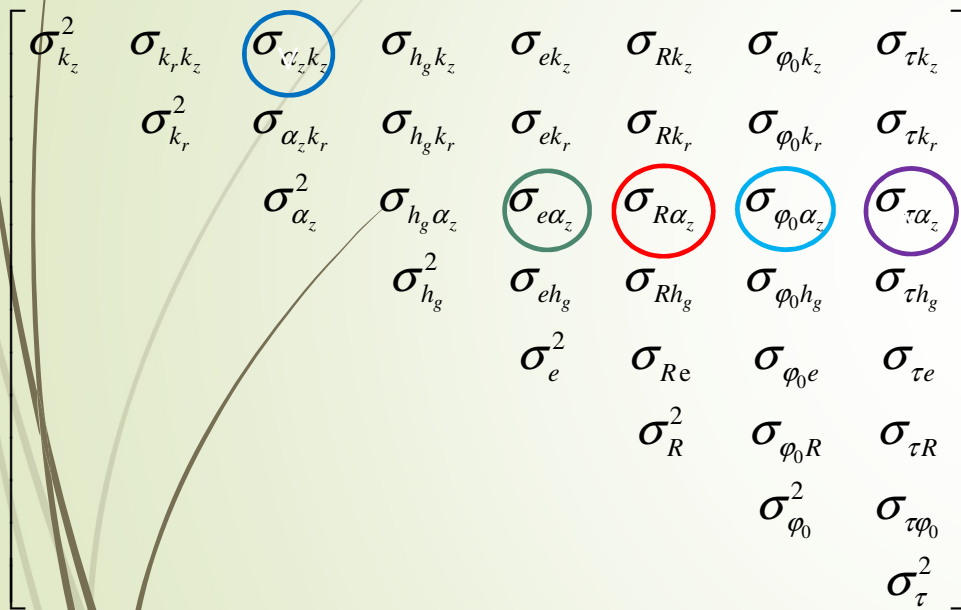


temperature few sensitive to: $h_g, \lambda_r,$ and R .

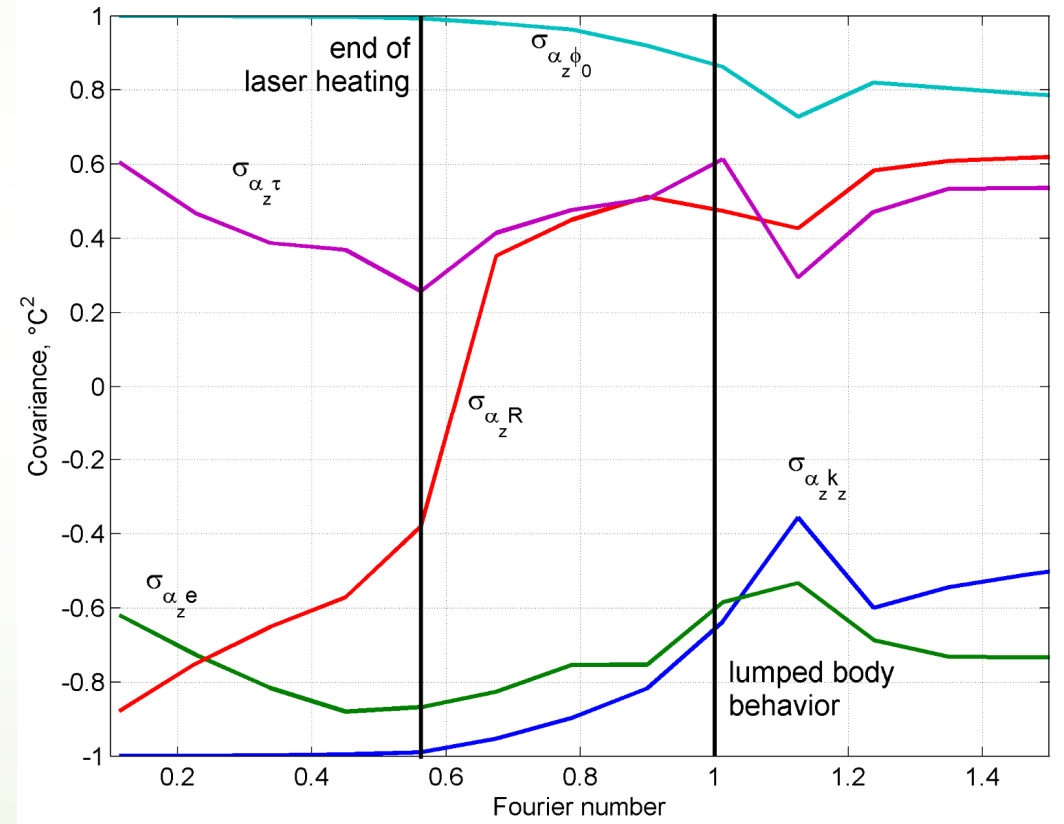
Sensitivity study and covariance matrix

example of study regarding the influence the parameters versus the thermal diffusivity α_z for $e = 1$ mm.

Covariance matrix



Influence of the estimation time versus the variance



Bayesian method to study the quality of the estimation of the thermal diffusivity regarding the other parameters

Principle of the Bayesian method (1/4)

A Bayesian estimator is basically concerned with the analysis of the **posterior probability density** $\pi(\mathbf{P} | \mathbf{Y})$, which is the conditional probability of the parameters \mathbf{P} given the measurements \mathbf{Y} .

Bayes' formula $\pi_{\text{posterior}}(\mathbf{P}) = \pi(\mathbf{P} | \mathbf{Y}) = \frac{\pi(\mathbf{Y} | \mathbf{P}) \pi_{\text{prior}}(\mathbf{P})}{\pi(\mathbf{Y})} \longrightarrow \text{posterior} \propto \text{prior} \times \text{likelihood}$

where: $\pi(\mathbf{P} | \mathbf{Y})$ posterior probability density
 $\pi(\mathbf{P})$ prior density (information about the parameters prior to the measurements)
 $\pi(\mathbf{Y} | \mathbf{P})$ likelihood function (expresses the likelihood of different measurement outcomes \mathbf{Y} with \mathbf{P} given)
 $\pi(\mathbf{Y})$ probability density of the measurements (normalizing constant)

Gaussian
Prior
density
Likelihood
Function

$$\pi(\mathbf{P}) = (2\pi)^{-N/2} |\mathbf{V}|^{-1/2} \exp\left[-\frac{1}{2}(\mathbf{P} - \boldsymbol{\mu})^T \mathbf{V}^{-1}(\mathbf{P} - \boldsymbol{\mu})\right]$$

$$\pi(\mathbf{Y} | \mathbf{P}) = (2\pi)^{-M/2} |\tilde{\mathbf{W}}|^{-1/2} \exp\left\{-\frac{1}{2}[\mathbf{Y} - \mathbf{T}(\mathbf{P})]^T \tilde{\mathbf{W}}^{-1}[\mathbf{Y} - \mathbf{T}(\mathbf{P})]\right\}$$

$$\tilde{\mathbf{W}} = \mathbf{W} + \mathbf{W}_\eta$$

due to the measurement errors

due to the approximation error

$\mathbf{P} = [k_z \ \alpha_z \ h_g \ e \ R \ \varphi_0 \ \tau]$
 $\mathbf{N} = 7$
 $\mathbf{Y} = \mathbf{T}^{\text{exp}} = [T_1, \dots, T_M]$ at $z = 0$ and time t_i .
 $\mathbf{T} = \mathbf{T}^{\text{th}}$ experimental temperatures
 \mathbf{M} : number of measurements
 \mathbf{V} : covariance matrix for \mathbf{P}
 $\boldsymbol{\mu}$: known mean
 $\tilde{\mathbf{W}}$: modified covariance matrix.

A reduced model implies the use of an **approximation error model** compared to a more complete one.

Principle of the Bayesian method (2/4)

The **statistical inversion approach** is based on the following principles*:

- All variables included in the formulation are modeled as random variables.
- The randomness describes the degree of information concerning their realizations.
- The degree of information concerning these values is coded in the probability distributions.
- **The solution of the inverse problem is the posterior probability distribution $\pi(\mathbf{P} | \mathbf{Y})$.**

Hypotheses:

- The errors are additive, with zero mean and normally distributed.
- The statistical parameters describing the measurement errors are known (covariance matrix \mathbf{W})
- There are no errors in the independent variables.
- \mathbf{P} is independent of \mathbf{Y} .
- \mathbf{P} is Gaussian with known mean $\boldsymbol{\mu}$ and known covariance matrix \mathbf{V} .

Posterior Density

$$\ln[\pi(\mathbf{P} | \mathbf{Y})] \propto -\frac{1}{2} \left[(M + N) \ln 2\pi + \ln |\tilde{\mathbf{W}}| + \ln |\mathbf{V}| + S_{MAP}(\mathbf{P}) \right]$$

Maximum a Posteriori Objective Function

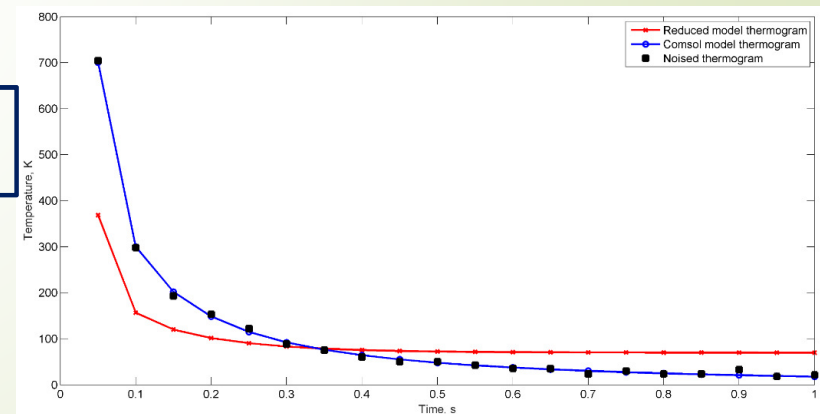
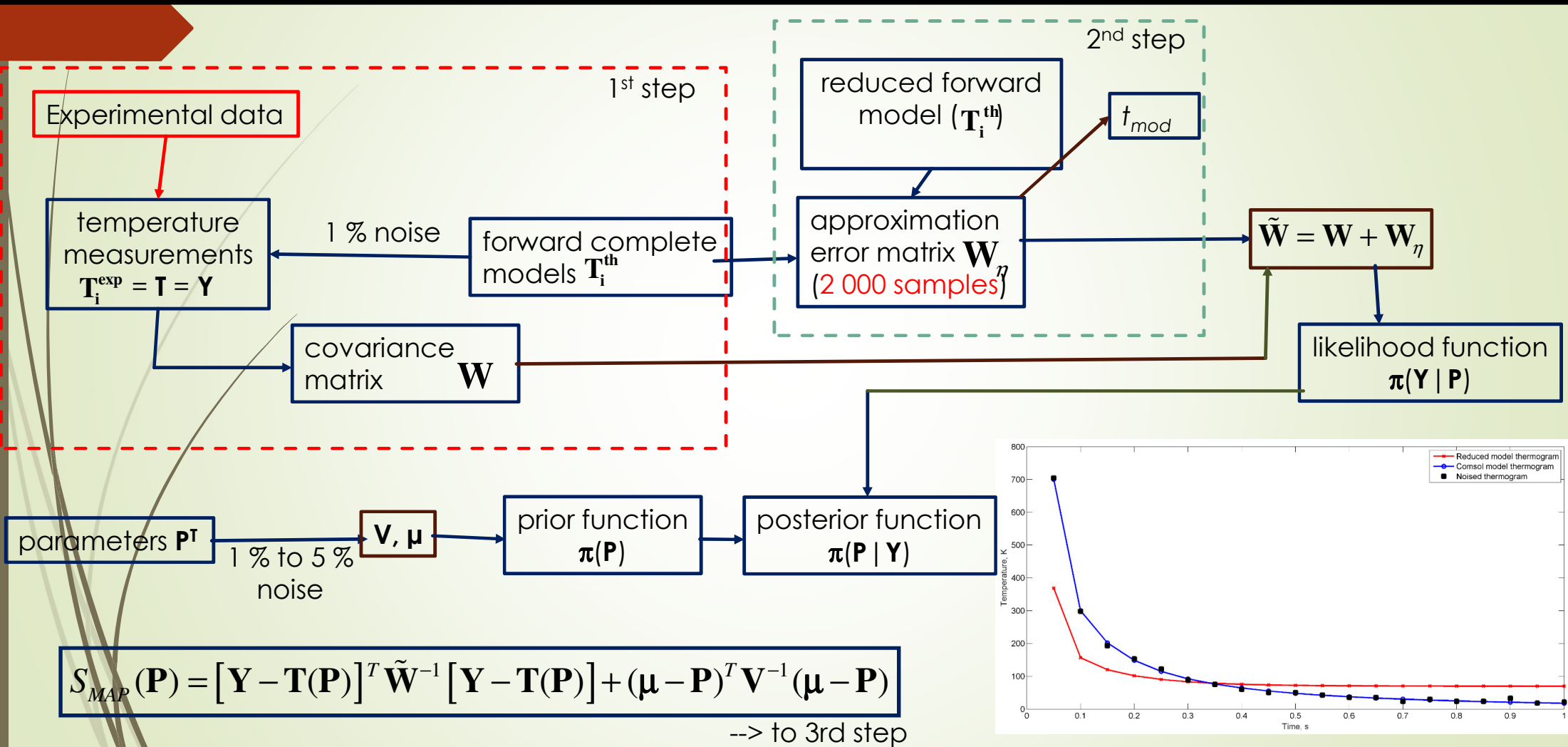
$$S_{MAP}(\mathbf{P}) = [\mathbf{Y} - \mathbf{T}(\mathbf{P})]^T \tilde{\mathbf{W}}^{-1} [\mathbf{Y} - \mathbf{T}(\mathbf{P})] + (\boldsymbol{\mu} - \mathbf{P})^T \mathbf{V}^{-1} (\boldsymbol{\mu} - \mathbf{P})$$

The maximizing of the posterior density is obtained by the minimizing the maximum a posteriori objective function.

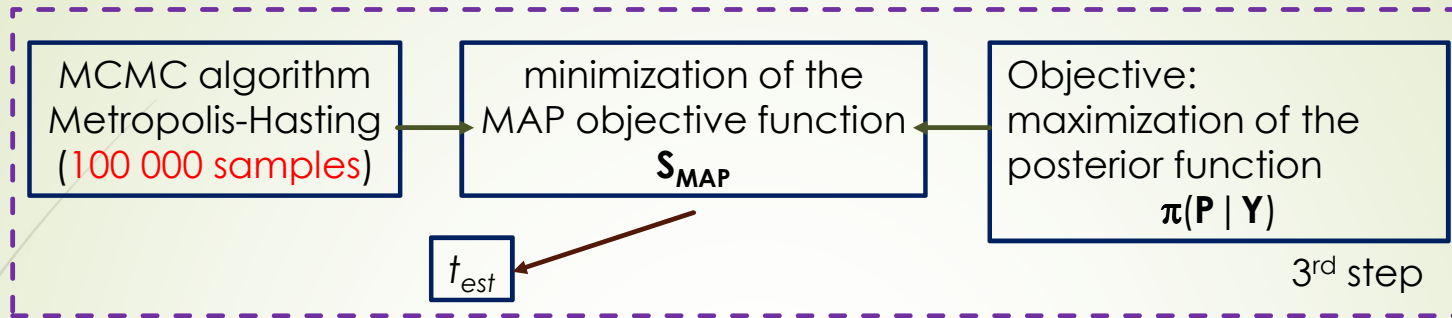
Computation performed by Markov chain Monte Carlo algorithm: Metropolis-Hastings algorithm*.

* C. A. A. Mota et al., *Bayesian Estimation of Temperature-Dependent Thermophysical Properties and Transient Boundary Heat Flux*. Heat Transfer Engineering, 2010.

Principle of the Bayesian method (3/4)



Principle of the Bayesian method (4/4)

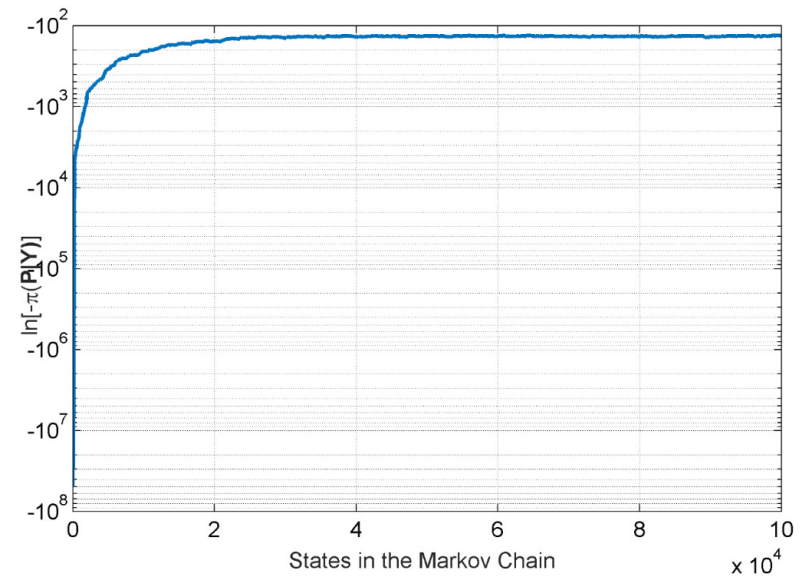


$$\ln[\pi(\mathbf{P} | \mathbf{Y})] \propto -\frac{1}{2} \left[(M + N) \ln 2\pi + \ln |\tilde{\mathbf{W}}| + \ln |\mathbf{V}| + S_{MAP}(\mathbf{P}) \right]$$

METROPOLIS-HASTINGS ALGORITHM

1. Sample a *Candidate Point* \mathbf{P}^* from a proposal distribution $p(\mathbf{P}^*, \mathbf{P}^{(t-1)})$
2. Calculate the acceptance factor:

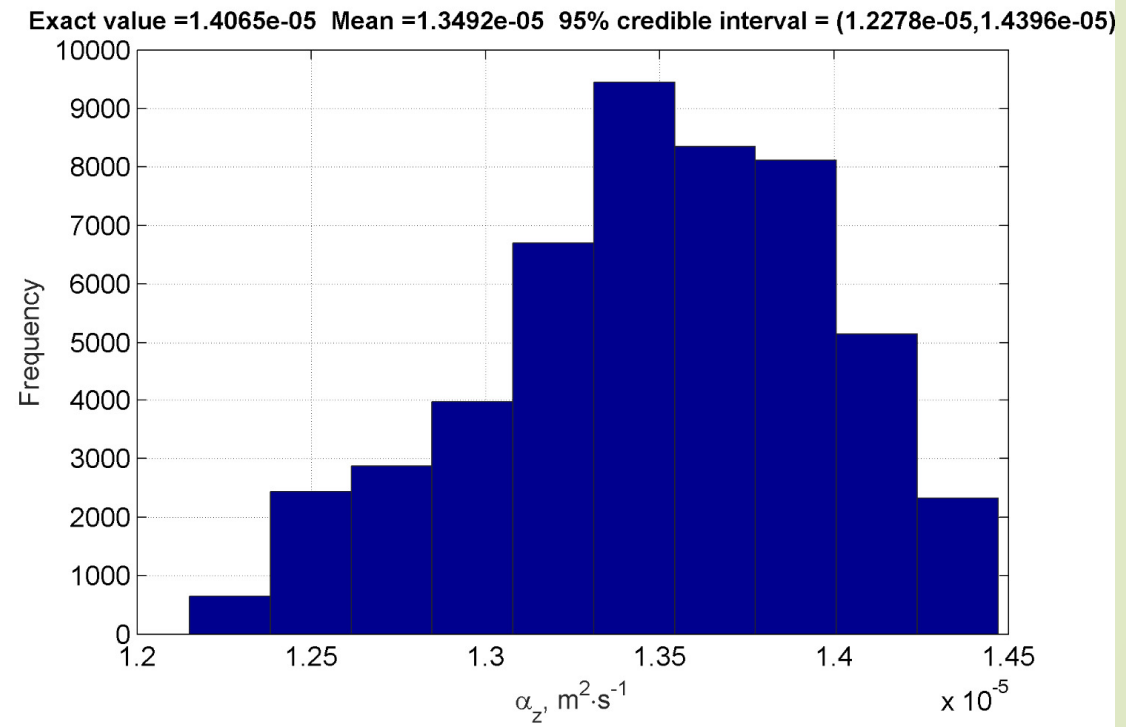
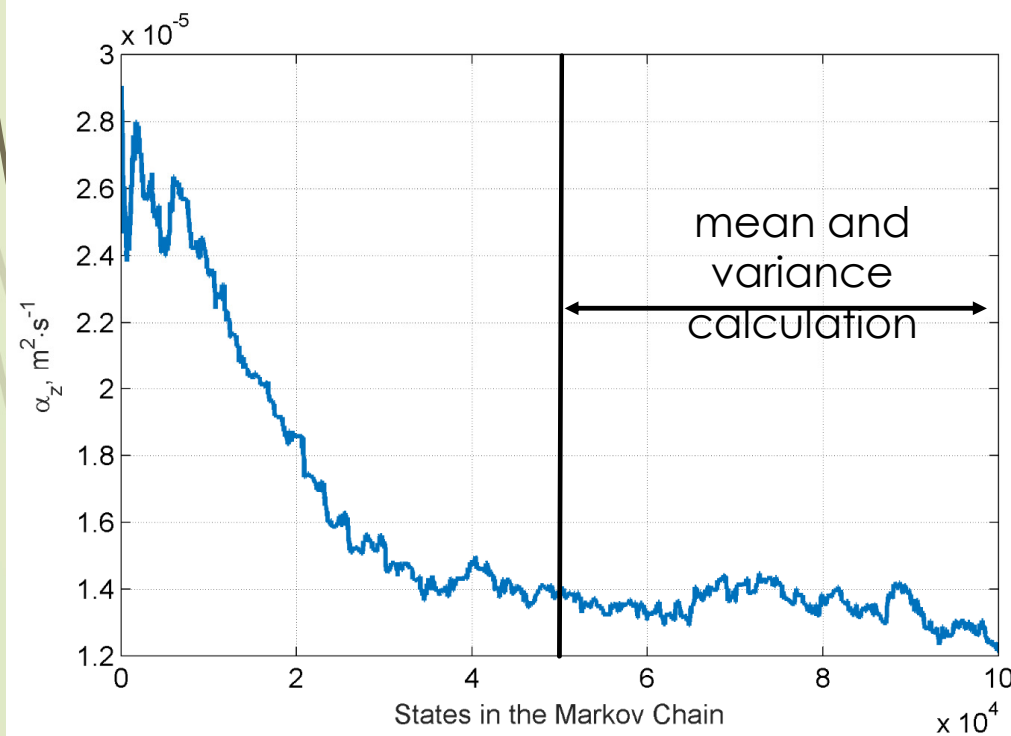
$$\alpha = \min \left[1, \frac{\pi(\mathbf{P}^* | \mathbf{Y}) p(\mathbf{P}^{(t-1)}, \mathbf{P}^*)}{\pi(\mathbf{P}^{(t-1)} | \mathbf{Y}) p(\mathbf{P}^*, \mathbf{P}^{(t-1)})} \right]$$
3. Generate a random value U that is uniformly distributed on $(0,1)$.
4. If $U < \alpha$, set $\mathbf{P}^{(t)} = \mathbf{P}^*$. Otherwise, set $\mathbf{P}^{(t)} = \mathbf{P}^{(t-1)}$.
5. Return to step 1.



Tests and results

Two tests: parameter estimation from reduced model 1 compared with measurement data from:
1- / models 2 to 6
2- / Comsol Multiphysics model.

thermal diffusivity α_z estimation results



Estimation results between different models and model 1

2nd step : 2 000 samples
 3rd step : 100 000 samples

Imposed parameters:

- $\alpha_z = 14.5 \text{ mm}^2 \cdot \text{s}^{-1}$
- $k_z = k_r = 50 \text{ W} \cdot \text{m}^{-1} \cdot \text{K}^{-1}$
- $h_g = 40 \text{ W} \cdot \text{m}^{-2} \cdot \text{K}^{-1}$
- $\tau = 0.05 \text{ s}$
- $\phi_0 = 1 \text{ MJ} \cdot \text{m}^{-2}$
- $e = 4 \text{ mm}$

		complete model / reduced model 1						
		n°	2	3	4	5	6	Comsol
calculation time	t_{mo}		8 s	30 min	26 min	38 min	28 min	3 h 44 min
	$t_{\text{sim}} \text{ (s)}$		224 (for 100 000 samples)					
		parameters	estimated					
measurement	$\sigma \text{ (K)}$		3.6					
diffusivity	$\mu_\alpha \text{ (mm}^2 \cdot \text{s}^{-1}\text{)}$		14.0	14.7	14.1	14.8	14.5	14.6
	$\sigma_\alpha \text{ (10}^{-8} \text{ mm}^2 \cdot \text{s}^{-1}\text{)}$		15.00	1.31	1.46	3.08	1.62	1.37
conductivity	$\mu_k \text{ (W} \cdot \text{m}^{-1} \cdot \text{K}^{-1}\text{)}$		50.23	50.33	50.07	50.17	50.34	50.28
	$\sigma_k \text{ (mW} \cdot \text{m}^{-1} \cdot \text{K}^{-1}\text{)}$		74	37	43	062	39	9
heat exchange coefficient	$\mu_h \text{ (W} \cdot \text{m}^{-2} \cdot \text{K}^{-1}\text{)}$		39.7	40.1	39.9	40.0	39.9	40.0
	$\sigma_h \text{ (mW} \cdot \text{m}^{-2} \cdot \text{K}^{-1}\text{)}$		7	19	6	26	16	9
flash excitation duration	$\mu_\tau \text{ (ms)}$		50.8	53.1	51.4	52.1	51.4	51.8
	$\sigma_\tau \text{ (ns)}$		211	5.11	4.13	7.09	14.9	164
flash energy	$\mu_\phi \text{ (MJ} \cdot \text{m}^{-2}\text{)}$		1.00	1.00	1.00	1.00	1.00	1.00
	$\sigma_\phi \text{ (J} \cdot \text{m}^{-2}\text{)}$		83	67	65	61	67	41.26
sample thickness	$\mu_e \text{ (mm)}$		5.10	4.30	3.90	4.30	3.80	4.10
	$\sigma_e \text{ (nm)}$		0.68	0.47	0.45	0.42	0.44	1.02

Conclusion and outlooks

C1- The development of a high temperatures apparatus (2 500 °C):

- conditioning of samples in solid or liquid state
- front face flash method

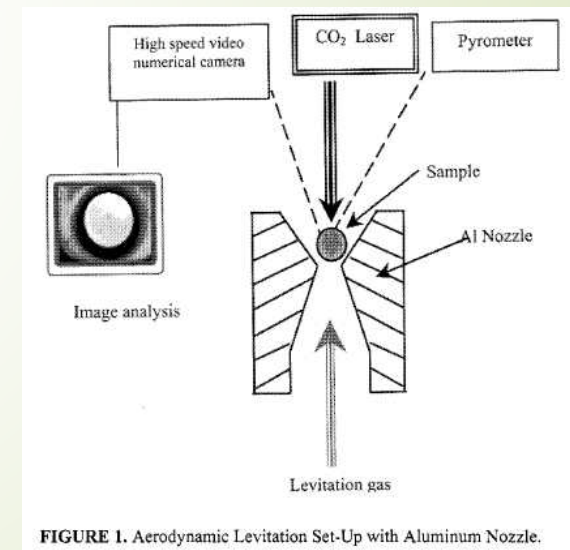
C2- Definition of a methodology for the estimation of the thermal properties of solid and liquid metals and alloys using the Bayesian methods:

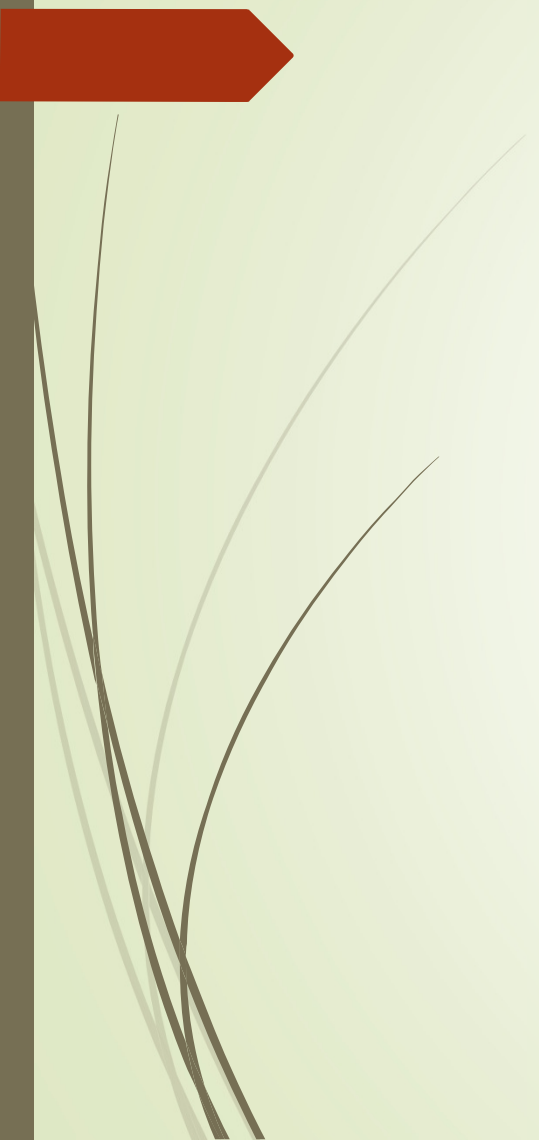
- influence of the a priori known parameters

O1- Development of the second apparatus

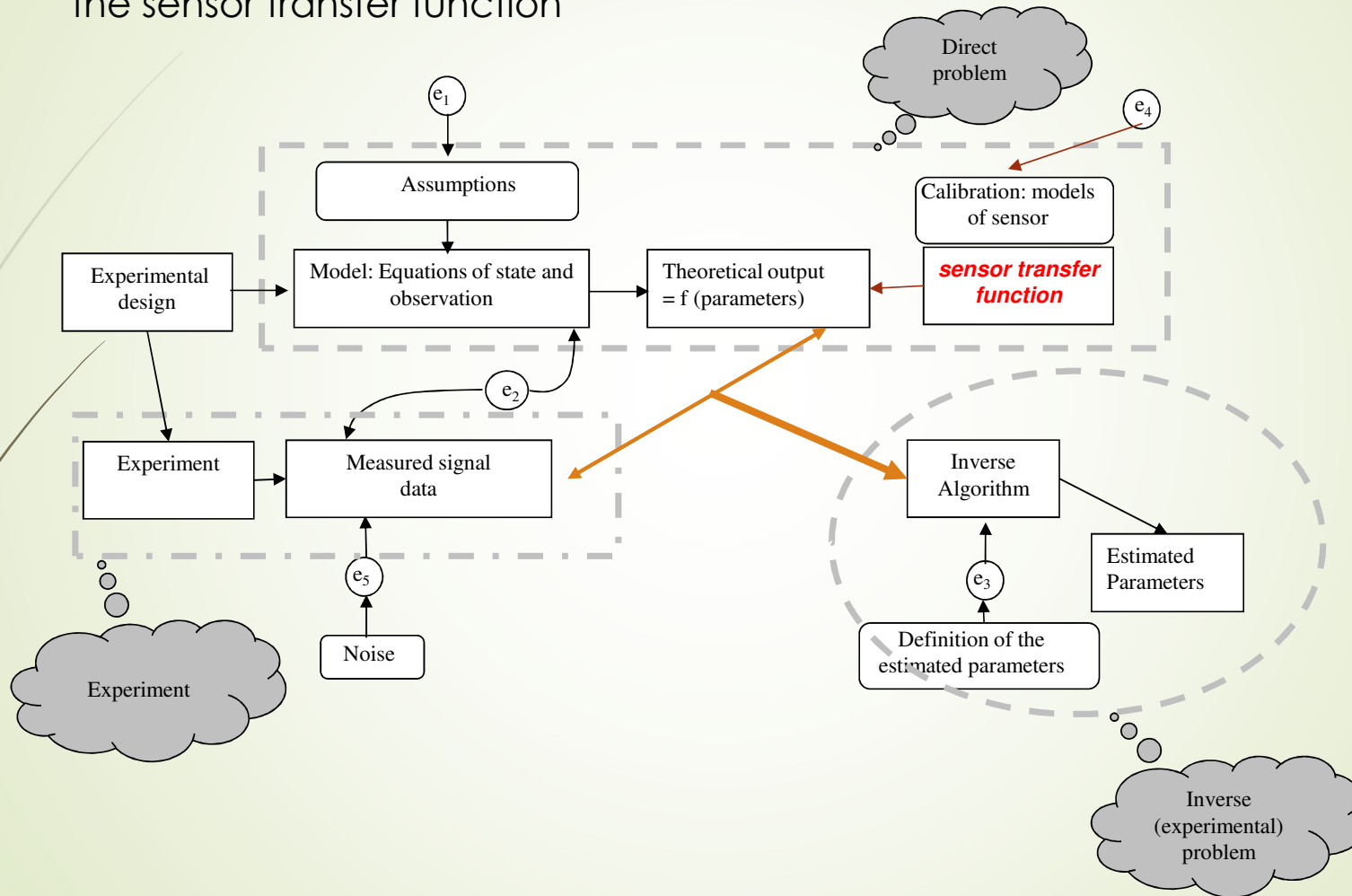
- no pollution problem on the sample
- simpler new analytical models (spherical coordinates)
- adaptation of the Bayesian method
- less parameters of influence (radius, flux, heating time)
- increasing of the error measurements

O2- Parameter estimation with the radiative fluxes as observables of the multispectral pyrometer for temperature above 1 000 °C

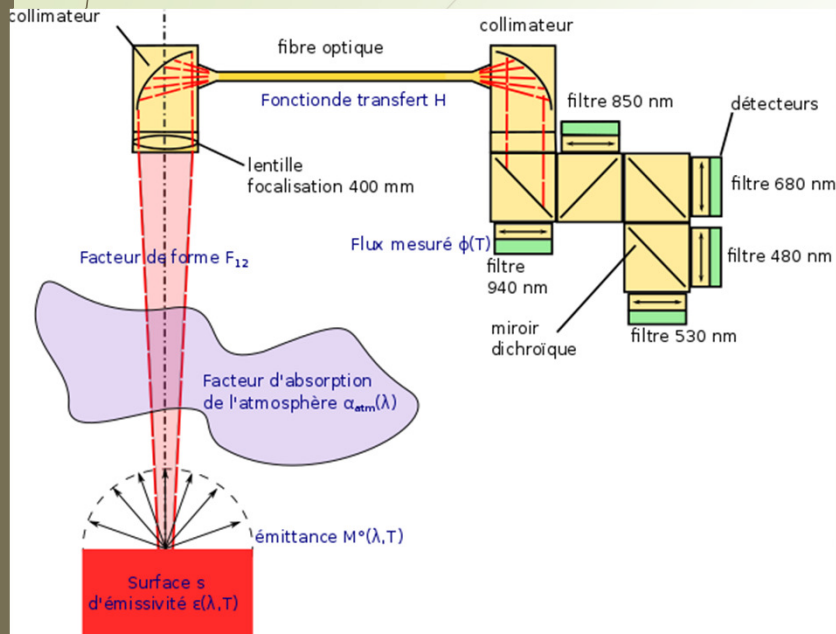


- 
1. *Thermal Radiation*
 2. Radiatives Properties
 3. Radiative measurements
 4. Calibration
 5. Other techniques
 6. Applications
 7. Inverse method
 - 8. Prospect...**

New approach for the bayesian method : the direct problem with the sensor transfer function



For our studies



- Calculation of the temperature field in the plate or in the sphere
- Integration of the flux on the surface

$$\Phi_i^{th}(\lambda, T, \epsilon) = F_{12} s \int_0^\infty \epsilon(\lambda, T) \alpha_{atm}(\lambda, T) M^0(\lambda, T) H_{M_i} e^{-\frac{1}{2} \left(\frac{\bar{\lambda}_i - \lambda}{\sigma_i} \right)^2} d\lambda$$

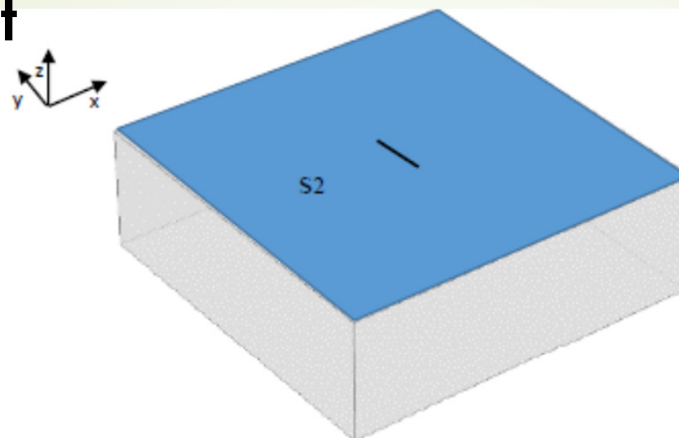
- Estimation of the parameters:

$$[\Phi_i^{th}(T_s) - \Phi_i^{exp}]^2 = 0$$

- Application of the bayesian method...

Phd defense of A. Thiam (19/10/2017) – ICB Chalon sur Saone (France)

Crack detection under laser solicitation and infrared camera measurement



A: facteur d'absorption
 P: puissance laser
 h: coefficient d'échange global
 σ : Rayon du faisceau laser à 1/e
 T_{ext} : température extérieure
 φ : Densité de flux du laser
 G: fonction Gaussienne
 R: fonction Rectangle
 L: longueur de la ligne laser

$$\varphi = A.P. \frac{1}{\sigma_y \sqrt{2\pi}} e^{-\frac{(y-y_0)^2}{2\sigma_y^2}} \cdot \frac{1}{\sigma_x \sqrt{2\pi}} e^{-\frac{(x-x_0-vt)^2}{2\sigma_x^2}}$$

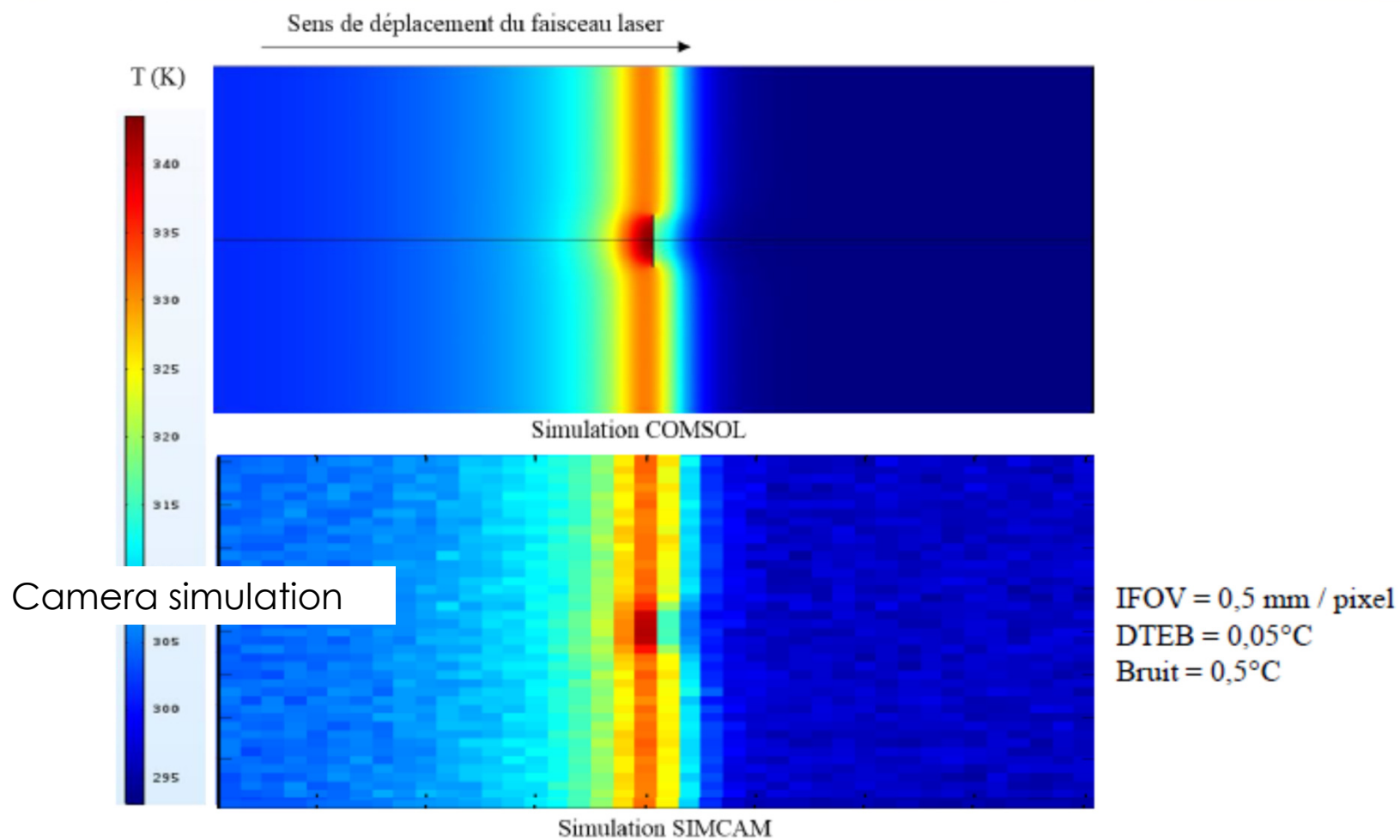
Faisceau laser gaussien

$$\varphi(x, y, t) = \frac{A.P. G((x - vt). \cos\theta - y. \sin\theta). R((x - vt). \sin\theta + y. \cos\theta)}{L}$$

Faisceau laser rectangulaire avec rotation

Échange avec l'extérieur (convection + rayonnement)

Phd defense of A. Thiam (19/10/2017) – ICB Chalon sur Saone (France) Crack detection under laser solicitation and infrared camera measurement



Phd defense of A. Thiam (19/10/2017) – ICB Chalon sur Saone (France) Crack detection under laser solicitation and infrared camera measurement

